

WASTE STREAM	9H33	Graphite ILW
--------------	------	--------------

SITE Wyifa

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Nuclear Restoration Services Ltd (NRS)

WASTE TYPE ILW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025			
Future arisings:	< 0.1			
Total future arisings:	0.0			
Total waste volume:	< 0.1			

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: -

Additional information on quantities: -

Uncertainty factors on volumes:

Stock (upper):	x 1.10	Arisings (upper):	x -
Stock (lower):	x 0.90	Arisings (lower):	x -

WASTE SOURCE 3 installed graphite samples that were originally intended to be placed back into the reactor. Due to damage this is now not possible.

PHYSICAL CHARACTERISTICS

General description: Three graphite samples stored in three flasks. Flasks are not included in waste stream composition/volume.

Changes since waste generated: -

Bulk density (t/m³): ~ 1.6

Comment on density: -

CHEMICAL COMPOSITION

General description and components (%wt): Graphite 4.55kg per flask (100%).

Chemical state: Neutral

Sheet metal proportion / thickness: -

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	TR	-	
Other ferrous metals.....	= 0	-	
Iron.....	-	-	
Aluminium.....	= 0	-	
Beryllium.....	TR	-	
Cobalt.....	-	-	
Copper.....	= 0	-	
Lead.....	= 0	-	
Magnox/Magnesium.....	= 0	-	
Nickel.....	-	-	
Titanium.....	-	-	
Uranium.....	TR	-	
Zinc.....	= 0	-	
Zircaloy/Zirconium.....	= 0	-	
Other metals.....	= 0	There are no "other" metals present.	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	= 0	-	
Paper, cotton.....	= 0	-	
Wood.....	= 0	-	
Halogenated plastics.....	= 0	-	
Total non-halogenated plastics.....	= 0	-	
Condensation polymers.....	= 0	-	
Others.....	= 0	-	
Organic ion exchange materials.....	= 0	-	
Total rubber.....	= 0	-	
Halogenated rubber.....	= 0	-	
Non-halogenated rubber.....	= 0	-	
Hydrocarbons.....		-	
Oil or grease.....		-	
Fuel.....		-	
Asphalt/Tarmac (cont.coal tar).....		-	
Asphalt/Tarmac (no coal tar).....		-	
Bitumen.....		-	
Others.....		-	
Other organics.....	= 0	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	= 0	-	100.0
Inorganic sludges and flocs.....	= 0	-	
Soil.....	= 0	-	
Brick/Stone/Rubble.....	= 0	-	
Cementitious material.....	= 0	-	
Sand.....		-	
Glass/Ceramics.....	= 0	-	
Graphite.....	= 100.0	-	
Desiccants/Catalysts.....		-	
Asbestos.....	= 0	-	
Non/low friable.....		-	
Moderately friable.....		-	
Highly friable.....		-	
Free aqueous liquids.....	= 0	-	
Free non-aqueous liquids.....	= 0	-	
Powder/Ash.....	= 0	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	TR	-
Chloride.....	TR	-
Iodide.....	= 0	-
Cyanide.....	= 0	-
Carbonate.....	TR	-
Nitrate.....	TR	-
Nitrite.....	TR	-
Phosphate.....	TR	-
Sulphate.....	TR	-
Sulphide.....	= 0	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	= 0	-
Low flash point liquids.....	= 0	-
Explosive materials.....	= 0	-
Phosphorus.....	TR	Detected at trace levels in inactive graphite material.
Hydrides.....	= 0	-
Biological etc. materials.....	= 0	-
Biodegradable materials.....	0	-
Putrescible wastes.....	= 0	-
Non-putrescible wastes.....		-
Corrosive materials.....	= 0	-
Pyrophoric materials.....	= 0	-
Generating toxic gases.....	= 0	-
Reacting with water.....	= 0	-
Higher activity particles.....		-
Soluble solids as bulk chemical compounds.....		-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	-	-
Benzene.....	-	-
Chlorinated solvents.....	-	-
Formaldehyde.....	-	-
Organometallics.....	-	-
Phenol.....	-	-
Styrene.....	-	-
Tri-butyl phosphate.....	-	-
Other organophosphates.....	-	-
Vinyl chloride.....	-	-
Arsenic.....	TR	Detected at trace levels in inactive graphite material.
Barium.....	-	-
Boron.....	0	-
Boron (in Boral).....	-	-
Boron (non-Boral).....	-	-
Cadmium.....	-	-
Caesium.....	-	-
Selenium.....	-	-
Chromium.....	-	-
Molybdenum.....	-	-
Thallium.....	TR	Detected at trace levels in inactive graphite material.
Tin.....	-	-
Vanadium.....	-	-
Mercury compounds.....	-	-
Others.....	TR	Gallium, germanium and rubidium detected at trace levels in inactive graphite material.

Complexing agents (%wt):

No		
	(%wt)	Type(s) and comment
EDTA.....	-	-
DPTA.....	-	-
NTA.....	-	-
Polycarboxylic acids.....	-	-
Other organic complexants.....	-	-
Total complexing agents.....	= 0	-

Physical components:

	Number	Type(s) and comment
Sources.....	-	-
Electronic & Electrical Equipment (EEE)	-	-
EEE Type 1.....	-	-
EEE Type 2.....	-	-
EEE Type 3.....	-	-
EEE Type 4.....	-	-
EEE Type 5.....	-	-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction		
Decay storage		
Low force compaction		
Supercompaction (HFC)		
Incineration		
Drying/dewatering/liquid separation		
Tie down/fixatives/strippable coating/painting application		
Decontamination		
Metal treatment		
Recycling / reuse		
Thermal treatment, including vitrification		
Encapsulation		
Polymer encapsulation		
Other physical treatment		
Other chemical treatment		
Containerisation		
Treatment not yet determined		
None		

Comments on planned treatments:

Conditioning method:

Waste is assumed to be co-disposed in a total of three Type VI DCICs with 9H24, 9H25, 9H27, 9H34 and 9H35. Containers are allocated to 9H24, 9H25 & 9H27 as three largest volume streams. The graphite samples are expected to be removed from the flasks and co-packaged with another stream (likely 9H34). There is a chance the samples may not be able to be removed due to degradation. Future optioneering will determine whether this is the case and the flasks may need to be disposed of as well (but not currently included in waste stream composition). A BAT is required to determine the best disposal option for this stream.

Conditioning plants:	Plant Name	Location

Likely conditioning matrix: -

Further information on the conditioning matrix: -

Waste Packaging:

Likely container type:	Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
	-	-	-	-	-	-

Range in container waste loading: -

Other information on packaging and conditioning: -

Conditioned density (t/m³): -

Conditioned density comment: -

Management Routes:

Disposal Route	Stream volume %	Raw density t/m³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)			
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source: Activation of the graphite and impurities.

Uncertainty: The values quoted were derived by calculation from available material specification and are indicative of the activities that are expected. The major source of uncertainty is the impurity levels.

Measurement of radioactivities: The specific activities were estimated from neutron activation calculations of the material and its impurities.

Chemical form of radionuclides:

H-3: Tritium may be chemically bound with the graphite.

C-14: Carbon 14 will be present as graphite.

Cl-36: Chlorine 36 will probably be chemically bound to the graphite. Some may be linked chemically with impurities in the graphite.

Se-79: The selenium content is insignificant.

Tc-99: The technetium content is insignificant.

I-129: -

Ra: Radium isotope content is insignificant.

Th: The thorium content is insignificant.

U: There may be traces of uranium as metal or oxide.

Np: The neptunium content is insignificant.

Pu: There may be traces of plutonium as metal or oxide.

WASTE STREAM		9H33		Graphite ILW					
Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3	1.87E-01	C C 2			Gd 153		8		
Be 10					Ho 163		8		
C 14	1.70E-01	C C 2			Ho 166m	4.57E-06	C C 2		
Na 22					Tm 170		8		
Al 26					Tm 171		8		
Cl 36	3.61E-04	C C 2			Lu 174		8		
Ar 39					Lu 176		8		
Ar 42					Hf 178n		8		
K 40					Hf 182		8		
Ca 41	4.30E-04	C C 2			Pt 193		8		
Mn 53					Tl 204		8		
Mn 54					Pb 205		8		
Fe 55	5.29E-02	C C 2			Pb 210		8		
Co 60	1.80E-01	C C 2			Bi 208		8		
Ni 59	4.23E-05	C C 2			Bi 210m		8		
Ni 63	5.61E-03	C C 2			Po 210		8		
Zn 65					Ra 223		8		
Se 79					Ra 225		8		
Kr 81					Ra 226		8		
Kr 85					Ra 228		8		
Rb 87					Ac 227		8		
Sr 90					Th 227		8		
Zr 93					Th 228		8		
Nb 91					Th 229		8		
Nb 92					Th 230		8		
Nb 93m					Th 232		8		
Nb 94	5.10E-07	C C 2			Th 234		8		
Mo 93					Pa 231		8		
Tc 97					Pa 233		8		
Tc 99					U 232		8		
Ru 106					U 233		8		
Pd 107					U 234		8		
Ag 108m	6.29E-06	C C 2			U 235		8		
Ag 110m					U 236		8		
Cd 109					U 238		8		
Cd 113m					Np 237		8		
Sn 119m					Pu 236		8		
Sn 121m	7.95E-04	C C 2			Pu 238		8		
Sn 123					Pu 239		8		
Sn 126					Pu 240		8		
Sb 125					Pu 241		8		
Sb 126					Pu 242		8		
Te 125m					Am 241		8		
Te 127m					Am 242m		8		
I 129					Am 243		8		
Cs 134	1.04E-05	C C 2			Cm 242		8		
Cs 135					Cm 243		8		
Cs 137					Cm 244		8		
Ba 133	1.16E-04	C C 2			Cm 245		8		
La 137					Cm 246		8		
La 138					Cm 248		8		
Ce 144					Cf 249		8		
Pm 145	5.67E-06	C C 2			Cf 250		8		
Pm 147					Cf 251		8		
Sm 147					Cf 252		8		
Sm 151	1.63E-06	C C 2			Unsp a				
Eu 152	1.29E-04	C C 2			Unsp b/g				
Eu 154	1.89E-04	C C 2			Total a	1.59E-14	*	0	*
Eu 155	9.36E-05	C C 2			Total b/g	5.97E-01	*	0	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides