

WASTE STREAM	2A310	Final Dismantling & Site Clearance: Graphite ILW
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SITE Calder Hall

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Sellafield Ltd

WASTE TYPE ILW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025 = 0			
Future arisings:	1.4.2107 - 31.3.2111 ~ 3633.2			
Total future arisings:	3633.2			
Total waste volume:	3633.2			

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: For inventory purposes the arisings are assumed to arise at a uniform rate over four years.

Additional information on quantities: Final Dismantling & Site Clearance is assumed to commence in 2104, with reactor dismantling commencing in 2107, and lasting for ten years. Volumes and radioactivity have been calculated for 100 years after reactor shutdown, i.e. 2103, but the volume in this stream would not change for decommissioning in 2107.

Uncertainty factors on volumes: Stock (upper): x - Arisings (upper): x 1.20
Stock (lower): x - Arisings (lower): x 0.80

WASTE SOURCE Moderator graphite from reactor dismantling.

PHYSICAL CHARACTERISTICS

General description: Graphite blocks and other graphite components.

Changes since waste generated: -

Bulk density (t/m³): = 1.3

Comment on density: Density estimate based upon the assumed packing efficiency of the waste. The density is the effective density for packaging assuming 90% of the graphite is in blocks and 10% is rubble.

CHEMICAL COMPOSITION

General description and components (%wt): Graphite (100%) and possibly traces of ferrous metals.

Chemical state: Neutral

Sheet metal proportion / thickness: There are no metallic items present.

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	= 0	-	
Other ferrous metals.....	= 0	-	
Iron.....	= 0	-	
Aluminium.....	= 0	-	
Beryllium.....	= 0	-	
Cobalt.....	= 0	-	
Copper.....	= 0	-	
Lead.....	= 0	-	
Magnox/Magnesium.....	= 0	-	
Nickel.....	= 0	-	
Titanium.....	= 0	-	
Uranium.....	= 0	-	
Zinc.....	= 0	-	
Zircaloy/Zirconium.....	= 0	-	
Other metals.....	= 0	-	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	= 0	-	
Paper, cotton.....	= 0	-	
Wood.....	= 0	-	
Halogenated plastics.....	= 0	-	
Total non-halogenated plastics.....	= 0	-	
Condensation polymers.....	= 0	-	
Others.....	= 0	-	
Organic ion exchange materials.....	= 0	-	
Total rubber.....	= 0	-	
Halogenated rubber.....	= 0	-	
Non-halogenated rubber.....	= 0	-	
Hydrocarbons.....		-	
Oil or grease.....		-	
Fuel.....		-	
Asphalt/Tarmac (cont.coal tar).....		-	
Asphalt/Tarmac (no coal tar).....		-	
Bitumen.....		-	
Others.....		-	
Other organics.....	= 0	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	= 0	-	100.0
Inorganic sludges and flocs.....	= 0	-	
Soil.....	= 0	-	
Brick/Stone/Rubble.....	= 0	-	
Cementitious material.....	= 0	-	
Sand.....		-	
Glass/Ceramics.....	= 0	-	
Graphite.....	= 100.0	-	
Desiccants/Catalysts.....		-	
Asbestos.....	= 0	-	
Non/low friable.....		-	
Moderately friable.....		-	
Highly friable.....		-	
Free aqueous liquids.....	= 0	-	
Free non-aqueous liquids.....	= 0	-	
Powder/Ash.....	= 0	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	TR	-
Chloride.....	TR	-
Iodide.....	= 0	-
Cyanide.....	= 0	-
Carbonate.....	TR	-
Nitrate.....	TR	-
Nitrite.....	TR	-
Phosphate.....	TR	-
Sulphate.....	TR	-
Sulphide.....	= 0	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	= 0	-
Low flash point liquids.....	= 0	-
Explosive materials.....	= 0	-
Phosphorus.....	= 0	-
Hydrides.....	= 0	-
Biological etc. materials.....	= 0	-
Biodegradable materials.....	= 0	-
Putrescible wastes.....	= 0	-
Non-putrescible wastes.....		-
Corrosive materials.....	= 0	-
Pyrophoric materials.....	= 0	-
Generating toxic gases.....	= 0	-
Reacting with water.....	= 0	-
Higher activity particles.....		-
Soluble solids as bulk chemical compounds.....		-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	-	-
Benzene.....	-	-
Chlorinated solvents.....	-	-
Formaldehyde.....	-	-
Organometallics.....	-	-
Phenol.....	-	-
Styrene.....	-	-
Tri-butyl phosphate.....	-	-
Other organophosphates.....	-	-
Vinyl chloride.....	-	-
Arsenic.....	-	-
Barium.....	-	-
Boron.....	-	-
Boron (in Boral).....	-	-
Boron (non-Boral).....	-	-
Cadmium.....	-	-
Caesium.....	-	-
Selenium.....	-	-
Chromium.....	-	-
Molybdenum.....	-	-
Thallium.....	-	-
Tin.....	-	-
Vanadium.....	-	-
Mercury compounds.....	-	-
Others.....	-	-

Complexing agents (%wt):

Not yet determined		
	(%wt)	Type(s) and comment
EDTA.....	-	-
DPTA.....	-	-
NTA.....	-	-
Polycarboxylic acids.....	-	-
Other organic complexants.....	-	-
Total complexing agents.....	NE	-

Physical components:

	Number	Type(s) and comment
Sources.....	= 0	-
Electronic & Electrical Equipment (EEE)		
EEE Type 1.....	= 0	-
EEE Type 2.....	= 0	-
EEE Type 3.....	= 0	-
EEE Type 4.....	= 0	-
EEE Type 5.....	= 0	-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction		
Decay storage		
Low force compaction		
Supercompaction (HFC)		
Incineration		
Drying/dewatering/liquid separation		
Tie down/fixatives/strippable coating/painting application		
Decontamination		
Metal treatment		
Recycling / reuse		
Thermal treatment, including vitrification		
Encapsulation		
Polymer encapsulation		
Other physical treatment		
Other chemical treatment		
Containerisation		
Treatment not yet determined		= 100.0
None		

Comments on planned treatments:

-

Conditioning method:

-

Conditioning plants:

Plant Name	Location

Likely conditioning matrix:

-

Further information on the conditioning matrix:

-

Waste Packaging:

Likely container type:	Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
	DCC	100.0	0.70	2.2	5161	-

Range in container waste loading: Waste loading estimated based on the total volume of Calder Hall FSC wastes (2A310, 2A311, 2A312 & 2A313) being packaged into 6,231 DCC containers.

Other information on packaging and conditioning: -

Conditioned density (t/m³): -
Conditioned density comment: -

Management Routes:

Disposal Route	Stream volume %	Raw density t/m³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	= 100.0		
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: Not yet determined

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source: Activation of the graphite and impurities.

Uncertainty: The values quoted were derived by calculation from available material specification and are indicative of the activities that are expected. The major source of uncertainty is the impurity levels.

Measurement of radioactivities: The specific activities have been estimated using a neutron activation calculation.

Chemical form of radionuclides:

- H-3: Tritium may be chemically bound with the graphite.
- C-14: The carbon 14 will be present as graphite.
- Cl-36: The chlorine content is insignificant.
- Se-79: The selenium content is insignificant.
- Tc-99: The technetium content is insignificant.
- I-129: The iodine content is insignificant.
- Ra: The radium content is insignificant.
- Th: The thorium content is insignificant.
- U: There may be traces of uranium as metal or oxide.
- Np: The neptunium content is insignificant.
- Pu: There may be traces of plutonium as metal or oxide.

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Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3			= 9.29E-04	C C 2	Gd 153				8
Be 10				8	Ho 163				8
C 14			= 1.42E-01	C C 2	Ho 166m			= 2.19E-05	C C 2
Na 22					Tm 170				8
Al 26					Tm 171				8
Cl 36			= 3.17E-04	C C 2	Lu 174				8
Ar 39				8	Lu 176				8
Ar 42				8	Hf 178n				8
K 40				8	Hf 182				8
Ca 41			= 3.82E-04	C C 2	Pt 193				8
Mn 53				8	Ti 204				8
Mn 54				8	Pb 205				8
Fe 55			= 9.06E-13	C C 2	Pb 210				8
Co 60			= 4.37E-07	C C 2	Bi 208				8
Ni 59			= 6.60E-05	C C 2	Bi 210m				8
Ni 63			= 4.58E-03	C C 2	Po 210				8
Zn 65				8	Ra 223				8
Se 79				8	Ra 225				8
Kr 81				8	Ra 226				8
Kr 85				8	Ra 228				8
Rb 87				8	Ac 227				8
Sr 90				8	Th 227				8
Zr 93				8	Th 228				8
Nb 91				8	Th 229				8
Nb 92				8	Th 230				8
Nb 93m				8	Th 232				8
Nb 94			= 1.99E-05	C C 2	Th 234				8
Mo 93				8	Pa 231				8
Tc 97				8	Pa 233				8
Tc 99				8	U 232				8
Ru 106				8	U 233				8
Pd 107				8	U 234				8
Ag 108m			= 8.85E-07	C C 2	U 235				8
Ag 110m				8	U 236				8
Cd 109				8	U 238				8
Cd 113m				8	Np 237				8
Sn 119m				8	Pu 236				8
Sn 121m			= 1.64E-04	C C 2	Pu 238				8
Sn 123				8	Pu 239				8
Sn 126				8	Pu 240				8
Sb 125				8	Pu 241				8
Sb 126				8	Pu 242				8
Te 125m				8	Am 241				8
Te 127m				8	Am 242m				8
I 129				8	Am 243				8
Cs 134			= 4.39E-19	C C 2	Cm 242				8
Cs 135				8	Cm 243				8
Cs 137				8	Cm 244				8
Ba 133			= 2.22E-07	C C 2	Cm 245				8
La 137				8	Cm 246				8
La 138				8	Cm 248				8
Ce 144				8	Cf 249				8
Pm 145			= 3.98E-08	C C 2	Cf 250				8
Pm 147				8	Cf 251				8
Sm 147				8	Cf 252				8
Sm 151			= 3.33E-07	C C 2	Unsp a				8
Eu 152			= 7.03E-14	C C 2	Unsp b/g			= 7.27E-13	C C 2
Eu 154			= 1.74E-07	C C 2	Total a	0	*	1.12E-16	*
Eu 155			= 3.80E-10	C C 2	Total b/g	0	*	1.49E-01	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides