

WASTE STREAM	9D25/1	Ion Exchange Material
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SITE Hinkley Point A

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Nuclear Restoration Services Ltd (NRS)

WASTE TYPE ILW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025	= 36.5		
Future arisings:				
Total future arisings:		0.0		
Total waste volume:		36.5		

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: There will be no future arisings as the Sludge Tank containing this waste stream is full.

Additional information on quantities: The retrieval of ST1 (9D25) contents has now been completed. 44m³ contained in 19 DCIC containers (interim storage prior to final conditioning), this includes 13.1m³ of supernate, which will require additional suitable treatment prior to discharge. Proposed packaging solution is direct polymer encapsulation of solids into 196 litre drums, 16 drums per high density concrete box.

Uncertainty factors on volumes:

Stock (upper):	x 1.10	Arisings (upper):	x -
Stock (lower):	x 0.90	Arisings (lower):	x -

WASTE SOURCE Spent ion exchange materials arising from the treatment of pond waters.

PHYSICAL CHARACTERISTICS

General description: The ion exchange material is stored wet in DCIC Ministores. The ion exchange material flooded with water would be expected to have a voidage of about 0.3, i.e. about 0.3 of the volume of a bed of settled flooded ion exchange material would be interstitial water. There are no large items which may require special handling.

Changes since waste generated: -

Bulk density (t/m³): ~ 1.2

Comment on density: The bulk density of the waste is expected to range from about 1.1 to 1.2 t/m³.

CHEMICAL COMPOSITION

General description and components (%wt): Dry resin (~35% wt), water (~65% wt) and some soluble organic material (<0.1% wt). The ion exchange material is Lewatit DN and is immersed in water. Negligible inorganic resin is present.

Chemical state: Alkali

Sheet metal proportion / thickness: No bulk metal items present.

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	= 0	-	
Other ferrous metals.....	< 0.10	-	
Iron.....		-	
Aluminium.....	< 0.10	-	
Beryllium.....	0	-	
Cobalt.....		-	
Copper.....	= 0	-	
Lead.....	= 0	-	
Magnox/Magnesium.....	= 0.20	-	
Nickel.....		-	
Titanium.....		-	
Uranium.....		-	
Zinc.....	= 0	-	
Zircaloy/Zirconium.....	= 0	-	
Other metals.....	= 0	No "other" metals present.	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	= 0	-	
Paper, cotton.....	= 0	-	
Wood.....	= 0	-	
Halogenated plastics.....	= 0	-	
Total non-halogenated plastics.....	= 0	-	
Condensation polymers.....	= 0	-	
Others.....	= 0	-	
Organic ion exchange materials.....	~ 35.0	Lewatit DN	
Total rubber.....	= 0	-	
Halogenated rubber.....	= 0	-	
Non-halogenated rubber.....	= 0	-	
Hydrocarbons.....	-	-	
Oil or grease.....	-	-	
Fuel.....	-	-	
Asphalt/Tarmac (cont.coal tar).....	-	-	
Asphalt/Tarmac (no coal tar).....	-	-	
Bitumen.....	-	-	
Others.....	-	-	
Other organics.....	= 0	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	NE	-	
Inorganic sludges and flocs.....	TR	-	
Soil.....	= 0	-	
Brick/Stone/Rubble.....	= 0	-	
Cementitious material.....	= 0	-	
Sand.....	-	-	
Glass/Ceramics.....	= 0	-	
Graphite.....	TR	-	
Desiccants/Catalysts.....	-	-	
Asbestos.....	= 0	-	
Non/low friable.....	-	-	
Moderately friable.....	-	-	
Highly friable.....	-	-	
Free aqueous liquids.....	~ 65.0	-	
Free non-aqueous liquids.....	= 0	-	
Powder/Ash.....	= 0	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	= 0	-
Chloride.....	= 0.01	-
Iodide.....	= 0	-
Cyanide.....	= 0	-
Carbonate.....	= 0.30	-
Nitrate.....	NE	-
Nitrite.....	NE	-
Phosphate.....	NE	-
Sulphate.....	= 0.05	-
Sulphide.....	= 0	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	= 0.20	-
Low flash point liquids.....	= 0	-
Explosive materials.....	= 0	-
Phosphorus.....	= 0	-
Hydrides.....	= 0	-
Biological etc. materials.....	= 0	-
Biodegradable materials.....	0	-
Putrescible wastes.....	= 0	-
Non-putrescible wastes.....	-	-
Corrosive materials.....	= 0	-
Pyrophoric materials.....	= 0	-
Generating toxic gases.....	= 0	-
Reacting with water.....	= 0.20	-
Higher activity particles.....	-	-
Soluble solids as bulk chemical compounds.....	-	-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	0	-
Benzene.....		-
Chlorinated solvents.....		-
Formaldehyde.....		-
Organometallics.....		-
Phenol.....		-
Styrene.....		-
Tri-butyl phosphate.....		-
Other organophosphates.....		-
Vinyl chloride.....		-
Arsenic.....		-
Barium.....		-
Boron.....		-
Boron (in Boral).....		-
Boron (non-Boral).....		-
Cadmium.....		-
Caesium.....		-
Selenium.....		-
Chromium.....		-
Molybdenum.....		-
Thallium.....		-
Tin.....		-
Vanadium.....		-
Mercury compounds.....		-
Others.....		-

Complexing agents (%wt):

No		
	(%wt)	Type(s) and comment
EDTA.....	= 0	-
DPTA.....		-
NTA.....		-
Polycarboxylic acids.....		-
Other organic complexants.....		-
Total complexing agents.....		-

Physical components:

	Number	Type(s) and comment
Sources.....		-
Electronic & Electrical Equipment (EEE)		-
EEE Type 1.....		-
EEE Type 2.....		-
EEE Type 3.....		-
EEE Type 4.....		-
EEE Type 5.....		-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction Decay storage Low force compaction Supercompaction (HFC) Incineration Drying/dewatering/liquid separation Tie down/fixatives/strippable coating/painting application Decontamination Metal treatment Recycling / reuse Thermal treatment, including vitrification Encapsulation Polymer encapsulation Other physical treatment Other chemical treatment Containerisation Treatment not yet determined None	On-site	100.0

Comments on planned treatments:

Conditioning method: ST1 (9D25/1 & 9D25/2) waste will be packaged separately from 9D26, 9D27, 9D28 & 9D29 as demonstration of compliance with limits will be different. Proposed packaging solution is direct polymer encapsulation of solids into 196 litre drums, 16 drums per high density concrete box. 9D25/2 represents the higher activity mules where additional work will be required to demonstrate compliance.

Conditioning plants:

Plant Name	Location
HPA MILWEP	Hinkley Point A

Likely conditioning matrix: Polymer

Further information on the conditioning matrix: -

Waste Packaging:

Likely container type:	Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
	6 m³ concrete box (HD)	100.0	2.5	5.8	15	-

Range in container waste loading: -

Other information on packaging and conditioning: -

Conditioned density (t/m³): -
Conditioned density comment: -

Management Routes:

Disposal Route	Stream volume %	Raw density t/m³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	100.0		
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source: Spent ion exchange resins arising from the treatment of pond water. Contamination by fission products, actinides and activation products.

Uncertainty: Specific activity is a function of Station operating history. The values quoted are indicative of the activities that might be expected.

Measurement of radioactivities: Values were derived by extrapolating from available measurements.

Chemical form of radionuclides: H-3: The chemical form of tritium has not been determined but may be present as water or as other inorganic compounds or as organic compounds.
C-14: The chemical form of carbon 14 has not been determined.
Cl-36: The chemical form of chlorine 36 has not been determined.
Se-79: The selenium content is insignificant.
Tc-99: The chemical form of technetium has not been determined.
I-129: -
Ra: The radium isotope content is insignificant.
Th: The thorium isotope content is insignificant.
U: The chemical form of uranium isotopes has not been determined but may be uranium oxides.
Np: The chemical form of neptunium has not been determined.
Pu: The chemical form of plutonium isotopes has not been determined but may be plutonium oxides.

WASTE STREAM 9D25/1 Ion Exchange Material									
Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3	3.42E-06	C C 2			Gd 153		8		
Be 10		8			Ho 163		8		
C 14	2.15E-06	C C 2			Ho 166m		8		
Na 22		8			Tm 170		8		
Al 26		8			Tm 171		8		
Cl 36	< 2.90E-07	C 3			Lu 174		8		
Ar 39		8			Lu 176		8		
Ar 42		8			Hf 178n		8		
K 40		8			Hf 182		8		
Ca 41		8			Pt 193		8		
Mn 53		8			Ti 204		8		
Mn 54		8			Pb 205		8		
Fe 55	2.50E-09	C C 2			Pb 210		8		
Co 60	2.09E-07	C C 2			Bi 208		8		
Ni 59		8			Bi 210m		8		
Ni 63	1.38E-05	C C 2			Po 210		8		
Zn 65		8			Ra 223		8		
Se 79		8			Ra 225		8		
Kr 81		8			Ra 226		8		
Kr 85		8			Ra 228		8		
Rb 87		8			Ac 227		8		
Sr 90	3.24E-01	C C 2			Th 227		8		
Zr 93		8			Th 228		8		
Nb 91		8			Th 229		8		
Nb 92		8			Th 230		8		
Nb 93m		8			Th 232		8		
Nb 94		8			Th 234	1.03E-06	C C 2		
Mo 93		8			Pa 231		8		
Tc 97	< 5.80E-06	C 3			Pa 233	1.58E-09	C C 2		
Tc 99		8			U 232		8		
Ru 106		8			U 233		8		
Pd 107		8			U 234	9.30E-07	C C 2		
Ag 108m		8			U 235	2.04E-08	C C 2		
Ag 110m		8			U 236	8.16E-08	C C 2		
Cd 109		8			U 238	1.03E-06	C C 2		
Cd 113m		8			Np 237	1.64E-09	C C 2		
Sn 119m		8			Pu 236		8		
Sn 121m		8			Pu 238	3.40E-04	C C 2		
Sn 123		8			Pu 239	6.39E-04	C C 2		
Sn 126		8			Pu 240	6.38E-04	C C 2		
Sb 125		8			Pu 241	5.27E-03	C C 2		
Sb 126		8			Pu 242		8		
Te 125m		8			Am 241	1.70E-03	C C 2		
Te 127m		8			Am 242m		8		
I 129	1.23E-07	C C 2			Am 243		8		
Cs 134	3.14E-08	C C 2			Cm 242		8		
Cs 135		8			Cm 243	4.91E-07	C C 2		
Cs 137	1.76E+00	C C 2			Cm 244	5.81E-06	C C 2		
Ba 133		8			Cm 245		8		
La 137		8			Cm 246		8		
La 138		8			Cm 248		8		
Ce 144		8			Cf 249		8		
Pm 145		8			Cf 250		8		
Pm 147	6.83E-08	C C 2			Cf 251		8		
Sm 147		8			Cf 252		8		
Sm 151	4.36E-04	C C 2			Unsp a				
Eu 152	< 1.49E-06	C 3			Unsp b/g				
Eu 154	1.67E-05	C C 2			Total a	3.33E-03	*	0	*
Eu 155	4.60E-07	C C 2			Total b/g	2.09E+00	*	0	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides