

WASTE STREAM	2C04	Waste Oil
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SITE Chapelcross

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Nuclear Restoration Services Ltd (NRS)

WASTE TYPE LLW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025			
Future arisings:				
Total future arisings:				
Total waste volume:				

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: Volume updated in line with Smart Inventory.

Additional information on quantities: The four reactors at Chapelcross ceased generating in the period from August 2001 (R1) to February 2004 (R2). The original volume related to oil from the reactor boiler circuit. The site carried out sampling and characterisation of all circuits and 15 of the 16 circuits were designated as exempt and subsequently sent for recycling. The remaining volume represents 1 circuit volume plus a volume of historic LLW oil currently in storage.

Uncertainty factors on volumes: Stock (upper): x 1.20 Arisings (upper): x -
Stock (lower): x 0.80 Arisings (lower): x -

WASTE SOURCE Waste oil arising from various site machinery e.g. pond machines, reactor blowers.

PHYSICAL CHARACTERISTICS

General description: The wastes are lubricating and hydraulic oils from various site machinery e.g. pond machines and reactor blowers.

Changes since waste generated: -

Bulk density (t/m³): = 0.90

Comment on density: The density of the oils is 0.9 t/m³.

CHEMICAL COMPOSITION

General description and components (%wt): Lubricating and hydraulic oils (100%).

Chemical state: Acid

Sheet metal proportion / thickness: Metal swarf will be present in the waste (<1%).

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	NE	-	
Other ferrous metals.....	NE	-	
Iron.....		-	
Aluminium.....	NE	-	
Beryllium.....	TR	-	
Cobalt.....		-	
Copper.....	NE	-	
Lead.....	NE	-	
Magnox/Magnesium.....	NE	-	
Nickel.....		-	
Titanium.....		-	
Uranium.....		-	
Zinc.....	NE	-	
Zircaloy/Zirconium.....	= 0	-	
Other metals.....	NE	-	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulosics.....	= 0	-	100.0
Paper, cotton.....	= 0	-	
Wood.....	= 0	-	
Halogenated plastics.....	= 0	-	
Total non-halogenated plastics.....	= 0	-	
Condensation polymers.....	= 0	-	
Others.....	= 0	-	
Organic ion exchange materials.....	= 0	-	
Total rubber.....	= 0	-	
Halogenated rubber.....	= 0	-	
Non-halogenated rubber.....	= 0	-	
Hydrocarbons.....	= 100.0	-	
Oil or grease.....	= 100.0	oil	
Fuel.....	-	-	
Asphalt/Tarmac (cont.coal tar).....	-	-	
Asphalt/Tarmac (no coal tar).....	-	-	
Bitumen.....	-	-	
Others.....	-	-	
Other organics.....	= 0	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	= 0	-	
Inorganic sludges and flocs.....	= 0	-	
Soil.....	= 0	-	
Brick/Stone/Rubble.....	= 0	-	
Cementitious material.....	= 0	-	
Sand.....	-	-	
Glass/Ceramics.....	= 0	-	
Graphite.....	= 0	-	
Desiccants/Catalysts.....	-	-	
Asbestos.....	= 0	-	
Non/low friable.....	-	-	
Moderately friable.....	-	-	
Highly friable.....	-	-	
Free aqueous liquids.....	= 0	-	
Free non-aqueous liquids.....	= 0	-	
Powder/Ash.....	= 0	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	NE	-
Chloride.....	TR	-
Iodide.....	NE	-
Cyanide.....	NE	-
Carbonate.....	NE	-
Nitrate.....	NE	-
Nitrite.....	NE	-
Phosphate.....	TR	-
Sulphate.....	TR	-
Sulphide.....	TR	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	= 0	-
Low flash point liquids.....	= 0	-
Explosive materials.....	= 0	-
Phosphorus.....	= 0	-
Hydrides.....	= 0	-
Biological etc. materials.....	= 0	-
Biodegradable materials.....	0	-
Putrescible wastes.....	= 0	-
Non-putrescible wastes.....	-	-
Corrosive materials.....	= 0	-
Pyrophoric materials.....	= 0	-
Generating toxic gases.....	= 0	-
Reacting with water.....	= 0	-
Higher activity particles.....	-	-
Soluble solids as bulk chemical compounds.....	-	-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	0	-
Benzene.....		-
Chlorinated solvents.....		-
Formaldehyde.....		-
Organometallics.....		-
Phenol.....		-
Styrene.....		-
Tri-butyl phosphate.....		-
Other organophosphates.....		-
Vinyl chloride.....		-
Arsenic.....		-
Barium.....		-
Boron.....		-
Boron (in Boral).....		-
Boron (non-Boral).....		-
Cadmium.....		-
Caesium.....		-
Selenium.....		-
Chromium.....		-
Molybdenum.....		-
Thallium.....		-
Tin.....		-
Vanadium.....		-
Mercury compounds.....		-
Others.....		-

Complexing agents (%wt):

Yes		
	(%wt)	Type(s) and comment
EDTA.....	TR	-
DPTA.....		-
NTA.....		-
Polycarboxylic acids.....		-
Other organic complexants.....		-
Total complexing agents.....		-

Physical components:

	Number	Type(s) and comment
Sources.....		-
Electronic & Electrical Equipment (EEE)		-
EEE Type 1.....		-
EEE Type 2.....		-
EEE Type 3.....		-
EEE Type 4.....		-
EEE Type 5.....		-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction Decay storage Low force compaction Supercompaction (HFC) Incineration Drying/dewatering/liquid separation Tie down/fixatives/strippable coating/painting application Decontamination Metal treatment Recycling / reuse Thermal treatment, including vitrification Encapsulation Polymer encapsulation Other physical treatment Other chemical treatment Containerisation Treatment not yet determined None	Off-site	= 100.0

Comments on planned treatments:

-

Conditioning method:

-

Conditioning plants:

Plant Name	Location

Likely conditioning matrix:

-

Further information on the conditioning matrix:

-

Waste Packaging:

Likely container type:	Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
	-	-	-	-	-	-

Range in container waste loading: -

Other information on packaging and conditioning: -

Conditioned density (t/m³): -

Conditioned density comment: -

Management Routes:

Disposal Route	Stream volume %	Raw density t/m ³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	= 100.0		
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source: The main source of activity is activated steel in the oil, containing Co-60 and Cs-137.

Uncertainty: The activity data is based on sampling and the accuracy is good.

Measurement of radioactivities: -

Chemical form of radionuclides:

H-3: Not determined.
C-14: Not determined.
Cl-36: -
Se-79: Not present.
Tc-99: Not present.
I-129: -
Ra: Not present.
Th: Not present.
U: Not present.
Np: Not present.
Pu: Not present.

WASTE STREAM		2C04		Waste Oil					
Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3	1.53E-07	A B 1			Gd 153		8		
Be 10					Ho 163		8		
C 14	9.99E-07	A B 1			Ho 166m		8		
Na 22					Tm 170		8		
Al 26					Tm 171		8		
Cl 36					Lu 174		8		
Ar 39					Lu 176		8		
Ar 42					Hf 178n		8		
K 40					Hf 182		8		
Ca 41					Pt 193		8		
Mn 53					Tl 204		8		
Mn 54					Pb 205		8		
Fe 55					Pb 210		8		
Co 60	1.24E-08	A B 1			Bi 208		8		
Ni 59					Bi 210m		8		
Ni 63					Po 210		8		
Zn 65					Ra 223		8		
Se 79					Ra 225		8		
Kr 81					Ra 226		8		
Kr 85					Ra 228		8		
Rb 87					Ac 227		8		
Sr 90					Th 227		8		
Zr 93					Th 228		8		
Nb 91					Th 229		8		
Nb 92					Th 230		8		
Nb 93m					Th 232		8		
Nb 94					Th 234		8		
Mo 93					Pa 231		8		
Tc 97					Pa 233		8		
Tc 99					U 232		8		
Ru 106					U 233		8		
Pd 107					U 234		8		
Ag 108m					U 235		8		
Ag 110m					U 236		8		
Cd 109					U 238		8		
Cd 113m					Np 237		8		
Sn 119m					Pu 236		8		
Sn 121m					Pu 238		8		
Sn 123					Pu 239		8		
Sn 126					Pu 240		8		
Sb 125				Pu 241		8			
Sb 126				Pu 242		8			
Te 125m				Am 241		8			
Te 127m				Am 242m		8			
I 129				Am 243		8			
Cs 134				Cm 242		8			
Cs 135				Cm 243		8			
Cs 137	5.32E-08	A B 1		Cm 244		8			
Ba 133				Cm 245		8			
La 137				Cm 246		8			
La 138				Cm 248		8			
Ce 144				Cf 249		8			
Pm 145				Cf 250		8			
Pm 147				Cf 251		8			
Sm 147				Cf 252		8			
Sm 151				Unsp a					
Eu 152				Unsp b/g					
Eu 154				Total a	0	*	0	*	
Eu 155				Total b/g	1.22E-06	*	0	*	

Bands (Upper and Lower)

A a factor of 1.5
 B a factor of 3
 C a factor of 10
 D a factor of 100
 E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
 2 Derived activity (best estimate)
 3 Derived activity (upper limit)
 4 Not present
 5 Present but not significant
 6 Likely to be present but not assessed
 7 Present in significant quantities but not determined
 8 Not expected to be present in significant quantity
 * Total calculated from the 114 declared radionuclides