

| WASTE STREAM | 9H309 | Stainless Steel (Reactor) ILW |
|--------------|-------|-------------------------------|
|--------------|-------|-------------------------------|

**SITE** Wyifa

**SITE OWNER** Nuclear Decommissioning Authority

**WASTE CUSTODIAN** Nuclear Restoration Services Ltd (NRS)

**WASTE TYPE** ILW

#### WASTE VOLUMES

|                        | Reported (m <sup>3</sup> ) | OR   | Conditioned (m <sup>3</sup> ) | Packaged (m <sup>3</sup> ) |
|------------------------|----------------------------|------|-------------------------------|----------------------------|
| Stocks:                | At 1.4.2025                | = 0  |                               |                            |
| Future arisings:       | 1.4.2060 - 31.3.2079       | 75.0 |                               |                            |
| Total future arisings: |                            | 75.0 |                               |                            |
| Total waste volume:    |                            | 75.0 |                               |                            |

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: For inventory purposes waste arisings are assumed to occur at a uniform rate over 20 years.

Additional information on quantities: Reactor Dismantling and Site Clearance is assumed to commence in 2060 and last for 20 years. The volumes and radioactivity have been calculated for 45 years after reactor shutdown i.e. 2060.

Uncertainty factors on volumes:

|                |     |                   |        |
|----------------|-----|-------------------|--------|
| Stock (upper): | x - | Arisings (upper): | x 1.20 |
| Stock (lower): | x - | Arisings (lower): | x 0.80 |

**WASTE SOURCE** Stainless steel items from reactor dismantling.

#### PHYSICAL CHARACTERISTICS

General description: A variety of stainless steel items. Waste can be packaged in standard NDA packages.

Changes since waste generated: -

Bulk density (t/m<sup>3</sup>): ~ 1.4

Comment on density: The density is of the waste as cut for packaging.

#### CHEMICAL COMPOSITION

General description and components (%wt): Stainless steels (100%).

Chemical state: Neutral

Sheet metal proportion / thickness: Items will have been cut for packaging. Thicknesses are likely to vary from a few mm to about 25 mm.

Metals and alloys (%wt):

|                           | (%wt)   | Type(s) / Grades(s) with proportions              | % of total C14 activity |
|---------------------------|---------|---------------------------------------------------|-------------------------|
| Stainless steel.....      | = 100.0 | Stainless steel types are EN58B and BS970- EN58B. | 100.0                   |
| Other ferrous metals..... | = 0     | -                                                 |                         |
| Iron.....                 | = 0     | -                                                 |                         |
| Aluminium.....            | = 0     | -                                                 |                         |
| Beryllium.....            | 0       | -                                                 |                         |
| Cobalt.....               | = 0     | -                                                 |                         |
| Copper.....               | = 0     | -                                                 |                         |
| Lead.....                 | = 0     | -                                                 |                         |
| Magnox/Magnesium.....     | = 0     | -                                                 |                         |
| Nickel.....               | = 0     | -                                                 |                         |
| Titanium.....             | = 0     | -                                                 |                         |
| Uranium.....              | = 0     | -                                                 |                         |
| Zinc.....                 | = 0     | -                                                 |                         |
| Zircaloy/Zirconium.....   | = 0     | -                                                 |                         |
| Other metals.....         | = 0     | There are no "other" metals.                      |                         |

Organics (%wt):

|                                     | (%wt) | Type(s) and comment | % of total C14 activity |
|-------------------------------------|-------|---------------------|-------------------------|
| Total cellulose.....                | = 0   | -                   |                         |
| Paper, cotton.....                  | = 0   | -                   |                         |
| Wood.....                           | = 0   | -                   |                         |
| Halogenated plastics.....           | = 0   | -                   |                         |
| Total non-halogenated plastics..... | = 0   | -                   |                         |
| Condensation polymers.....          | = 0   | -                   |                         |
| Others.....                         | = 0   | -                   |                         |
| Organic ion exchange materials..... | = 0   | -                   |                         |
| Total rubber.....                   | = 0   | -                   |                         |
| Halogenated rubber.....             | = 0   | -                   |                         |
| Non-halogenated rubber.....         | = 0   | -                   |                         |
| Hydrocarbons.....                   |       | -                   |                         |
| Oil or grease.....                  |       | -                   |                         |
| Fuel.....                           |       | -                   |                         |
| Asphalt/Tarmac (cont.coal tar)..... |       | -                   |                         |
| Asphalt/Tarmac (no coal tar).....   |       | -                   |                         |
| Bitumen.....                        |       | -                   |                         |
| Others.....                         |       | -                   |                         |
| Other organics.....                 | = 0   | -                   |                         |

Other materials (%wt):

|                                       | (%wt) | Type(s) and comment | % of total C14 activity |
|---------------------------------------|-------|---------------------|-------------------------|
| Inorganic ion exchange materials..... | = 0   | -                   |                         |
| Inorganic sludges and flocs.....      | = 0   | -                   |                         |
| Soil.....                             | = 0   | -                   |                         |
| Brick/Stone/Rubble.....               | = 0   | -                   |                         |
| Cementitious material.....            | = 0   | -                   |                         |
| Sand.....                             |       | -                   |                         |
| Glass/Ceramics.....                   | = 0   | -                   |                         |
| Graphite.....                         | TR    | -                   |                         |
| Desiccants/Catalysts.....             |       | -                   |                         |
| Asbestos.....                         | = 0   | -                   |                         |
| Non/low friable.....                  |       | -                   |                         |
| Moderately friable.....               |       | -                   |                         |
| Highly friable.....                   |       | -                   |                         |
| Free aqueous liquids.....             | = 0   | -                   |                         |
| Free non-aqueous liquids.....         | = 0   | -                   |                         |
| Powder/Ash.....                       | = 0   | -                   |                         |

#### COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

|                | (%wt) | Type(s) and comment |
|----------------|-------|---------------------|
| Fluoride.....  | = 0   | -                   |
| Chloride.....  | TR    | -                   |
| Iodide.....    | = 0   | -                   |
| Cyanide.....   | = 0   | -                   |
| Carbonate..... | = 0   | -                   |
| Nitrate.....   | = 0   | -                   |
| Nitrite.....   | = 0   | -                   |
| Phosphate..... | = 0   | -                   |
| Sulphate.....  | = 0   | -                   |
| Sulphide.....  | = 0   | -                   |

Materials of interest for waste acceptance criteria:

|                                                | (%wt) | Type(s) and comment |
|------------------------------------------------|-------|---------------------|
| Combustible metals.....                        | = 0   | -                   |
| Low flash point liquids.....                   | = 0   | -                   |
| Explosive materials.....                       | = 0   | -                   |
| Phosphorus.....                                | = 0   | -                   |
| Hydrides.....                                  | = 0   | -                   |
| Biological etc. materials.....                 | = 0   | -                   |
| Biodegradable materials.....                   | 0     | -                   |
| Putrescible wastes.....                        | = 0   | -                   |
| Non-putrescible wastes.....                    |       | -                   |
| Corrosive materials.....                       | = 0   | -                   |
| Pyrophoric materials.....                      | = 0   | -                   |
| Generating toxic gases.....                    | = 0   | -                   |
| Reacting with water.....                       | = 0   | -                   |
| Higher activity particles.....                 |       | -                   |
| Soluble solids as bulk chemical compounds..... |       | -                   |

Hazardous substances / non hazardous pollutants:

|                             | (%wt) | Type(s) and comment |
|-----------------------------|-------|---------------------|
| Acrylamide.....             | 0     | -                   |
| Benzene.....                |       | -                   |
| Chlorinated solvents.....   |       | -                   |
| Formaldehyde.....           |       | -                   |
| Organometallics.....        |       | -                   |
| Phenol.....                 |       | -                   |
| Styrene.....                |       | -                   |
| Tri-butyl phosphate.....    |       | -                   |
| Other organophosphates..... |       | -                   |
| Vinyl chloride.....         |       | -                   |
| Arsenic.....                |       | -                   |
| Barium.....                 |       | -                   |
| Boron.....                  |       | -                   |
| Boron (in Boral).....       |       | -                   |
| Boron (non-Boral).....      |       | -                   |
| Cadmium.....                |       | -                   |
| Caesium.....                |       | -                   |
| Selenium.....               |       | -                   |
| Chromium.....               |       | -                   |
| Molybdenum.....             |       | -                   |
| Thallium.....               |       | -                   |
| Tin.....                    |       | -                   |
| Vanadium.....               |       | -                   |
| Mercury compounds.....      |       | -                   |
| Others.....                 |       | -                   |

Complexing agents (%wt):

| Yes                            |       |                     |
|--------------------------------|-------|---------------------|
|                                | (%wt) | Type(s) and comment |
| EDTA.....                      | TR    | -                   |
| DPTA.....                      |       | -                   |
| NTA.....                       |       | -                   |
| Polycarboxylic acids.....      |       | -                   |
| Other organic complexants..... |       | -                   |
| Total complexing agents.....   |       | -                   |

Physical components:

|                                         | Number | Type(s) and comment |
|-----------------------------------------|--------|---------------------|
| Sources.....                            |        | -                   |
| Electronic & Electrical Equipment (EEE) |        | -                   |
| EEE Type 1.....                         |        | -                   |
| EEE Type 2.....                         |        | -                   |
| EEE Type 3.....                         |        | -                   |
| EEE Type 4.....                         |        | -                   |
| EEE Type 5.....                         |        | -                   |

## TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

| Treatment                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | On-site / Off-site | Stream volume % |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|-----------------|
| Size reduction<br>Decay storage<br>Low force compaction<br>Supercompaction (HFC)<br>Incineration<br>Drying/dewatering/liquid separation<br>Tie down/fixatives/strippable coating/painting application<br>Decontamination<br>Metal treatment<br>Recycling / reuse<br>Thermal treatment, including vitrification<br>Encapsulation<br>Polymer encapsulation<br>Other physical treatment<br>Other chemical treatment<br>Containerisation<br>Treatment not yet determined<br>None | On-site            | 100.0           |

Comments on planned treatments:

-

Conditioning method:

The processing strategy has not yet been determined. The waste is not expected to be supercompacted. The treatment envisaged is the placement of the waste in baskets followed by encapsulation.

Conditioning plants:

| Plant Name    | Location |
|---------------|----------|
| RDC Encap WYL | Wylfa    |

Likely conditioning matrix:

Unknown

Further information on the conditioning matrix:

The waste is assumed to be encapsulated.

**Waste Packaging:**

|                        |                                     |                       |                    |              |                    |                                    |
|------------------------|-------------------------------------|-----------------------|--------------------|--------------|--------------------|------------------------------------|
| Likely container type: | Container                           | Waste packaged (vol%) | Waste loading (m³) | Payload (m³) | Number of packages | Estimated start date for packaging |
|                        | 4 m box (100 mm concrete shielding) | 100.0                 | 12.3               | 14.3         | 7                  | -                                  |

Range in container waste loading: Not yet determined. No significant variability is expected.

Other information on packaging and conditioning: The container material is expected to be stainless steel. The waste will be in baskets placed in the waste packages. Baskets of different Reactor Dismantling & Site Clearance ILW may be in the same waste package. The encapsulation matrix is likely to be BFS/OPC. Data have been presented as if the waste will be placed in a container with other ILW.

Conditioned density (t/m³): ~ 3.0

Conditioned density comment: The conditioned waste density assumes that the waste will be encapsulated.

**Management Routes:**

| Disposal Route                                                                     | Stream volume % | Raw density t/m³ | Start date |
|------------------------------------------------------------------------------------|-----------------|------------------|------------|
| Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland) | 100.0           |                  |            |
| Expected to be Non-NSD HAW managed under Scottish Government's policy              |                 |                  |            |
| Expected to be disposed to LLW Vaults NRS Dounreay                                 |                 |                  |            |
| Expected to be consigned to the Geological Disposal Facility                       |                 |                  |            |
| Expected to be consigned to a Near Surface Disposal Facility                       |                 |                  |            |
| Expected to be consigned to the LLW Repository                                     |                 |                  |            |
| Expected to be consigned to a Landfill Facility                                    |                 |                  |            |
| Expected to be disposed On-Site                                                    |                 |                  |            |
| Expected to be managed by In-Situ Disposal                                         |                 |                  |            |
| Expected to be consigned to an Incineration Facility                               |                 |                  |            |
| Expected to be consigned to a Metal Treatment Facility                             |                 |                  |            |
| Expected to be Out of Scope                                                        |                 |                  |            |
| Expected to be recycled / reused                                                   |                 |                  |            |
| Disposal route not known                                                           |                 |                  |            |

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

| Baseline Management Route | Opportunity Management Route | Stream volume (%) | Opportunity Confidence | Comment |
|---------------------------|------------------------------|-------------------|------------------------|---------|
| -                         | -                            | -                 | -                      | -       |

**RADIOACTIVITY**

Source: Activation of the stainless steel and impurities.  
The activities quoted are those at 45 years after reactor shutdown, i.e. in 2060. There may be some contamination by Cs137.

Uncertainty: The values quoted were derived by calculation from available material specifications and are indicative of the activities that are to be expected. The major source of uncertainty is the impurity levels.

Measurement of radioactivities: The specific activities were estimated from neutron activation calculations of the material and its impurities.

Chemical form of radionuclides: H-3: The tritium content is insignificant.  
C-14: The carbon 14 will be incorporated in the steel. There also may be some graphite contamination.  
Cl-36: The chlorine 36 will be incorporated in the steel.  
Se-79: The selenium content is insignificant.  
Tc-99: The chemical form of technetium has not been determined.  
I-129: -  
Ra: The radium content is insignificant.  
Th: The thorium content is insignificant.  
U: The uranium content is insignificant.  
Np: The neptunium content is insignificant.  
Pu: The plutonium content is insignificant.

| WASTE STREAM 9H309 Stainless Steel (Reactor) ILW |                            |                |                 |                |                  |                            |                |                 |                |
|--------------------------------------------------|----------------------------|----------------|-----------------|----------------|------------------|----------------------------|----------------|-----------------|----------------|
| Nuclide                                          | Mean radioactivity, TBq/m³ |                |                 |                | Nuclide          | Mean radioactivity, TBq/m³ |                |                 |                |
|                                                  | Waste at 1.4.2025          | Bands and Code | Future Arisings | Bands and Code |                  | Waste at 1.4.2025          | Bands and Code | Future Arisings | Bands and Code |
| H 3                                              |                            |                |                 | 8              | Gd 153           |                            |                |                 | 8              |
| Be 10                                            |                            |                |                 | 8              | Ho 163           |                            |                |                 | 8              |
| C 14                                             |                            |                | 1.01E-01        | C C 2          | Ho 166m          |                            |                |                 | 8              |
| Na 22                                            |                            |                |                 | 8              | Tm 170           |                            |                |                 | 8              |
| Al 26                                            |                            |                |                 | 8              | Tm 171           |                            |                |                 | 8              |
| Cl 36                                            |                            |                | 4.11E-06        | C C 2          | Lu 174           |                            |                |                 | 8              |
| Ar 39                                            |                            |                |                 | 8              | Lu 176           |                            |                |                 | 8              |
| Ar 42                                            |                            |                |                 | 8              | Hf 178n          |                            |                |                 | 8              |
| K 40                                             |                            |                |                 | 8              | Hf 182           |                            |                |                 | 8              |
| Ca 41                                            |                            |                |                 | 8              | Pt 193           |                            |                |                 | 8              |
| Mn 53                                            |                            |                |                 | 8              | Ti 204           |                            |                | 6.00E-04        | C C 2          |
| Mn 54                                            |                            |                |                 | 8              | Pb 205           |                            |                |                 | 8              |
| Fe 55                                            |                            |                | 2.25E-03        | C C 2          | Pb 210           |                            |                |                 | 8              |
| Co 60                                            |                            |                | 1.43E-01        | C C 2          | Bi 208           |                            |                |                 | 8              |
| Ni 59                                            |                            |                | 2.53E-01        | C C 2          | Bi 210m          |                            |                |                 | 8              |
| Ni 63                                            |                            |                | 1.95E+01        | C C 2          | Po 210           |                            |                |                 | 8              |
| Zn 65                                            |                            |                |                 | 8              | Ra 223           |                            |                |                 | 8              |
| Se 79                                            |                            |                |                 | 8              | Ra 225           |                            |                |                 | 8              |
| Kr 81                                            |                            |                |                 | 8              | Ra 226           |                            |                |                 | 8              |
| Kr 85                                            |                            |                |                 | 8              | Ra 228           |                            |                |                 | 8              |
| Rb 87                                            |                            |                |                 | 8              | Ac 227           |                            |                |                 | 8              |
| Sr 90                                            |                            |                |                 | 8              | Th 227           |                            |                |                 | 8              |
| Zr 93                                            |                            |                |                 | 8              | Th 228           |                            |                |                 | 8              |
| Nb 91                                            |                            |                |                 | 8              | Th 229           |                            |                |                 | 8              |
| Nb 92                                            |                            |                | 2.51E-09        | C C 2          | Th 230           |                            |                |                 | 8              |
| Nb 93m                                           |                            |                |                 | 8              | Th 232           |                            |                |                 | 8              |
| Nb 94                                            |                            |                | 4.91E-04        | C C 2          | Th 234           |                            |                |                 | 8              |
| Mo 93                                            |                            |                | 2.62E-04        | C C 2          | Pa 231           |                            |                |                 | 8              |
| Tc 97                                            |                            |                |                 | 8              | Pa 233           |                            |                |                 | 8              |
| Tc 99                                            |                            |                | 5.15E-05        | C C 2          | U 232            |                            |                |                 | 8              |
| Ru 106                                           |                            |                |                 | 8              | U 233            |                            |                |                 | 8              |
| Pd 107                                           |                            |                |                 | 8              | U 234            |                            |                |                 | 8              |
| Ag 108m                                          |                            |                | 3.28E-04        | C C 2          | U 235            |                            |                |                 | 8              |
| Ag 110m                                          |                            |                |                 | 8              | U 236            |                            |                |                 | 8              |
| Cd 109                                           |                            |                |                 | 8              | U 238            |                            |                |                 | 8              |
| Cd 113m                                          |                            |                |                 | 8              | Np 237           |                            |                |                 | 8              |
| Sn 119m                                          |                            |                |                 | 8              | Pu 236           |                            |                |                 | 8              |
| Sn 121m                                          |                            |                |                 | 8              | Pu 238           |                            |                |                 | 8              |
| Sn 123                                           |                            |                |                 | 8              | Pu 239           |                            |                |                 | 8              |
| Sn 126                                           |                            |                |                 | 8              | Pu 240           |                            |                |                 | 8              |
| Sb 125                                           |                            |                |                 | 8              | Pu 241           |                            |                |                 | 8              |
| Sb 126                                           |                            |                |                 | 8              | Pu 242           |                            |                |                 | 8              |
| Te 125m                                          |                            |                |                 | 8              | Am 241           |                            |                |                 | 8              |
| Te 127m                                          |                            |                |                 | 8              | Am 242m          |                            |                |                 | 8              |
| I 129                                            |                            |                |                 | 8              | Am 243           |                            |                |                 | 8              |
| Cs 134                                           |                            |                |                 | 8              | Cm 242           |                            |                |                 | 8              |
| Cs 135                                           |                            |                |                 | 8              | Cm 243           |                            |                |                 | 8              |
| Cs 137                                           |                            |                |                 | 8              | Cm 244           |                            |                |                 | 8              |
| Ba 133                                           |                            |                |                 | 8              | Cm 245           |                            |                |                 | 8              |
| La 137                                           |                            |                |                 | 8              | Cm 246           |                            |                |                 | 8              |
| La 138                                           |                            |                |                 | 8              | Cm 248           |                            |                |                 | 8              |
| Ce 144                                           |                            |                |                 | 8              | Cf 249           |                            |                |                 | 8              |
| Pm 145                                           |                            |                |                 | 8              | Cf 250           |                            |                |                 | 8              |
| Pm 147                                           |                            |                |                 | 8              | Cf 251           |                            |                |                 | 8              |
| Sm 147                                           |                            |                |                 | 8              | Cf 252           |                            |                |                 | 8              |
| Sm 151                                           |                            |                |                 | 8              | Unsp a           |                            |                |                 | 8              |
| Eu 152                                           |                            |                |                 | 8              | Unsp b/g         |                            |                |                 | 8              |
| Eu 154                                           |                            |                |                 | 8              | <b>Total a</b>   | <b>0</b>                   | <b>*</b>       | <b>0</b>        | <b>*</b>       |
| Eu 155                                           |                            |                |                 | 8              | <b>Total b/g</b> | <b>0</b>                   | <b>*</b>       | <b>2.00E+01</b> | <b>*</b>       |

#### Bands (Upper and Lower)

A a factor of 1.5  
B a factor of 3  
C a factor of 10  
D a factor of 100  
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

#### Code

1 Measured activity  
2 Derived activity (best estimate)  
3 Derived activity (upper limit)  
4 Not present  
5 Present but not significant  
6 Likely to be present but not assessed  
7 Present in significant quantities but not determined  
8 Not expected to be present in significant quantity  
\* Total calculated from the 114 declared radionuclides