

WASTE STREAM	9G35	FED Magnox
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SITE Trawsfynydd

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Nuclear Restoration Services Ltd (NRS)

WASTE TYPE ILW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025	= 6.8		
Future arisings:				
Total future arisings:		0.0		
Total waste volume:		6.8		

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: -

Additional information on quantities: -

Uncertainty factors on volumes:

Stock (upper):	x 1.20	Arisings (upper):	x -
Stock (lower):	x 0.80	Arisings (lower):	x -

WASTE SOURCE The source of the waste is the removal of splitters from fuel elements prior to dispatch of the elements to Sellafield.

PHYSICAL CHARACTERISTICS

General description: The waste consists of Magnox metal which may be contaminated by fission products and actinides. Components may weigh up to about 100 g and be approximately 2 mm x 25 mm x (75-750) mm. It is anticipated that the waste volume will include some fuel element top end fittings which will incorporate highly active Nimonic springs (waste stream 9G41) together with some zirconium alloy. There are no large items in the waste which will require special handling.

Changes since waste generated: -

Bulk density (t/m³): = 0.40

Comment on density: The bulk density of 0.4 t/m³ was updated to reflect the average actual density of waste retrieved into the first 60 packages at North FED using operational records

CHEMICAL COMPOSITION

General description and components (%wt): Magnox metal constitutes >94.5% by weight, zirconium constitutes <0.5% by weight and gravel and other material constitutes ~5% by weight.

Chemical state: Alkali

Sheet metal proportion / thickness: There are no bulk metal items present in this waste stream.

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	= 0	-	
Other ferrous metals.....	= 0	-	
Iron.....	-	-	
Aluminium.....	= 0	-	
Beryllium.....	TR	-	
Cobalt.....	-	-	
Copper.....	= 0	-	
Lead.....	= 0	-	
Magnox/Magnesium.....	> 94.5	Will consist predominantly of Magnox alloy ZR55, which contains 0.55 wt% Zr as an alloying constituent.	
Nickel.....	-	-	
Titanium.....	-	-	
Uranium.....	-	-	
Zinc.....	= 0	-	
Zircaloy/Zirconium.....	-	-	
Other metals.....	< 0.10	Very small amounts of nickel-chromium and nickel-aluminium thermocouple material.	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	= 0	-	
Paper, cotton.....	= 0	-	
Wood.....	= 0	-	
Halogenated plastics.....	= 0	-	
Total non-halogenated plastics.....	= 0	-	
Condensation polymers.....	= 0	-	
Others.....	= 0	-	
Organic ion exchange materials.....	= 0	-	
Total rubber.....	= 0	-	
Halogenated rubber.....	= 0	-	
Non-halogenated rubber.....	= 0	-	
Hydrocarbons.....		-	
Oil or grease.....		-	
Fuel.....		-	
Asphalt/Tarmac (cont.coal tar).....		-	
Asphalt/Tarmac (no coal tar).....		-	
Bitumen.....		-	
Others.....		-	
Other organics.....	TR	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	= 0	-	
Inorganic sludges and flocs.....	= 0	-	
Soil.....	= 0	-	
Brick/Stone/Rubble.....	~ 5.0	gravel	
Cementitious material.....	= 0	-	
Sand.....		-	
Glass/Ceramics.....	= 0	-	
Graphite.....	TR	-	
Desiccants/Catalysts.....		-	
Asbestos.....	= 0	-	
Non/low friable.....		-	
Moderately friable.....		-	
Highly friable.....		-	
Free aqueous liquids.....	= 0	-	
Free non-aqueous liquids.....	= 0	-	
Powder/Ash.....	TR	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	TR	-
Chloride.....	TR	-
Iodide.....	= 0	-
Cyanide.....	= 0	-
Carbonate.....	TR	-
Nitrate.....	TR	-
Nitrite.....	TR	-
Phosphate.....	TR	-
Sulphate.....	TR	-
Sulphide.....	= 0	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	> 94.5	-
Low flash point liquids.....	= 0	-
Explosive materials.....	= 0	-
Phosphorus.....	= 0	-
Hydrides.....	= 0	-
Biological etc. materials.....	= 0	-
Biodegradable materials.....	0	-
Putrescible wastes.....	= 0	-
Non-putrescible wastes.....		-
Corrosive materials.....	= 0	-
Pyrophoric materials.....	= 0	-
Generating toxic gases.....	= 0	-
Reacting with water.....	> 94.5	-
Higher activity particles.....		-
Soluble solids as bulk chemical compounds.....		-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	0	-
Benzene.....		-
Chlorinated solvents.....		-
Formaldehyde.....		-
Organometallics.....		-
Phenol.....		-
Styrene.....		-
Tri-butyl phosphate.....		-
Other organophosphates.....		-
Vinyl chloride.....		-
Arsenic.....		-
Barium.....		-
Boron.....		-
Boron (in Boral).....		-
Boron (non-Boral).....		-
Cadmium.....		-
Caesium.....		-
Selenium.....		-
Chromium.....		-
Molybdenum.....		-
Thallium.....		-
Tin.....		-
Vanadium.....		-
Mercury compounds.....		-
Others.....		-

Complexing agents (%wt):

Yes		
	(%wt)	Type(s) and comment
EDTA.....	TR	-
DPTA.....		-
NTA.....		-
Polycarboxylic acids.....		-
Other organic complexants.....		-
Total complexing agents.....		-

Physical components:

	Number	Type(s) and comment
Sources.....		-
Electronic & Electrical Equipment (EEE)		-
EEE Type 1.....		-
EEE Type 2.....		-
EEE Type 3.....		-
EEE Type 4.....		-
EEE Type 5.....		-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction Decay storage Low force compaction Supercompaction (HFC) Incineration Drying/dewatering/liquid separation Tie down/fixatives/strippable coating/painting application Decontamination Metal treatment Recycling / reuse Thermal treatment, including vitrification Encapsulation Polymer encapsulation Other physical treatment Other chemical treatment Containerisation Treatment not yet determined None	On-site	100.0

Comments on planned treatments:

-

Conditioning method:

Waste is combined with Nimonic stream 9G41, retrieved, packaged and encapsulated in 3m3 boxes. The waste is sorted to ensure package dose rates do not exceed specified on-site handling limits. Waste will be encapsulated in BFS/OPC. Packaged waste will include FED Nimonic waste stream 9G41.

Conditioning plants:

Plant Name	Location
TRW Grout Plant	Trawsfynydd

Likely conditioning matrix:

Unknown

Further information on the conditioning matrix:

The encapsulation matrix will be 3:1 BFS/OPC.

Waste Packaging:

Likely container type:	Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
	3 m³ box (side lifting)	100.0	3.9	2.9	2	-

Range in container waste loading: Not yet determined. No significant variability is expected.

Other information on packaging and conditioning: Waste streams 9G35 and 9G41 will be processed as a single waste for disposal as ILW. Nimonic springs are distributed throughout the waste.

Conditioned density (t/m³): = 1.9
Conditioned density comment: The density is expected to be in the range 1.85 to 1.95 t/m³.

Management Routes:

Disposal Route	Stream volume %	Raw density t/m³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	100.0		
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source: The source of the waste is the removal of splitters from fuel elements prior to dispatch of the elements to Sellafield. Activation of trace nuclides in the Magnox and contamination by fission products and actinides will be main sources of activity.

Uncertainty: The values quoted are indicative of the activities that might be expected.

Measurement of radioactivities: Values were derived from measurements, calculations of induced activity and estimates of likely contamination. Allowance has been made for zirconium alloy in top end fittings.

Chemical form of radionuclides:

H-3: Tritium is expected to be present as surface contamination, possibly as water but perhaps in the form of other inorganic or organic compounds.

C-14: Carbon 14 will probably be present as graphite.

Cl-36: Chlorine 36 incorporated in the Magnox may be associated with barium impurity (barium chloride), other chlorine 36 may be associated with surface contamination.

Se-79: The selenium content is insignificant.

Tc-99: The chemical form of technetium has not been determined.

I-129: -

Ra: Radium isotope content is not significant.

Th: The thorium isotope content is insignificant.

U: Chemical form of uranium isotopes has not been determined but may be uranium oxides.

Np: The chemical form of neptunium has not been determined.

Pu: Chemical form of plutonium isotopes has not been determined but may be plutonium oxides.

WASTE STREAM 9G35 FED Magnox									
Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3	< 8.63E-03	C 3			Gd 153		8		
Be 10	1.00E-07	C C 2			Ho 163		8		
C 14	4.99E-04	C C 2			Ho 166m		8		
Na 22		8			Tm 170		8		
Al 26	< 4.00E-07	C 3			Tm 171		8		
Cl 36	2.00E-04	C C 2			Lu 174		8		
Ar 39		8			Lu 176		8		
Ar 42		8			Hf 178n		8		
K 40		8			Hf 182		8		
Ca 41	< 2.00E-05	C 3			Pt 193		8		
Mn 53		8			Ti 204		8		
Mn 54		8			Pb 205		8		
Fe 55	< 8.84E-07	C 3			Pb 210		8		
Co 60	< 6.95E-04	C 3			Bi 208		8		
Ni 59	2.00E-05	C C 2			Bi 210m		8		
Ni 63	3.61E-03	C C 2			Po 210		8		
Zn 65		8			Ra 223		8		
Se 79		8			Ra 225		8		
Kr 81		8			Ra 226		8		
Kr 85		8			Ra 228		8		
Rb 87		8			Ac 227		8		
Sr 90	2.79E-05	C C 2			Th 227		8		
Zr 93	7.00E-05	C C 2			Th 228		8		
Nb 91		8			Th 229		8		
Nb 92		8			Th 230		8		
Nb 93m	6.70E-05	C C 2			Th 232		8		
Nb 94		8			Th 234	3.00E-08	C C 2		
Mo 93	6.99E-05	C C 2			Pa 231		8		
Tc 97		8			Pa 233	4.21E-09	C C 2		
Tc 99	1.00E-05	C C 2			U 232		8		
Ru 106		8			U 233		8		
Pd 107		8			U 234	3.09E-08	C C 2		
Ag 108m	2.94E-06	C C 2			U 235		8		
Ag 110m		8			U 236	4.01E-09	C C 2		
Cd 109		8			U 238	3.00E-08	C C 2		
Cd 113m	< 2.35E-05	C 3			Np 237	4.21E-09	C C 2		
Sn 119m		8			Pu 236		8		
Sn 121m	< 3.30E-04	C 3			Pu 238	1.77E-05	C C 2		
Sn 123		8			Pu 239	1.00E-05	C C 2		
Sn 126		8			Pu 240	2.00E-05	C C 2		
Sb 125	2.06E-08	C C 2			Pu 241	1.94E-04	C C 2		
Sb 126		8			Pu 242	1.00E-08	C C 2		
Te 125m	5.17E-09	C C 2			Am 241	4.58E-05	C C 2		
Te 127m		8			Am 242m	8.36E-08	C C 2		
I 129		8			Am 243	3.00E-08	C C 2		
Cs 134		8			Cm 242	6.90E-08	C C 2		
Cs 135		8			Cm 243	2.12E-08	C C 2		
Cs 137	3.55E-05	C C 2			Cm 244	2.25E-07	C C 2		
Ba 133	< 7.48E-06	C 3			Cm 245		8		
La 137	< 4.00E-06	C 3			Cm 246		8		
La 138		8			Cm 248		8		
Ce 144		8			Cf 249		8		
Pm 145	1.11E-05	C C 2			Cf 250		8		
Pm 147	< 7.59E-07	C 3			Cf 251		8		
Sm 147		8			Cf 252		8		
Sm 151	8.02E-05	C C 2			Unsp a				
Eu 152	1.39E-03	C C 2			Unsp b/g				
Eu 154	5.95E-03	C C 2			Total a	9.39E-05	*	0	*
Eu 155	8.28E-06	C C 2			Total b/g	2.19E-02	*	0	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides