

| WASTE STREAM | 9C315 | Mild Steel (Non-Reactor) LLW |
|--------------|-------|------------------------------|
|--------------|-------|------------------------------|

**SITE** Dungeness A

**SITE OWNER** Nuclear Decommissioning Authority

**WASTE CUSTODIAN** Nuclear Restoration Services Ltd (NRS)

**WASTE TYPE** LLW

#### WASTE VOLUMES

|                        | Reported (m <sup>3</sup> ) | OR            | Conditioned (m <sup>3</sup> ) | Packaged (m <sup>3</sup> ) |
|------------------------|----------------------------|---------------|-------------------------------|----------------------------|
| Stocks:                | At 1.4.2025                | = 0           |                               |                            |
| Future arisings:       | 1.4.2031 - 31.3.2034       | 3607.0        |                               |                            |
| Total future arisings: |                            | <b>3607.0</b> |                               |                            |
| Total waste volume:    |                            | <b>3607.0</b> |                               |                            |

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: For inventory purposes the arisings are assumed to arise at a uniform rate over three years.

Additional information on quantities: Reactor dismantling is assumed to commence in 2031 and last for 3 years. The volumes and radioactivity have been calculated for 25 years after reactor shutdown, i.e. 2031.

Uncertainty factors on volumes:

|                |     |                   |        |
|----------------|-----|-------------------|--------|
| Stock (upper): | x - | Arisings (upper): | x 1.20 |
| Stock (lower): | x - | Arisings (lower): | x 0.80 |

**WASTE SOURCE** Mild steel items from the boilers and the reactor ancillary plant.

#### PHYSICAL CHARACTERISTICS

General description: A variety of mild steel items. Waste can be packaged in standard LLW packages.

Changes since waste generated: -

Bulk density (t/m<sup>3</sup>): ~ 1.4

Comment on density: The density is of the waste as cut for packaging.

#### CHEMICAL COMPOSITION

General description and components (%wt): Mild steel (100%).

Chemical state: Neutral

Sheet metal proportion / thickness: All of the waste will be bulk metal items which have been cut for packaging. Metal thicknesses will probably range from a few mm to about 100 mm.

Metals and alloys (%wt):

|                           | (%wt)   | Type(s) / Grades(s) with proportions                          | % of total C14 activity |
|---------------------------|---------|---------------------------------------------------------------|-------------------------|
| Stainless steel.....      | = 0     | -                                                             |                         |
| Other ferrous metals..... | = 100.0 | All of the waste included in this waste stream is mild steel. | 100.0                   |
| Iron.....                 | -       | -                                                             |                         |
| Aluminium.....            | = 0     | -                                                             |                         |
| Beryllium.....            | 0       | -                                                             |                         |
| Cobalt.....               | -       | -                                                             |                         |
| Copper.....               | = 0     | -                                                             |                         |
| Lead.....                 | = 0     | -                                                             |                         |
| Magnox/Magnesium.....     | = 0     | -                                                             |                         |
| Nickel.....               | -       | -                                                             |                         |
| Titanium.....             | -       | -                                                             |                         |
| Uranium.....              | -       | -                                                             |                         |
| Zinc.....                 | = 0     | -                                                             |                         |
| Zircaloy/Zirconium.....   | = 0     | -                                                             |                         |
| Other metals.....         | = 0     | There are no "other" metals.                                  |                         |

Organics (%wt):

|                                     | (%wt) | Type(s) and comment | % of total C14 activity |
|-------------------------------------|-------|---------------------|-------------------------|
| Total cellulose.....                | = 0   | -                   |                         |
| Paper, cotton.....                  | = 0   | -                   |                         |
| Wood.....                           | = 0   | -                   |                         |
| Halogenated plastics.....           | = 0   | -                   |                         |
| Total non-halogenated plastics..... | = 0   | -                   |                         |
| Condensation polymers.....          | = 0   | -                   |                         |
| Others.....                         | = 0   | -                   |                         |
| Organic ion exchange materials..... | = 0   | -                   |                         |
| Total rubber.....                   | = 0   | -                   |                         |
| Halogenated rubber.....             | = 0   | -                   |                         |
| Non-halogenated rubber.....         | = 0   | -                   |                         |
| Hydrocarbons.....                   |       | -                   |                         |
| Oil or grease.....                  |       | -                   |                         |
| Fuel.....                           |       | -                   |                         |
| Asphalt/Tarmac (cont.coal tar)..... |       | -                   |                         |
| Asphalt/Tarmac (no coal tar).....   |       | -                   |                         |
| Bitumen.....                        |       | -                   |                         |
| Others.....                         |       | -                   |                         |
| Other organics.....                 | = 0   | -                   |                         |

Other materials (%wt):

|                                       | (%wt) | Type(s) and comment | % of total C14 activity |
|---------------------------------------|-------|---------------------|-------------------------|
| Inorganic ion exchange materials..... | = 0   | -                   |                         |
| Inorganic sludges and flocs.....      | = 0   | -                   |                         |
| Soil.....                             | = 0   | -                   |                         |
| Brick/Stone/Rubble.....               | = 0   | -                   |                         |
| Cementitious material.....            | = 0   | -                   |                         |
| Sand.....                             |       | -                   |                         |
| Glass/Ceramics.....                   | = 0   | -                   |                         |
| Graphite.....                         | TR    | -                   |                         |
| Desiccants/Catalysts.....             |       | -                   |                         |
| Asbestos.....                         | = 0   | -                   |                         |
| Non/low friable.....                  |       | -                   |                         |
| Moderately friable.....               |       | -                   |                         |
| Highly friable.....                   |       | -                   |                         |
| Free aqueous liquids.....             | = 0   | -                   |                         |
| Free non-aqueous liquids.....         | = 0   | -                   |                         |
| Powder/Ash.....                       | = 0   | -                   |                         |

#### COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

|                | (%wt) | Type(s) and comment |
|----------------|-------|---------------------|
| Fluoride.....  | = 0   | -                   |
| Chloride.....  | TR    | -                   |
| Iodide.....    | = 0   | -                   |
| Cyanide.....   | = 0   | -                   |
| Carbonate..... | = 0   | -                   |
| Nitrate.....   | = 0   | -                   |
| Nitrite.....   | = 0   | -                   |
| Phosphate..... | = 0   | -                   |
| Sulphate.....  | = 0   | -                   |
| Sulphide.....  | = 0   | -                   |

Materials of interest for waste acceptance criteria:

|                                                | (%wt) | Type(s) and comment |
|------------------------------------------------|-------|---------------------|
| Combustible metals.....                        | = 0   | -                   |
| Low flash point liquids.....                   | = 0   | -                   |
| Explosive materials.....                       | = 0   | -                   |
| Phosphorus.....                                | = 0   | -                   |
| Hydrides.....                                  | = 0   | -                   |
| Biological etc. materials.....                 | = 0   | -                   |
| Biodegradable materials.....                   | 0     | -                   |
| Putrescible wastes.....                        | = 0   | -                   |
| Non-putrescible wastes.....                    |       | -                   |
| Corrosive materials.....                       | = 0   | -                   |
| Pyrophoric materials.....                      | = 0   | -                   |
| Generating toxic gases.....                    | = 0   | -                   |
| Reacting with water.....                       | = 0   | -                   |
| Higher activity particles.....                 |       | -                   |
| Soluble solids as bulk chemical compounds..... |       | -                   |

Hazardous substances / non hazardous pollutants:

|                             | (%wt) | Type(s) and comment |
|-----------------------------|-------|---------------------|
| Acrylamide.....             | 0     | -                   |
| Benzene.....                |       | -                   |
| Chlorinated solvents.....   |       | -                   |
| Formaldehyde.....           |       | -                   |
| Organometallics.....        |       | -                   |
| Phenol.....                 |       | -                   |
| Styrene.....                |       | -                   |
| Tri-butyl phosphate.....    |       | -                   |
| Other organophosphates..... |       | -                   |
| Vinyl chloride.....         |       | -                   |
| Arsenic.....                |       | -                   |
| Barium.....                 |       | -                   |
| Boron.....                  |       | -                   |
| Boron (in Boral).....       |       | -                   |
| Boron (non-Boral).....      |       | -                   |
| Cadmium.....                |       | -                   |
| Caesium.....                |       | -                   |
| Selenium.....               |       | -                   |
| Chromium.....               |       | -                   |
| Molybdenum.....             |       | -                   |
| Thallium.....               |       | -                   |
| Tin.....                    |       | -                   |
| Vanadium.....               |       | -                   |
| Mercury compounds.....      |       | -                   |
| Others.....                 |       | -                   |

Complexing agents (%wt):

| Yes                            |       |                     |
|--------------------------------|-------|---------------------|
|                                | (%wt) | Type(s) and comment |
| EDTA.....                      | TR    | -                   |
| DPTA.....                      |       | -                   |
| NTA.....                       |       | -                   |
| Polycarboxylic acids.....      |       | -                   |
| Other organic complexants..... |       | -                   |
| Total complexing agents.....   |       | -                   |

Physical components:

|                                         | Number | Type(s) and comment |
|-----------------------------------------|--------|---------------------|
| Sources.....                            |        | -                   |
| Electronic & Electrical Equipment (EEE) |        | -                   |
| EEE Type 1.....                         |        | -                   |
| EEE Type 2.....                         |        | -                   |
| EEE Type 3.....                         |        | -                   |
| EEE Type 4.....                         |        | -                   |
| EEE Type 5.....                         |        | -                   |

#### TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

| Treatment                                                  | On-site / Off-site | Stream volume % |
|------------------------------------------------------------|--------------------|-----------------|
| Size reduction                                             | Off-site           | = 100.0         |
| Decay storage                                              |                    |                 |
| Low force compaction                                       |                    |                 |
| Supercompaction (HFC)                                      |                    |                 |
| Incineration                                               |                    |                 |
| Drying/dewatering/liquid separation                        |                    |                 |
| Tie down/fixatives/strippable coating/painting application |                    |                 |
| Decontamination                                            |                    |                 |
| Metal treatment                                            |                    |                 |
| Recycling / reuse                                          |                    |                 |
| Thermal treatment, including vitrification                 |                    |                 |
| Encapsulation                                              |                    |                 |
| Polymer encapsulation                                      |                    |                 |
| Other physical treatment                                   |                    |                 |
| Other chemical treatment                                   |                    |                 |
| Containerisation                                           |                    |                 |
| Treatment not yet determined                               |                    |                 |
| None                                                       |                    |                 |

Comments on planned treatments:

Conditioning method:

Conditioning plants:

| Plant Name | Location |
|------------|----------|
|            |          |

Likely conditioning matrix:

Further information on the conditioning matrix:

**Waste Packaging:**

| Likely container type: | Container | Waste packaged (vol%) | Waste loading (m³) | Payload (m³) | Number of packages | Estimated start date for packaging |
|------------------------|-----------|-----------------------|--------------------|--------------|--------------------|------------------------------------|
|                        | -         | -                     | -                  | -            | -                  | -                                  |

Range in container waste loading: -

Other information on packaging and conditioning: -

Conditioned density (t/m³): -  
Conditioned density comment: -

**Management Routes:**

| Disposal Route                                                                     | Stream volume % | Raw density t/m³ | Start date |
|------------------------------------------------------------------------------------|-----------------|------------------|------------|
| Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland) | = 100.0         | = 1.4            | 2031       |
| Expected to be Non-NSD HAW managed under Scottish Government's policy              |                 |                  |            |
| Expected to be disposed to LLW Vaults NRS Dounreay                                 |                 |                  |            |
| Expected to be consigned to the Geological Disposal Facility                       |                 |                  |            |
| Expected to be consigned to a Near Surface Disposal Facility                       |                 |                  |            |
| Expected to be consigned to the LLW Repository                                     |                 |                  |            |
| Expected to be consigned to a Landfill Facility                                    |                 |                  |            |
| Expected to be disposed On-Site                                                    |                 |                  |            |
| Expected to be managed by In-Situ Disposal                                         |                 |                  |            |
| Expected to be consigned to an Incineration Facility                               |                 |                  |            |
| Expected to be consigned to a Metal Treatment Facility                             |                 |                  |            |
| Expected to be Out of Scope                                                        |                 |                  |            |
| Expected to be recycled / reused                                                   |                 |                  |            |
| Disposal route not known                                                           |                 |                  |            |

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

| Baseline Management Route | Opportunity Management Route | Stream volume (%) | Opportunity Confidence | Comment |
|---------------------------|------------------------------|-------------------|------------------------|---------|
| -                         | -                            | -                 | -                      | -       |

**RADIOACTIVITY**

Source: Contamination, and activation of the mild steel and its impurities. There may be some contamination by Cs-137.

Uncertainty: The values quoted were derived by calculation from available data and are indicative of the activities that are to be expected. The activities quoted are those at 25 years after shutdown, i.e. in 2031.

Measurement of radioactivities: The specific activities have been calculated from gamma spectrometry of the relevant power station plant.

Chemical form of radionuclides: H-3: The tritium is incorporated in the steel.  
C-14: The carbon 14 is incorporated in the steel. There also may be some contamination as graphite.  
Cl-36: The chlorine 36 will be incorporated in the steel.  
Se-79: The selenium content is insignificant.  
Tc-99: The technetium content is insignificant.  
I-129: -  
Ra: The radium content is insignificant.  
Th: The thorium content is insignificant.  
U: The uranium content is insignificant.  
Np: The neptunium content is insignificant.  
Pu: The plutonium content is insignificant.

| WASTE STREAM 9C315 Mild Steel (Non-Reactor) LLW |                            |                |                 |                |                  |                            |                |                 |                |
|-------------------------------------------------|----------------------------|----------------|-----------------|----------------|------------------|----------------------------|----------------|-----------------|----------------|
| Nuclide                                         | Mean radioactivity, TBq/m³ |                |                 |                | Nuclide          | Mean radioactivity, TBq/m³ |                |                 |                |
|                                                 | Waste at 1.4.2025          | Bands and Code | Future Arisings | Bands and Code |                  | Waste at 1.4.2025          | Bands and Code | Future Arisings | Bands and Code |
| H 3                                             |                            |                | 9.50E-07        | C C 2          | Gd 153           |                            |                |                 | 8              |
| Be 10                                           |                            |                |                 | 8              | Ho 163           |                            |                |                 | 8              |
| C 14                                            |                            |                | 2.18E-07        | C C 2          | Ho 166m          |                            |                | 2.27E-09        | C C 2          |
| Na 22                                           |                            |                |                 | 8              | Tm 170           |                            |                |                 | 8              |
| Al 26                                           |                            |                |                 | 8              | Tm 171           |                            |                |                 | 8              |
| Cl 36                                           |                            |                |                 | 8              | Lu 174           |                            |                |                 | 8              |
| Ar 39                                           |                            |                |                 | 8              | Lu 176           |                            |                |                 | 8              |
| Ar 42                                           |                            |                |                 | 8              | Hf 178n          |                            |                |                 | 8              |
| K 40                                            |                            |                |                 | 8              | Hf 182           |                            |                |                 | 8              |
| Ca 41                                           |                            |                | 2.16E-09        | C C 2          | Pt 193           |                            |                |                 | 8              |
| Mn 53                                           |                            |                |                 | 8              | Ti 204           |                            |                |                 | 8              |
| Mn 54                                           |                            |                |                 | 8              | Pb 205           |                            |                |                 | 8              |
| Fe 55                                           |                            |                | 6.37E-08        | C C 2          | Pb 210           |                            |                |                 | 8              |
| Co 60                                           |                            |                | 1.00E-07        | C C 2          | Bi 208           |                            |                |                 | 8              |
| Ni 59                                           |                            |                | 7.49E-09        | C C 2          | Bi 210m          |                            |                |                 | 8              |
| Ni 63                                           |                            |                | 6.76E-07        | C C 2          | Po 210           |                            |                |                 | 8              |
| Zn 65                                           |                            |                |                 | 8              | Ra 223           |                            |                |                 | 8              |
| Se 79                                           |                            |                |                 | 8              | Ra 225           |                            |                |                 | 8              |
| Kr 81                                           |                            |                |                 | 8              | Ra 226           |                            |                |                 | 8              |
| Kr 85                                           |                            |                |                 | 8              | Ra 228           |                            |                |                 | 8              |
| Rb 87                                           |                            |                |                 | 8              | Ac 227           |                            |                |                 | 8              |
| Sr 90                                           |                            |                | 1.07E-08        | C C 2          | Th 227           |                            |                |                 | 8              |
| Zr 93                                           |                            |                |                 | 8              | Th 228           |                            |                |                 | 8              |
| Nb 91                                           |                            |                |                 | 8              | Th 229           |                            |                |                 | 8              |
| Nb 92                                           |                            |                |                 | 8              | Th 230           |                            |                |                 | 8              |
| Nb 93m                                          |                            |                |                 | 8              | Th 232           |                            |                |                 | 8              |
| Nb 94                                           |                            |                |                 | 8              | Th 234           |                            |                |                 | 8              |
| Mo 93                                           |                            |                |                 | 8              | Pa 231           |                            |                |                 | 8              |
| Tc 97                                           |                            |                |                 | 8              | Pa 233           |                            |                |                 | 8              |
| Tc 99                                           |                            |                |                 | 8              | U 232            |                            |                |                 | 8              |
| Ru 106                                          |                            |                |                 | 8              | U 233            |                            |                |                 | 8              |
| Pd 107                                          |                            |                |                 | 8              | U 234            |                            |                |                 | 8              |
| Ag 108m                                         |                            |                | 6.92E-09        | C C 2          | U 235            |                            |                |                 | 8              |
| Ag 110m                                         |                            |                |                 | 8              | U 236            |                            |                |                 | 8              |
| Cd 109                                          |                            |                |                 | 8              | U 238            |                            |                |                 | 8              |
| Cd 113m                                         |                            |                |                 | 8              | Np 237           |                            |                |                 | 8              |
| Sn 119m                                         |                            |                |                 | 8              | Pu 236           |                            |                |                 | 8              |
| Sn 121m                                         |                            |                |                 | 8              | Pu 238           |                            |                |                 | 8              |
| Sn 123                                          |                            |                |                 | 8              | Pu 239           |                            |                |                 | 8              |
| Sn 126                                          |                            |                |                 | 8              | Pu 240           |                            |                |                 | 8              |
| Sb 125                                          |                            |                |                 | 8              | Pu 241           |                            |                | 2.50E-09        | C C 2          |
| Sb 126                                          |                            |                |                 | 8              | Pu 242           |                            |                |                 | 8              |
| Te 125m                                         |                            |                |                 | 8              | Am 241           |                            |                |                 | 8              |
| Te 127m                                         |                            |                |                 | 8              | Am 242m          |                            |                |                 | 8              |
| I 129                                           |                            |                | 2.30E-09        | C C 2          | Am 243           |                            |                |                 | 8              |
| Cs 134                                          |                            |                |                 | 8              | Cm 242           |                            |                |                 | 8              |
| Cs 135                                          |                            |                |                 | 8              | Cm 243           |                            |                |                 | 8              |
| Cs 137                                          |                            |                | 1.56E-08        | C C 2          | Cm 244           |                            |                |                 | 8              |
| Ba 133                                          |                            |                |                 | 8              | Cm 245           |                            |                |                 | 8              |
| La 137                                          |                            |                |                 | 8              | Cm 246           |                            |                |                 | 8              |
| La 138                                          |                            |                |                 | 8              | Cm 248           |                            |                |                 | 8              |
| Ce 144                                          |                            |                |                 | 8              | Cf 249           |                            |                |                 | 8              |
| Pm 145                                          |                            |                |                 | 8              | Cf 250           |                            |                |                 | 8              |
| Pm 147                                          |                            |                |                 | 8              | Cf 251           |                            |                |                 | 8              |
| Sm 147                                          |                            |                |                 | 8              | Cf 252           |                            |                |                 | 8              |
| Sm 151                                          |                            |                |                 | 8              | Unsp a           |                            |                |                 |                |
| Eu 152                                          |                            |                | 2.24E-09        | C C 2          | Unsp b/g         |                            |                |                 |                |
| Eu 154                                          |                            |                |                 | 8              | <b>Total a</b>   | <b>0</b>                   | <b>*</b>       | <b>6.10E-14</b> | <b>*</b>       |
| Eu 155                                          |                            |                |                 | 8              | <b>Total b/g</b> | <b>0</b>                   | <b>*</b>       | <b>2.06E-06</b> | <b>*</b>       |

#### Bands (Upper and Lower)

A a factor of 1.5  
B a factor of 3  
C a factor of 10  
D a factor of 100  
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

#### Code

1 Measured activity  
2 Derived activity (best estimate)  
3 Derived activity (upper limit)  
4 Not present  
5 Present but not significant  
6 Likely to be present but not assessed  
7 Present in significant quantities but not determined  
8 Not expected to be present in significant quantity  
\* Total calculated from the 114 declared radionuclides