

| WASTE STREAM | 2D23 | Filters in Concrete Box |
|--------------|------|-------------------------|
|--------------|------|-------------------------|

**SITE** Sellafield

**SITE OWNER** Nuclear Decommissioning Authority

**WASTE CUSTODIAN** Sellafield Ltd

**WASTE TYPE** ILW

#### WASTE VOLUMES

|                        | Reported (m <sup>3</sup> ) | OR     | Conditioned (m <sup>3</sup> ) | Packaged (m <sup>3</sup> ) |
|------------------------|----------------------------|--------|-------------------------------|----------------------------|
| Stocks:                | At 1.4.2025                | = 16.0 |                               |                            |
| Future arisings:       |                            |        |                               |                            |
| Total future arisings: |                            | 0.0    |                               |                            |
| Total waste volume:    |                            | 16.0   |                               |                            |

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: No future arisings.

Additional information on quantities: The volume is for the filters as stored and does not include the concrete box.

Uncertainty factors on volumes:

|                |        |                   |     |
|----------------|--------|-------------------|-----|
| Stock (upper): | x 1.50 | Arisings (upper): | x - |
| Stock (lower): | x 0.50 | Arisings (lower): | x - |

**WASTE SOURCE** The receipt and storage of filters (and possibly other items) from early site operations, mainly from Windscale Pile chimneys. The material is stored in an underground chamber beneath a facility, thus the waste is not expected to be accessible until this facility has been decommissioned and demolished (currently scheduled to be complete in 2039).

#### PHYSICAL CHARACTERISTICS

General description: A concrete box which contains wastes such as old pile filters and possibly other items. The block measures 3.65m x 3.65m x 4.85m and contains approximately 250 filters. Filters are about 0.5m square and 0.05m thick. They consist of glass wool held by wire gauze in an aluminium-coated mild steel frame.

Changes since waste generated: The waste has not undergone any changes since it was generated.

Bulk density (t/m<sup>3</sup>): \* 1.0

Comment on density: The density has not been estimated. \* A value of 1.0 t/m<sup>3</sup> has been assumed.

#### CHEMICAL COMPOSITION

General description and components (%wt): Filters are composed of aluminium-coated mild steel frames and glass wool fibre. Composition of filters is approximately 3% steel and 97% glass fibre. The aluminium content is very small. The filters are held in a concrete box.

Chemical state: -

Sheet metal proportion / thickness: 3mm aluminium-coated mild steel formed into casings for glass fibre pads.

Metals and alloys (%wt):

|                           | (%wt)  | Type(s) / Grades(s) with proportions | % of total C14 activity |
|---------------------------|--------|--------------------------------------|-------------------------|
| Stainless steel.....      | = 0    | -                                    |                         |
| Other ferrous metals..... | < 2.0  | -                                    |                         |
| Iron.....                 |        | -                                    |                         |
| Aluminium.....            | << 1.0 | -                                    |                         |
| Beryllium.....            | = 0    | -                                    |                         |
| Cobalt.....               | = 0    | -                                    |                         |
| Copper.....               | = 0    | -                                    |                         |
| Lead.....                 | = 0    | -                                    |                         |
| Magnox/Magnesium.....     | = 0    | -                                    |                         |
| Nickel.....               |        | -                                    |                         |
| Titanium.....             |        | -                                    |                         |
| Uranium.....              | = 0    | -                                    |                         |
| Zinc.....                 | = 0    | -                                    |                         |
| Zircaloy/Zirconium.....   | = 0    | -                                    |                         |
| Other metals.....         | = 0    | -                                    |                         |

Organics (%wt):

|                                     | (%wt) | Type(s) and comment | % of total C14 activity |
|-------------------------------------|-------|---------------------|-------------------------|
| Total cellulose.....                | = 0   | -                   |                         |
| Paper, cotton.....                  | = 0   | -                   |                         |
| Wood.....                           | = 0   | -                   |                         |
| Halogenated plastics.....           | = 0   | -                   |                         |
| Total non-halogenated plastics..... | TR    | -                   |                         |
| Condensation polymers.....          | TR    | -                   |                         |
| Others.....                         | TR    | -                   |                         |
| Organic ion exchange materials..... | = 0   | -                   |                         |
| Total rubber.....                   | = 0   | -                   |                         |
| Halogenated rubber.....             | = 0   | -                   |                         |
| Non-halogenated rubber.....         | = 0   | -                   |                         |
| Hydrocarbons.....                   |       | -                   |                         |
| Oil or grease.....                  |       | -                   |                         |
| Fuel.....                           |       | -                   |                         |
| Asphalt/Tarmac (cont.coal tar)..... |       | -                   |                         |
| Asphalt/Tarmac (no coal tar).....   |       | -                   |                         |
| Bitumen.....                        |       | -                   |                         |
| Others.....                         |       | -                   |                         |
| Other organics.....                 | = 0   | -                   |                         |

Other materials (%wt):

|                                       | (%wt)  | Type(s) and comment | % of total C14 activity |
|---------------------------------------|--------|---------------------|-------------------------|
| Inorganic ion exchange materials..... | = 0    | -                   |                         |
| Inorganic sludges and flocs.....      | TR     | -                   |                         |
| Soil.....                             | = 0    | -                   |                         |
| Brick/Stone/Rubble.....               | = 0    | -                   |                         |
| Cementitious material.....            | = 0    | -                   |                         |
| Sand.....                             |        | -                   |                         |
| Glass/Ceramics.....                   | > 97.0 | -                   |                         |
| Graphite.....                         | = 0    | -                   |                         |
| Desiccants/Catalysts.....             |        | -                   |                         |
| Asbestos.....                         | = 0    | -                   |                         |
| Non/low friable.....                  |        | -                   |                         |
| Moderately friable.....               |        | -                   |                         |
| Highly friable.....                   |        | -                   |                         |
| Free aqueous liquids.....             | = 0    | -                   |                         |
| Free non-aqueous liquids.....         | = 0    | -                   |                         |
| Powder/Ash.....                       | = 0    | -                   |                         |

#### COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

|                | (%wt) | Type(s) and comment |
|----------------|-------|---------------------|
| Fluoride.....  | = 0   | -                   |
| Chloride.....  | = 0   | -                   |
| Iodide.....    | = 0   | -                   |
| Cyanide.....   | = 0   | -                   |
| Carbonate..... | = 0   | -                   |
| Nitrate.....   | = 0   | -                   |
| Nitrite.....   | = 0   | -                   |
| Phosphate..... | = 0   | -                   |
| Sulphate.....  | = 0   | -                   |
| Sulphide.....  | = 0   | -                   |

Materials of interest for waste acceptance criteria:

|                                                | (%wt) | Type(s) and comment |
|------------------------------------------------|-------|---------------------|
| Combustible metals.....                        | = 0   | -                   |
| Low flash point liquids.....                   | = 0   | -                   |
| Explosive materials.....                       | = 0   | -                   |
| Phosphorus.....                                | = 0   | -                   |
| Hydrides.....                                  | = 0   | -                   |
| Biological etc. materials.....                 | = 0   | -                   |
| Biodegradable materials.....                   | = 0   | -                   |
| Putrescible wastes.....                        | = 0   | -                   |
| Non-putrescible wastes.....                    |       | -                   |
| Corrosive materials.....                       | = 0   | -                   |
| Pyrophoric materials.....                      | = 0   | -                   |
| Generating toxic gases.....                    | = 0   | -                   |
| Reacting with water.....                       | = 0   | -                   |
| Higher activity particles.....                 |       | -                   |
| Soluble solids as bulk chemical compounds..... |       | -                   |

Hazardous substances / non hazardous pollutants:

|                             | (%wt) | Type(s) and comment |
|-----------------------------|-------|---------------------|
| Acrylamide.....             | -     | -                   |
| Benzene.....                | -     | -                   |
| Chlorinated solvents.....   | -     | -                   |
| Formaldehyde.....           | -     | -                   |
| Organometallics.....        | -     | -                   |
| Phenol.....                 | -     | -                   |
| Styrene.....                | -     | -                   |
| Tri-butyl phosphate.....    | -     | -                   |
| Other organophosphates..... | -     | -                   |
| Vinyl chloride.....         | -     | -                   |
| Arsenic.....                | -     | -                   |
| Barium.....                 | -     | -                   |
| Boron.....                  | -     | -                   |
| Boron (in Boral).....       | -     | -                   |
| Boron (non-Boral).....      | -     | -                   |
| Cadmium.....                | -     | -                   |
| Caesium.....                | -     | -                   |
| Selenium.....               | -     | -                   |
| Chromium.....               | -     | -                   |
| Molybdenum.....             | -     | -                   |
| Thallium.....               | -     | -                   |
| Tin.....                    | -     | -                   |
| Vanadium.....               | -     | -                   |
| Mercury compounds.....      | -     | -                   |
| Others.....                 | -     | -                   |

Complexing agents (%wt):

| No                             |       |                                           |
|--------------------------------|-------|-------------------------------------------|
|                                | (%wt) | Type(s) and comment                       |
| EDTA.....                      | = 0   | -                                         |
| DPTA.....                      | = 0   | -                                         |
| NTA.....                       | = 0   | -                                         |
| Polycarboxylic acids.....      | = 0   | -                                         |
| Other organic complexants..... | = 0   | No organic complexing agents are present. |
| Total complexing agents.....   | = 0   | -                                         |

Physical components:

|                                         | Number | Type(s) and comment |
|-----------------------------------------|--------|---------------------|
| Sources.....                            | 0      | -                   |
| Electronic & Electrical Equipment (EEE) |        |                     |
| EEE Type 1.....                         | 0      | -                   |
| EEE Type 2.....                         | 0      | -                   |
| EEE Type 3.....                         | 0      | -                   |
| EEE Type 4.....                         | 0      | -                   |
| EEE Type 5.....                         | 0      | -                   |

## TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

| Treatment                                                  | On-site / Off-site | Stream volume % |
|------------------------------------------------------------|--------------------|-----------------|
| Size reduction                                             |                    |                 |
| Decay storage                                              |                    |                 |
| Low force compaction                                       |                    |                 |
| Supercompaction (HFC)                                      |                    |                 |
| Incineration                                               |                    |                 |
| Drying/dewatering/liquid separation                        |                    |                 |
| Tie down/fixatives/strippable coating/painting application |                    |                 |
| Decontamination                                            |                    |                 |
| Metal treatment                                            |                    |                 |
| Recycling / reuse                                          |                    |                 |
| Thermal treatment, including vitrification                 |                    |                 |
| Encapsulation                                              |                    |                 |
| Polymer encapsulation                                      |                    |                 |
| Other physical treatment                                   |                    |                 |
| Other chemical treatment                                   |                    |                 |
| Containerisation                                           |                    |                 |
| Treatment not yet determined                               |                    | = 100.0         |
| None                                                       |                    |                 |

Comments on planned treatments:

-

Conditioning method:

Conditioning route is yet to be determined

Conditioning plants:

| Plant Name | Location |
|------------|----------|
|            |          |

Likely conditioning matrix:

-

Further information on the conditioning matrix:

-

**Waste Packaging:**

| Likely container type: | Container           | Waste packaged (vol%) | Waste loading (m³) | Payload (m³) | Number of packages | Estimated start date for packaging |
|------------------------|---------------------|-----------------------|--------------------|--------------|--------------------|------------------------------------|
|                        | Sellafield 3 m³ box | 100.0                 | 2.7                | 2.7          | 6                  | -                                  |

Range in container waste loading:

Other information on packaging and conditioning: -

Conditioned density (t/m³): NE  
Conditioned density comment: -

**Management Routes:**

| Disposal Route                                                                     | Stream volume % | Raw density t/m³ | Start date |
|------------------------------------------------------------------------------------|-----------------|------------------|------------|
| Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland) | = 100.0         |                  |            |
| Expected to be Non-NSD HAW managed under Scottish Government's policy              |                 |                  |            |
| Expected to be disposed to LLW Vaults NRS Dounreay                                 |                 |                  |            |
| Expected to be consigned to the Geological Disposal Facility                       |                 |                  |            |
| Expected to be consigned to a Near Surface Disposal Facility                       |                 |                  |            |
| Expected to be consigned to the LLW Repository                                     |                 |                  |            |
| Expected to be consigned to a Landfill Facility                                    |                 |                  |            |
| Expected to be disposed On-Site                                                    |                 |                  |            |
| Expected to be managed by In-Situ Disposal                                         |                 |                  |            |
| Expected to be consigned to an Incineration Facility                               |                 |                  |            |
| Expected to be consigned to a Metal Treatment Facility                             |                 |                  |            |
| Expected to be Out of Scope                                                        |                 |                  |            |
| Expected to be recycled / reused                                                   |                 |                  |            |
| Disposal route not known                                                           |                 |                  |            |

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

| Baseline Management Route | Opportunity Management Route | Stream volume (%) | Opportunity Confidence | Comment |
|---------------------------|------------------------------|-------------------|------------------------|---------|
| -                         | -                            | -                 | -                      | -       |

**RADIOACTIVITY**

Source: Fission products on filters. Contamination levels are assessed from samples taken from wash arisings prior to tipping into storage chamber. Main nuclides on filters: Cs137, Pu238, Pu239/240.

Uncertainty: The accuracy of the activity estimate is within a factor of 100.

Measurement of radioactivities: -

Chemical form of radionuclides: H-3: -  
C-14: -  
Cl-36: -  
Se-79: -  
Tc-99: -  
I-129: -  
Ra: -  
Th: -  
U: -  
Np: -  
Pu: Pu239/240 may be present as sludge residue.

| WASTE STREAM |                            | 2D23              |                 | Filters in Concrete Box |         |                            |                   |                 |                   |
|--------------|----------------------------|-------------------|-----------------|-------------------------|---------|----------------------------|-------------------|-----------------|-------------------|
| Nuclide      | Mean radioactivity, TBq/m³ |                   |                 |                         | Nuclide | Mean radioactivity, TBq/m³ |                   |                 |                   |
|              | Waste at<br>1.4.2025       | Bands and<br>Code | Future Arisings | Bands and<br>Code       |         | Waste at<br>1.4.2025       | Bands and<br>Code | Future Arisings | Bands and<br>Code |
| H 3          | ~ 2.01E-02 D D 2           |                   |                 |                         | Gd 153  | ~ 3.39E-16 D D 2           |                   |                 |                   |
| Be 10        |                            |                   |                 |                         | Ho 163  |                            |                   |                 |                   |
| C 14         |                            |                   |                 |                         | Ho 166m |                            |                   |                 |                   |
| Na 22        |                            |                   |                 |                         | Tm 170  |                            |                   |                 |                   |
| Al 26        |                            |                   |                 |                         | Tm 171  |                            |                   |                 |                   |
| Cl 36        |                            |                   |                 |                         | Lu 174  |                            |                   |                 |                   |
| Ar 39        |                            |                   |                 |                         | Lu 176  |                            |                   |                 |                   |
| Ar 42        |                            |                   |                 |                         | Hf 178n |                            |                   |                 |                   |
| K 40         |                            |                   |                 |                         | Hf 182  |                            |                   |                 |                   |
| Ca 41        |                            |                   |                 |                         | Pt 193  |                            |                   |                 |                   |
| Mn 53        |                            |                   |                 |                         | Tl 204  |                            |                   |                 |                   |
| Mn 54        |                            |                   |                 |                         | Pb 205  |                            |                   |                 |                   |
| Fe 55        |                            |                   |                 |                         | Pb 210  |                            |                   |                 |                   |
| Co 60        |                            |                   |                 |                         | Bi 208  |                            |                   |                 |                   |
| Ni 59        |                            |                   |                 |                         | Bi 210m |                            |                   |                 |                   |
| Ni 63        |                            |                   |                 |                         | Po 210  |                            |                   |                 |                   |
| Zn 65        |                            |                   |                 |                         | Ra 223  |                            |                   |                 |                   |
| Se 79        |                            |                   |                 |                         | Ra 225  |                            |                   |                 |                   |
| Kr 81        |                            |                   |                 |                         | Ra 226  |                            |                   |                 |                   |
| Kr 85        |                            |                   |                 |                         | Ra 228  |                            |                   |                 |                   |
| Rb 87        |                            |                   |                 |                         | Ac 227  |                            |                   |                 |                   |
| Sr 90        |                            |                   |                 |                         | Th 227  |                            |                   |                 |                   |
| Zr 93        |                            |                   |                 |                         | Th 228  |                            |                   |                 |                   |
| Nb 91        |                            |                   |                 |                         | Th 229  |                            |                   |                 |                   |
| Nb 92        |                            |                   |                 |                         | Th 230  |                            |                   |                 |                   |
| Nb 93m       |                            |                   |                 |                         | Th 232  |                            |                   |                 |                   |
| Nb 94        |                            |                   |                 |                         | Th 234  |                            |                   |                 |                   |
| Mo 93        |                            |                   |                 |                         | Pa 231  |                            |                   |                 |                   |
| Tc 97        |                            |                   |                 |                         | Pa 233  |                            |                   |                 |                   |
| Tc 99        |                            |                   |                 |                         | U 232   |                            |                   |                 |                   |
| Ru 106       |                            |                   |                 |                         | U 233   |                            |                   |                 |                   |
| Pd 107       |                            |                   |                 |                         | U 234   |                            |                   |                 |                   |
| Ag 108m      |                            |                   |                 |                         | U 235   |                            |                   |                 |                   |
| Ag 110m      |                            |                   |                 |                         | U 236   |                            |                   |                 |                   |
| Cd 109       |                            |                   |                 |                         | U 238   |                            |                   |                 |                   |
| Cd 113m      |                            |                   |                 |                         | Np 237  |                            |                   |                 |                   |
| Sn 119m      |                            |                   |                 |                         | Pu 236  |                            |                   |                 |                   |
| Sn 121m      |                            |                   |                 |                         | Pu 238  |                            |                   |                 |                   |
| Sn 123       |                            |                   |                 |                         | Pu 239  |                            |                   |                 |                   |
| Sn 126       |                            |                   |                 |                         | Pu 240  |                            |                   |                 |                   |
| Sb 125       |                            |                   |                 |                         | Pu 241  |                            |                   |                 |                   |
| Sb 126       |                            |                   |                 |                         | Pu 242  |                            |                   |                 |                   |
| Te 125m      |                            |                   |                 |                         | Am 241  |                            |                   |                 |                   |
| Te 127m      |                            |                   |                 |                         | Am 242m |                            |                   |                 |                   |
| I 129        |                            |                   |                 |                         | Am 243  |                            |                   |                 |                   |
| Cs 134       |                            |                   |                 |                         | Cm 242  |                            |                   |                 |                   |
| Cs 135       |                            |                   |                 |                         | Cm 243  |                            |                   |                 |                   |
| Cs 137       |                            |                   |                 |                         | Cm 244  |                            |                   |                 |                   |
| Ba 133       |                            |                   |                 |                         | Cm 245  |                            |                   |                 |                   |
| La 137       |                            |                   |                 |                         | Cm 246  |                            |                   |                 |                   |
| La 138       |                            |                   |                 |                         | Cm 248  |                            |                   |                 |                   |
| Ce 144       |                            |                   |                 |                         | Cf 249  |                            |                   |                 |                   |
| Pm 145       |                            |                   |                 |                         | Cf 250  |                            |                   |                 |                   |
| Pm 147       |                            |                   |                 |                         | Cf 251  |                            |                   |                 |                   |
| Sm 147       |                            |                   |                 |                         | Cf 252  |                            |                   |                 |                   |
| Sm 151       | Unsp a                     |                   |                 |                         |         |                            |                   |                 |                   |
| Eu 152       | Unsp b/g                   |                   |                 |                         |         |                            |                   |                 |                   |
| Eu 154       | Total a                    |                   |                 |                         |         |                            |                   |                 |                   |
| Eu 155       | Total b/g                  |                   |                 |                         |         |                            |                   |                 |                   |
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#### Bands (Upper and Lower)

A a factor of 1.5  
B a factor of 3  
C a factor of 10  
D a factor of 100  
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

#### Code

1 Measured activity  
2 Derived activity (best estimate)  
3 Derived activity (upper limit)  
4 Not present  
5 Present but not significant  
6 Likely to be present but not assessed  
7 Present in significant quantities but not determined  
8 Not expected to be present in significant quantity  
\* Total calculated from the 114 declared radionuclides