

WASTE STREAM	9G310	Mild Steel (Reactor) ILW
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SITE Trawsfynydd

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Nuclear Restoration Services Ltd (NRS)

WASTE TYPE ILW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025 = 0			
Future arisings:	1.4.2035 - 31.3.2059 1122.0			
Total future arisings:	1122.0			
Total waste volume:	1122.0			

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: For inventory purposes the arisings are assumed to arise at a uniform rate over 25 years.

Additional information on quantities: Reactor dismantling is assumed to commence in 2035 and last for 25 years. The volumes and radioactivity have been calculated for 44 years after reactor shutdown, i.e. 2035.

Uncertainty factors on volumes: Stock (upper): x - Arisings (upper): x 1.20
Stock (lower): x - Arisings (lower): x 0.80

WASTE SOURCE Mild steel items from the reactor structure.

PHYSICAL CHARACTERISTICS

General description: A variety of mild steel items.

Changes since waste generated: -

Bulk density (t/m³): ~ 1.4

Comment on density: The density is of the waste as cut for packaging.

CHEMICAL COMPOSITION

General description and components (%wt): Mild steel (100%).

Chemical state: Neutral

Sheet metal proportion / thickness: All of the waste will be bulk metal items which will be cut for packaging. Metal thicknesses will probably range from a few mm to about 100 mm.

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	= 0	-	
Other ferrous metals.....	= 100.0	Grade BW78B(A) and BS970-EN2. Some BS2T6 or BS3T35	100.0
Iron.....	-	-	
Aluminium.....	= 0	-	
Beryllium.....	0	-	
Cobalt.....	< 0.03	Greatest measured value from the various components.	
Copper.....	= 0	-	
Lead.....	= 0	-	
Magnox/Magnesium.....	= 0	-	
Nickel.....	< 0.20	Greatest measured value from the various components.	
Titanium.....	-	-	
Uranium.....	-	-	
Zinc.....	= 0	-	
Zircaloy/Zirconium.....	= 0	-	
Other metals.....	TR	Silver and niobium.	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	= 0	-	
Paper, cotton.....	= 0	-	
Wood.....	= 0	-	
Halogenated plastics.....	= 0	-	
Total non-halogenated plastics.....	= 0	-	
Condensation polymers.....	= 0	-	
Others.....	= 0	-	
Organic ion exchange materials.....	= 0	-	
Total rubber.....	= 0	-	
Halogenated rubber.....	= 0	-	
Non-halogenated rubber.....	= 0	-	
Hydrocarbons.....		-	
Oil or grease.....		-	
Fuel.....		-	
Asphalt/Tarmac (cont.coal tar).....		-	
Asphalt/Tarmac (no coal tar).....		-	
Bitumen.....		-	
Others.....		-	
Other organics.....	= 0	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	= 0	-	
Inorganic sludges and flocs.....	= 0	-	
Soil.....	= 0	-	
Brick/Stone/Rubble.....	= 0	-	
Cementitious material.....	= 0	-	
Sand.....		-	
Glass/Ceramics.....	= 0	-	
Graphite.....	TR	-	
Desiccants/Catalysts.....		-	
Asbestos.....	= 0	-	
Non/low friable.....		-	
Moderately friable.....		-	
Highly friable.....		-	
Free aqueous liquids.....	= 0	-	
Free non-aqueous liquids.....	= 0	-	
Powder/Ash.....	= 0	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	= 0	-
Chloride.....	TR	-
Iodide.....	= 0	-
Cyanide.....	= 0	-
Carbonate.....	= 0	-
Nitrate.....	= 0	-
Nitrite.....	= 0	-
Phosphate.....	= 0	-
Sulphate.....	= 0	-
Sulphide.....	= 0	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	= 0	-
Low flash point liquids.....	= 0	-
Explosive materials.....	= 0	-
Phosphorus.....	= 0	-
Hydrides.....	= 0	-
Biological etc. materials.....	= 0	-
Biodegradable materials.....	0	-
Putrescible wastes.....	= 0	-
Non-putrescible wastes.....		-
Corrosive materials.....	= 0	-
Pyrophoric materials.....	= 0	-
Generating toxic gases.....	= 0	-
Reacting with water.....	= 0	-
Higher activity particles.....		-
Soluble solids as bulk chemical compounds.....		-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	0	-
Benzene.....		-
Chlorinated solvents.....		-
Formaldehyde.....		-
Organometallics.....		-
Phenol.....		-
Styrene.....		-
Tri-butyl phosphate.....		-
Other organophosphates.....		-
Vinyl chloride.....		-
Arsenic.....		-
Barium.....		-
Boron.....		-
Boron (in Boral).....		-
Boron (non-Boral).....		-
Cadmium.....		-
Caesium.....		-
Selenium.....		-
Chromium.....		-
Molybdenum.....		-
Thallium.....		-
Tin.....		-
Vanadium.....		-
Mercury compounds.....		-
Others.....		-

Complexing agents (%wt):

Yes		
	(%wt)	Type(s) and comment
EDTA.....	TR	-
DPTA.....		-
NTA.....		-
Polycarboxylic acids.....		-
Other organic complexants.....		-
Total complexing agents.....		-

Physical components:

	Number	Type(s) and comment
Sources.....		-
Electronic & Electrical Equipment (EEE)		-
EEE Type 1.....		-
EEE Type 2.....		-
EEE Type 3.....		-
EEE Type 4.....		-
EEE Type 5.....		-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction Decay storage Low force compaction Supercompaction (HFC) Incineration Drying/dewatering/liquid separation Tie down/fixatives/strippable coating/painting application Decontamination Metal treatment Recycling / reuse Thermal treatment, including vitrification Encapsulation Polymer encapsulation Other physical treatment Other chemical treatment Containerisation Treatment not yet determined None	On-site	100.0

Comments on planned treatments:

-

Conditioning method:

The processing strategy has not yet been determined. The waste is not expected to be supercompacted. The treatment envisaged is the placement of the waste in baskets followed by encapsulation.

Conditioning plants:

Plant Name	Location
RDC Encap TRW	Trawsfynydd

Likely conditioning matrix:

Unknown

Further information on the conditioning matrix:

The waste is assumed to be encapsulated.

Waste Packaging:

Likely container type:	Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
	4 m box (0 mm concrete shielding)	100.0	16.2	18.9	70	-

Range in container waste loading: No significant variability is expected.

Other information on packaging and conditioning: The container material is expected to be stainless steel. The waste will be in baskets placed in the waste packages. Baskets of different Final Dismantling & Site Clearance ILW wastes may be in the same waste package. The encapsulation matrix is likely to be BFS/OPC and the density of conditioned waste product would be about 3 t/m³.

Conditioned density (t/m³): ~ 3.0
 Conditioned density comment: The conditioned waste density assumes that the waste will be encapsulated.

Management Routes:

Disposal Route	Stream volume %	Raw density t/m³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	100.0		
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source: Activation of the mild steel and its impurities. There may be some contamination by Cs-137.

Uncertainty: The values quoted were derived by calculation from available material specifications and are indicative of the activities that are to be expected. The major source of uncertainty is the impurity levels. The activities quoted are those at 44 years after shutdown, i.e. in 2035.

Measurement of radioactivities: The specific activities were estimated from neutron activation calculations of the material and its impurities.

Chemical form of radionuclides: H-3: The tritium content is insignificant.
 C-14: The carbon 14 is incorporated in the steel. There may also be some contamination as graphite.

Cl-36: The chlorine 36 is incorporated in the steel.
 Se-79: The selenium content is insignificant.
 Tc-99: The chemical form of technetium has not been determined.
 I-129: The iodine-129 content is insignificant.
 Ra: The radium content is insignificant.
 Th: The thorium content is insignificant.
 U: The uranium content is insignificant.
 Np: The neptunium content is insignificant.
 Pu: The plutonium content is insignificant.

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Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3			5.70E-06	C C 2	Gd 153				8
Be 10				8	Ho 163				8
C 14			4.14E-03	C C 2	Ho 166m				8
Na 22				8	Tm 170				8
Al 26				8	Tm 171				8
Cl 36			9.18E-07	C C 2	Lu 174				8
Ar 39				8	Lu 176				8
Ar 42				8	Hf 178n				8
K 40				8	Hf 182				8
Ca 41				8	Pt 193				8
Mn 53				8	Ti 204		2.79E-05	C C 2	8
Mn 54				8	Pb 205				8
Fe 55			1.84E-03	C C 2	Pb 210				8
Co 60			1.92E-02	C C 2	Bi 208				8
Ni 59			9.93E-04	C C 2	Bi 210m				8
Ni 63			9.19E-02	C C 2	Po 210				8
Zn 65				8	Ra 223				8
Se 79				8	Ra 225				8
Kr 81				8	Ra 226				8
Kr 85				8	Ra 228				8
Rb 87				8	Ac 227				8
Sr 90				8	Th 227				8
Zr 93				8	Th 228				8
Nb 91				8	Th 229				8
Nb 92				8	Th 230				8
Nb 93m				8	Th 232				8
Nb 94			9.54E-06	C C 2	Th 234				8
Mo 93			6.89E-05	C C 2	Pa 231				8
Tc 97				8	Pa 233				8
Tc 99			9.85E-06	C C 2	U 232				8
Ru 106				8	U 233				8
Pd 107				8	U 234				8
Ag 108m			1.96E-04	C C 2	U 235				8
Ag 110m				8	U 236				8
Cd 109				8	U 238				8
Cd 113m				8	Np 237				8
Sn 119m				8	Pu 236				8
Sn 121m				8	Pu 238				8
Sn 123				8	Pu 239				8
Sn 126				8	Pu 240				8
Sb 125				8	Pu 241				8
Sb 126				8	Pu 242				8
Te 125m				8	Am 241				8
Te 127m				8	Am 242m				8
I 129				8	Am 243				8
Cs 134				8	Cm 242				8
Cs 135				8	Cm 243				8
Cs 137				8	Cm 244				8
Ba 133				8	Cm 245				8
La 137				8	Cm 246				8
La 138				8	Cm 248				8
Ce 144				8	Cf 249				8
Pm 145				8	Cf 250				8
Pm 147				8	Cf 251				8
Sm 147				8	Cf 252				8
Sm 151				8	Unsp a				
Eu 152				8	Unsp b/g				
Eu 154				8	Total a	0	*	0	*
Eu 155				8	Total b/g	0	*	1.18E-01	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides