

WASTE STREAM	2C932	Graphite Handling Facility LLW
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SITE Chapelcross

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Nuclear Restoration Services Ltd (NRS)

WASTE TYPE LLW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025			
Future arisings:				
Total future arisings:				
Total waste volume:				

Total future arisings: 0.0

Total waste volume: 47.6

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: -

Additional information on quantities: -

Uncertainty factors on volumes:

Stock (upper):	x 1.20	Arisings (upper):	x -
Stock (lower):	x 0.80	Arisings (lower):	x -

WASTE SOURCE Wastes from the demolition of the Graphite Handling Facility (GHF) will incorporate a number of different materials. All waste will be segregated into its constituent material.

PHYSICAL CHARACTERISTICS

General description: Wastes from the demolition of the Graphite Handling Facility (GHF) will incorporate a number of different materials. All waste will be segregated into its constituent material. The constituents of the building that have been assessed as active waste include steel crane runway rails, steel crane parts, steel floor chequer plates, galvanised steel vent ducting, doors/windows frames, concrete floor slabs, bricks and concrete, glass/porcelain and redundant plant.

The waste will also include the PPE used for the final demolition of the building, which will take the form of PVC gloves, polythene sheeting, disposable wipes/swabs and PVC tape.

Changes since waste generated: -

Bulk density (t/m³): ~ 2.1

Comment on density: -

CHEMICAL COMPOSITION

General description and components (%wt): Metals (10%), concrete/rubble (42%), Plasterboard (3%), Plastics (non-halogenated) (7%), Rubber (7%), Wood (21%), other organic (4%), Glass/porcelain (6%)

Chemical state: Neutral

Sheet metal proportion / thickness: -

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	-	-	
Other ferrous metals.....	-	-	
Iron.....	= 9.3	In metals	
Aluminium.....	-	-	
Beryllium.....	-	-	
Cobalt.....	-	-	
Copper.....	= 0.32	Pipes	
Lead.....	-	-	
Magnox/Magnesium.....	-	-	
Nickel.....	= 0.01	In metals	
Titanium.....	-	-	
Uranium.....	-	-	
Zinc.....	= 0.31	In galvanised steel	
Zircaloy/Zirconium.....	-	-	
Other metals.....	-	-	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	21.0	-	
Paper, cotton.....		-	
Wood.....	= 21.0	-	
Halogenated plastics.....		-	
Total non-halogenated plastics.....	7.0	polythene sheeting	
Condensation polymers.....	= 3.5	polythene sheeting	
Others.....	= 3.5	polythene sheeting	
Organic ion exchange materials.....		-	
Total rubber.....	7.0	-	
Halogenated rubber.....	= 3.5	-	
Non-halogenated rubber.....	= 3.5	-	
Hydrocarbons.....		-	
Oil or grease.....		-	
Fuel.....		-	
Asphalt/Tarmac (cont.coal tar).....		-	
Asphalt/Tarmac (no coal tar).....		-	
Bitumen.....		-	
Others.....		-	
Other organics.....	= 4.0	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....		-	
Inorganic sludges and flocs.....		-	
Soil.....		-	
Brick/Stone/Rubble.....		-	
Cementitious material.....	= 42.0	-	
Sand.....		-	
Glass/Ceramics.....	= 6.0	-	
Graphite.....		-	
Desiccants/Catalysts.....		-	
Asbestos.....	0	-	
Non/low friable.....		-	
Moderately friable.....		-	
Highly friable.....		-	
Free aqueous liquids.....		-	
Free non-aqueous liquids.....		-	
Powder/Ash.....		-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....		-
Chloride.....		-
Iodide.....		-
Cyanide.....		-
Carbonate.....		-
Nitrate.....		-
Nitrite.....		-
Phosphate.....		-
Sulphate.....		-
Sulphide.....		-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....		-
Low flash point liquids.....		-
Explosive materials.....		-
Phosphorus.....		-
Hydrides.....		-
Biological etc. materials.....		-
Biodegradable materials.....	0	-
Putrescible wastes.....		-
Non-putrescible wastes.....		-
Corrosive materials.....		-
Pyrophoric materials.....		-
Generating toxic gases.....		-
Reacting with water.....	P	0.02m2
Higher activity particles.....		-
Soluble solids as bulk chemical compounds.....		-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	0	-
Benzene.....		-
Chlorinated solvents.....		-
Formaldehyde.....		-
Organometallics.....		-
Phenol.....		-
Styrene.....		-
Tri-butyl phosphate.....		-
Other organophosphates.....		-
Vinyl chloride.....		-
Arsenic.....		-
Barium.....		-
Boron.....		-
Boron (in Boral).....		-
Boron (non-Boral).....		-
Cadmium.....	= 0.02	In metals
Caesium.....		
Selenium.....		
Chromium.....		
Molybdenum.....		
Thallium.....		
Tin.....		
Vanadium.....		
Mercury compounds.....		-
Others.....		-

Complexing agents (%wt):

No		
	(%wt)	Type(s) and comment
EDTA.....		-
DPTA.....		-
NTA.....		-
Polycarboxylic acids.....		-
Other organic complexants.....		-
Total complexing agents.....		-

Physical components:

	Number	Type(s) and comment
Sources.....		-
Electronic & Electrical Equipment (EEE)		-
EEE Type 1.....		-
EEE Type 2.....		-
EEE Type 3.....		-
EEE Type 4.....		-
EEE Type 5.....		-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction	Off-site	= 4.0
Decay storage		
Low force compaction		
Supercompaction (HFC)		
Incineration		
Drying/dewatering/liquid separation		
Tie down/fixatives/strippable coating/painting application		
Decontamination		
Metal treatment		
Recycling / reuse		
Thermal treatment, including vitrification		
Encapsulation		
Polymer encapsulation		
Other physical treatment		
Other chemical treatment		
Containerisation		
Treatment not yet determined		
None		= 96.0

Comments on planned treatments:

96% is assumed to go VLLW landfill.

Conditioning method:

-

Conditioning plants:

Plant Name	Location

Likely conditioning matrix:

-

Further information on the conditioning matrix:

-

Waste Packaging:

Likely container type:	Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
	-	-	-	-	-	-

Range in container waste loading: -

Other information on packaging and conditioning: -

Conditioned density (t/m³): -

Conditioned density comment: -

Management Routes:

Disposal Route	Stream volume %	Raw density t/m³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)			
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility	= 96.0	2.1	
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility	= 4.0	1.4	
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility: 17 04 07, 17 01 01, 17 02 02, 17 02 01

Opportunities for alternative disposal routing: No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source: -

Uncertainty: -

Measurement of radioactivities: Samples were taken including a mixture of concrete floor scabble samples, twin cores (for depth profiles) and swabs of areas that could accumulate activity such as the ventilation ducting, the crane rails and floor chequer plates. The location of the samples was determined by following a DQO process. Analysis included:

- Gamma spectrometry;
- Measurement via liquid scintillation counting for C-14, Cl-36, Ca-41, Ca-45, Fe-55, Ni-63, Sr-90, total tritium content; and
- Gross alpha and beta determination in solids by gas flow proportional counting.

Chemical form of radionuclides:

H-3: -
C-14: -
Cl-36: -
Se-79: -
Tc-99: -
I-129: -
Ra: -
Th: -
U: -
Np: -
Pu: -

WASTE STREAM 2C932 Graphite Handling Facility LLW									
Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3	3.20E-07	C C 1			Gd 153		8		
Be 10					Ho 163		8		
C 14	4.43E-07	C C 1			Ho 166m		8		
Na 22					Tm 170		8		
Al 26					Tm 171		8		
Cl 36	6.50E-08	C C 1			Lu 174		8		
Ar 39					Lu 176		8		
Ar 42					Hf 178n		8		
K 40					Hf 182		8		
Ca 41					Pt 193		8		
Mn 53					Ti 204		8		
Mn 54					Pb 205		8		
Fe 55	1.28E-08	C C 1			Pb 210		8		
Co 60	2.98E-08	C C 2			Bi 208		8		
Ni 59					Bi 210m		8		
Ni 63	2.09E-07	C C 1			Po 210		8		
Zn 65					Ra 223		8		
Se 79					Ra 225		8		
Kr 81					Ra 226		8		
Kr 85					Ra 228		8		
Rb 87					Ac 227		8		
Sr 90	8.75E-08	C C 1			Th 227		8		
Zr 93					Th 228		8		
Nb 91					Th 229		8		
Nb 92					Th 230		8		
Nb 93m					Th 232		8		
Nb 94					Th 234		8		
Mo 93					Pa 231		8		
Tc 97					Pa 233		8		
Tc 99					U 232		8		
Ru 106					U 233		8		
Pd 107					U 234		8		
Ag 108m					U 235		8		
Ag 110m					U 236		8		
Cd 109					U 238		8		
Cd 113m					Np 237		8		
Sn 119m					Pu 236		8		
Sn 121m					Pu 238		8		
Sn 123					Pu 239		8		
Sn 126					Pu 240		8		
Sb 125					Pu 241		8		
Sb 126					Pu 242		8		
Te 125m					Am 241	3.28E-09	C C 2		
Te 127m					Am 242m		8		
I 129					Am 243		8		
Cs 134					Cm 242		8		
Cs 135					Cm 243		8		
Cs 137	1.78E-07	C C 2			Cm 244		8		
Ba 133	6.45E-09	C C 2			Cm 245		8		
La 137					Cm 246		8		
La 138					Cm 248		8		
Ce 144					Cf 249		8		
Pm 145					Cf 250		8		
Pm 147					Cf 251		8		
Sm 147					Cf 252		8		
Sm 151					Unsp a				
Eu 152					Unsp b/g				
Eu 154					Total a	3.28E-09	*	0	*
Eu 155					Total b/g	1.35E-06	*	0	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides