

WASTE STREAM	9J303	Mild Steel (Reactor) ILW
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SITE Hunterston A

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Nuclear Restoration Services Ltd (NRS)

WASTE TYPE ILW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025	= 0		
Future arisings:	1.4.2040 - 31.3.2059	282.0		
Total future arisings:		282.0		
Total waste volume:		282.0		

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: For inventory purposes the arisings are assumed to arise at a uniform rate over 20 years.

Additional information on quantities: Reactor Dismantling & Site Clearance is assumed to commence in 2040 and last for 20 years. The volumes and radioactivity have been calculated for 50 years after reactor shutdown, i.e. 2040.

Uncertainty factors on volumes:

Stock (upper):	x -	Arisings (upper):	x 1.20
Stock (lower):	x -	Arisings (lower):	x 0.80

WASTE SOURCE Mild steel items from the reactor structure.

PHYSICAL CHARACTERISTICS

General description: A variety of mild steel items.

Changes since waste generated: -

Bulk density (t/m³): ~ 1.4

Comment on density: The density is of the waste as cut for packaging.

CHEMICAL COMPOSITION

General description and components (%wt): Mild steel (100%).

Chemical state: Neutral

Sheet metal proportion / thickness: All of the waste will be bulk metal items which will be cut for packaging. Metal thicknesses will probably range from a few mm to about 100 mm.

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	= 0	-	
Other ferrous metals.....	~ 100.0	Metals include HSS soft grade iron, PV steel, BS1501, BS15 and BS970.	100.0
Iron.....	-	-	
Aluminium.....	= 0	-	
Beryllium.....	0	-	
Cobalt.....	< 0.02	Greatest measured value from the various components.	
Copper.....	= 0	-	
Lead.....	= 0	-	
Magnox/Magnesium.....	= 0	-	
Nickel.....	< 0.20	Greatest measured value from the various components.	
Titanium.....	-	-	
Uranium.....	-	-	
Zinc.....	= 0	-	
Zircaloy/Zirconium.....	= 0	-	
Other metals.....	TR	Silver and niobium.	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	= 0	-	
Paper, cotton.....	= 0	-	
Wood.....	= 0	-	
Halogenated plastics.....	= 0	-	
Total non-halogenated plastics.....	= 0	-	
Condensation polymers.....	= 0	-	
Others.....	= 0	-	
Organic ion exchange materials.....	= 0	-	
Total rubber.....	= 0	-	
Halogenated rubber.....	= 0	-	
Non-halogenated rubber.....	= 0	-	
Hydrocarbons.....		-	
Oil or grease.....		-	
Fuel.....		-	
Asphalt/Tarmac (cont.coal tar).....		-	
Asphalt/Tarmac (no coal tar).....		-	
Bitumen.....		-	
Others.....		-	
Other organics.....	= 0	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	= 0	-	
Inorganic sludges and flocs.....	= 0	-	
Soil.....	= 0	-	
Brick/Stone/Rubble.....	= 0	-	
Cementitious material.....	= 0	-	
Sand.....		-	
Glass/Ceramics.....	= 0	-	
Graphite.....	TR	-	
Desiccants/Catalysts.....		-	
Asbestos.....	= 0	-	
Non/low friable.....		-	
Moderately friable.....		-	
Highly friable.....		-	
Free aqueous liquids.....	= 0	-	
Free non-aqueous liquids.....	= 0	-	
Powder/Ash.....	= 0	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	= 0	-
Chloride.....	TR	-
Iodide.....	= 0	-
Cyanide.....	= 0	-
Carbonate.....	= 0	-
Nitrate.....	= 0	-
Nitrite.....	= 0	-
Phosphate.....	= 0	-
Sulphate.....	= 0	-
Sulphide.....	= 0	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	= 0	-
Low flash point liquids.....	= 0	-
Explosive materials.....	= 0	-
Phosphorus.....	= 0	-
Hydrides.....	= 0	-
Biological etc. materials.....	= 0	-
Biodegradable materials.....	0	-
Putrescible wastes.....	= 0	-
Non-putrescible wastes.....		-
Corrosive materials.....	= 0	-
Pyrophoric materials.....	= 0	-
Generating toxic gases.....	= 0	-
Reacting with water.....	= 0	-
Higher activity particles.....		-
Soluble solids as bulk chemical compounds.....		-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	0	-
Benzene.....		-
Chlorinated solvents.....		-
Formaldehyde.....		-
Organometallics.....		-
Phenol.....		-
Styrene.....		-
Tri-butyl phosphate.....		-
Other organophosphates.....		-
Vinyl chloride.....		-
Arsenic.....		-
Barium.....		-
Boron.....		-
Boron (in Boral).....		-
Boron (non-Boral).....		-
Cadmium.....	< 0.03	Greatest measured value from the various components.
Caesium.....		
Selenium.....		
Chromium.....		
Molybdenum.....		
Thallium.....		
Tin.....		
Vanadium.....		
Mercury compounds.....		
Others.....		

Complexing agents (%wt):

Yes		
	(%wt)	Type(s) and comment
EDTA.....		-
DPTA.....		-
NTA.....		-
Polycarboxylic acids.....		-
Other organic complexants.....		-
Total complexing agents.....	TR	-

Physical components:

	Number	Type(s) and comment
Sources.....		-
Electronic & Electrical Equipment (EEE)		-
EEE Type 1.....		-
EEE Type 2.....		-
EEE Type 3.....		-
EEE Type 4.....		-
EEE Type 5.....		-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction	On-site	100.0
Decay storage		
Low force compaction		
Supercompaction (HFC)		
Incineration		
Drying/dewatering/liquid separation		
Tie down/fixatives/strippable coating/painting application		
Decontamination		
Metal treatment		
Recycling / reuse		
Thermal treatment, including vitrification		
Encapsulation		
Polymer encapsulation		
Other physical treatment		
Other chemical treatment		
Containerisation		
Treatment not yet determined		
None		

Comments on planned treatments:

-

Conditioning method:

The waste will be packaged immediately after the reactors are dismantled. It will be placed in basket and encapsulated. Basket of different ILW may be in the same package. The waste is not expected to be supercompacted. It will be placed in baskets in the waste packages and encapsulated in 4m Stainless Steel ILW Boxes.

Conditioning plants:

Plant Name	Location
RDC Encap HNA	Hunterston A

Likely conditioning matrix:

Unknown

Further information on the conditioning matrix:

The waste is to be encapsulated.

Waste Packaging:

Likely container type:	Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
	4 m box (0 mm concrete shielding)	100.0	16.2	18.9	18	-

Range in container waste loading: Not yet determined. No significant variability is expected.

Other information on packaging and conditioning:

The container material is expected to be stainless steel. Container choice may be influenced by Transport Regulations at the time. The waste will be in baskets placed in the waste packages. Baskets of different Reactor Dismantling & Site Clearance ILW may be in the same waste package. Should encapsulation not be required, the density of the conditioned waste product would be about 1.2 t/m³. The volume of this stream is small and will not fill one box. Data have been presented as if the waste will be placed in a container with other ILW.

Conditioned density (t/m³):

~ 3.0

Conditioned density comment:

The conditioned wasteform density assumes that the waste will be encapsulated.

Management Routes:

Disposal Route	Stream volume %	Raw density t/m³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	NE		
Expected to be Non-NSD HAW managed under Scottish Government's policy	NE		
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source:

Activation of the mild steel and impurities.

Uncertainty:

The values quoted were derived by calculation from available material specification and are indicative of the activities that are expected. The major source of uncertainty is the impurity levels. The activities quoted are those at 50 years after reactor shutdown, i.e. in 2040.

Measurement of radioactivities:

The specific activities were estimated from neutron activation calculations of the material and its impurities.

Chemical form of radionuclides:

H-3: The tritium content is insignificant.
 C-14: The carbon 14 is incorporated in the steel, there also may be some contamination as graphite.
 Cl-36: The chlorine 36 is incorporated in the steel.
 Se-79: The selenium content is insignificant.
 Tc-99: The technetium content is insignificant.
 I-129: -
 Ra: The radium content is insignificant.
 Th: The thorium content is insignificant.
 U: The uranium content is insignificant.
 Np: The neptunium content is insignificant.
 Pu: The plutonium content is insignificant.

WASTE STREAM 9J303 Mild Steel (Reactor) ILW									
Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3				8	Gd 153				8
Be 10				8	Ho 163				8
C 14			1.08E-02	C C 2	Ho 166m				8
Na 22				8	Tm 170				8
Al 26				8	Tm 171				8
Cl 36			2.06E-06	C C 2	Lu 174				8
Ar 39				8	Lu 176				8
Ar 42				8	Hf 178n				8
K 40				8	Hf 182				8
Ca 41				8	Pt 193				8
Mn 53				8	Ti 204		2.16E-05	C C 2	8
Mn 54				8	Pb 205				8
Fe 55			7.49E-04	C C 2	Pb 210				8
Co 60			1.05E-02	C C 2	Bi 208				8
Ni 59			5.27E-04	C C 2	Bi 210m				8
Ni 63			4.19E-02	C C 2	Po 210				8
Zn 65				8	Ra 223				8
Se 79				8	Ra 225				8
Kr 81				8	Ra 226				8
Kr 85				8	Ra 228				8
Rb 87				8	Ac 227				8
Sr 90				8	Th 227				8
Zr 93				8	Th 228				8
Nb 91				8	Th 229				8
Nb 92				8	Th 230				8
Nb 93m				8	Th 232				8
Nb 94			4.92E-07	C C 2	Th 234				8
Mo 93			6.21E-05	C C 2	Pa 231				8
Tc 97				8	Pa 233				8
Tc 99			1.31E-05	C C 2	U 232				8
Ru 106				8	U 233				8
Pd 107				8	U 234				8
Ag 108m			7.55E-06	C C 2	U 235				8
Ag 110m				8	U 236				8
Cd 109				8	U 238				8
Cd 113m				8	Np 237				8
Sn 119m				8	Pu 236				8
Sn 121m				8	Pu 238				8
Sn 123				8	Pu 239				8
Sn 126				8	Pu 240				8
Sb 125				8	Pu 241				8
Sb 126				8	Pu 242				8
Te 125m				8	Am 241				8
Te 127m				8	Am 242m				8
I 129				8	Am 243				8
Cs 134				8	Cm 242				8
Cs 135				8	Cm 243				8
Cs 137				8	Cm 244				8
Ba 133				8	Cm 245				8
La 137				8	Cm 246				8
La 138				8	Cm 248				8
Ce 144				8	Cf 249				8
Pm 145				8	Cf 250				8
Pm 147				8	Cf 251				8
Sm 147				8	Cf 252				8
Sm 151				8	Unsp a				8
Eu 152				8	Unsp b/g				8
Eu 154				8	Total a	0	*	0	*
Eu 155				8	Total b/g	0	*	6.46E-02	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides