

WASTE STREAM	3J25	Gag Pistons
--------------	------	-------------

SITE Dungeness B

SITE OWNER EDF Energy Nuclear Generation Ltd (EDFE NGL)

WASTE CUSTODIAN EDF Energy Nuclear Generation Ltd (EDFE NGL)

WASTE TYPE ILW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025			
Future arisings:				
Total future arisings:				
Total waste volume:				

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: An approach has now been developed that means gag pistons can be refurbished for reuse in the reactor. Therefore, future arisings are not expected under this waste stream. Hence, current stock volume is equal to volume at 2022 as there were no new arisings

Additional information on quantities: Whole cylinder (envelope) volume is ~0.051m³ per piston..

Uncertainty factors on volumes: Stock (upper): x 1.25 Arisings (upper): x -
Stock (lower): x 0.75 Arisings (lower): x -

WASTE SOURCE Gag piston assembly unit.

PHYSICAL CHARACTERISTICS

General description: Gag piston units consist primarily of three major parts of either mild or carbon steel, they are hollow in the centre and weigh 34.13kg (75.24lbs) each.

Changes since waste generated: -

Bulk density (t/m³): ~ 1.5

Comment on density: Based on envelope volume of gag piston.

CHEMICAL COMPOSITION

General description and components (%wt): Mild and carbon steels (100%).

Chemical state: Neutral

Sheet metal proportion / thickness: -

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	= 0	-	
Other ferrous metals.....	= 100.0	~78% Mild Steel (MS 23), 22% Carbon Steel (BS 1504-821 w Cobalt 1% Max.	
Iron.....	= 0	-	
Aluminium.....	= 0	-	
Beryllium.....	= 0	-	
Cobalt.....	= 0	-	
Copper.....	= 0	-	
Lead.....	= 0	-	
Magnox/Magnesium.....	= 0	-	
Nickel.....	= 0	-	
Titanium.....	= 0	-	
Uranium.....	= 0	-	
Zinc.....	= 0	-	
Zircaloy/Zirconium.....	= 0	-	
Other metals.....	TR	Cobalt (Max 1% in Carbon Steel)	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	= 0	-	
Paper, cotton.....	0	-	
Wood.....	0	-	
Halogenated plastics.....	= 0	-	
Total non-halogenated plastics.....	= 0	-	
Condensation polymers.....	0	-	
Others.....	0	-	
Organic ion exchange materials.....	= 0	-	
Total rubber.....	= 0	-	
Halogenated rubber.....	0	-	
Non-halogenated rubber.....	0	-	
Hydrocarbons.....	NE	-	
Oil or grease.....	-	-	
Fuel.....	-	-	
Asphalt/Tarmac (cont.coal tar).....	-	-	
Asphalt/Tarmac (no coal tar).....	-	-	
Bitumen.....	-	-	
Others.....	-	-	
Other organics.....	= 0	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	= 0	-	
Inorganic sludges and flocs.....	= 0	-	
Soil.....	= 0	-	
Brick/Stone/Rubble.....	= 0	-	
Cementitious material.....	= 0	-	
Sand.....	= 0	-	
Glass/Ceramics.....	-	-	
Graphite.....	= 0	-	
Desiccants/Catalysts.....	= 0	-	
Asbestos.....	= 0	-	
Non/low friable.....	-	-	
Moderately friable.....	-	-	
Highly friable.....	-	-	
Free aqueous liquids.....	= 0	-	
Free non-aqueous liquids.....	= 0	-	
Powder/Ash.....	= 0	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	NE	-
Chloride.....	NE	-
Iodide.....	NE	-
Cyanide.....	NE	-
Carbonate.....	NE	-
Nitrate.....	NE	-
Nitrite.....	NE	-
Phosphate.....	NE	-
Sulphate.....	NE	-
Sulphide.....	NE	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	= 0	-
Low flash point liquids.....	= 0	-
Explosive materials.....	= 0	-
Phosphorus.....	= 0	-
Hydrides.....	= 0	-
Biological etc. materials.....	= 0	-
Biodegradable materials.....	= 0	-
Putrescible wastes.....	= 0	-
Non-putrescible wastes.....	= 0	-
Corrosive materials.....	= 0	-
Pyrophoric materials.....	= 0	-
Generating toxic gases.....	= 0	-
Reacting with water.....	= 0	-
Higher activity particles.....	P	May be present
Soluble solids as bulk chemical compounds.....	= 0	-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	NE	-
Benzene.....	NE	-
Chlorinated solvents.....	NE	-
Formaldehyde.....	NE	-
Organometallics.....	NE	-
Phenol.....	NE	-
Styrene.....	NE	-
Tri-butyl phosphate.....	NE	-
Other organophosphates.....	NE	-
Vinyl chloride.....	NE	-
Arsenic.....	NE	-
Barium.....	NE	-
Boron.....	NE	-
Boron (in Boral).....	NE	-
Boron (non-Boral).....	NE	-
Cadmium.....	NE	-
Caesium.....	NE	-
Selenium.....	NE	-
Chromium.....	NE	-
Molybdenum.....	NE	-
Thallium.....	NE	-
Tin.....	NE	-
Vanadium.....	NE	-
Mercury compounds.....	NE	-
Others.....	NE	-

Complexing agents (%wt):

No		
	(%wt)	Type(s) and comment
EDTA.....	NE	-
DPTA.....	NE	-
NTA.....	NE	-
Polycarboxylic acids.....	NE	-
Other organic complexants.....	NE	-
Total complexing agents.....	0	-

Physical components:

	Number	Type(s) and comment
Sources.....	= 0	-
Electronic & Electrical Equipment (EEE)		-
EEE Type 1.....		-
EEE Type 2.....		-
EEE Type 3.....		-
EEE Type 4.....		-
EEE Type 5.....		-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction Decay storage Low force compaction Supercompaction (HFC) Incineration Drying/dewatering/liquid separation Tie down/fixatives/strippable coating/painting application Decontamination Metal treatment Recycling / reuse Thermal treatment, including vitrification Encapsulation Polymer encapsulation Other physical treatment Other chemical treatment Containerisation Treatment not yet determined None	On-site	= 100.0

Comments on planned treatments:

All metals will be decontaminated on site, further off site treatment prior to disposal may be carried out for size reduction subject to BAT assessment.

Conditioning method:

-

Conditioning plants:

Plant Name	Location
Dungeness B Waste Management Centre (WMC)	Dungeness B

Likely conditioning matrix:

-

Further information on the conditioning matrix:

Conditioning matrix will be BFS/OPC. Mix ratios are yet to be established

Waste Packaging:

Likely container type:	Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
	1/2 Height IP-2 Disposal/Re-usable ISO (TC01/TC02)	100.0	19.3	18.3	1	-

Range in container waste loading:

Other information on packaging and conditioning: Waste loading assumes some size reduction carried out.

Conditioned density (t/m³): -
Conditioned density comment: -

Management Routes:

Disposal Route	Stream volume %	Raw density t/m³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	= 100.0		
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source: Activation and contamination of fuel assembly components

Uncertainty: -

Measurement of radioactivities: "Activity derived from calculated Neutron Flux and materials specification. Radionuclide data sheet provided by Alan Simpson on 7 March 2018 (Stock only)."

Chemical form of radionuclides: H-3: Diffused into materials
C-14: Some contamination by activated graphite may be present
Cl-36: Not assessed
Se-79: Not assessed
Tc-99: Not assessed
I-129: Not assessed
Ra: Not assessed
Th: Not assessed
U: Not assessed
Np: Not assessed
Pu: Not assessed

WASTE STREAM		3J25		Gag Pistons					
Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3		6			Gd 153				
Be 10					Ho 163				
C 14	1.80E-11	C C 2			Ho 166m				
Na 22		4			Tm 170				
Al 26		4			Tm 171				
Cl 36		6			Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53					Tl 204				
Mn 54		6			Pb 205				
Fe 55	1.80E-02	C C 2			Pb 210				
Co 60	5.40E-03	C C 2			Bi 208				
Ni 59	9.00E-06	C C 2			Bi 210m				
Ni 63	9.40E-04	C C 2			Po 210				
Zn 65		6			Ra 223				
Se 79					Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90					Th 227				
Zr 93					Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94		6			Th 234				
Mo 93	1.10E-06	C C 2			Pa 231				
Tc 97					Pa 233				
Tc 99	2.20E-07	C C 2			U 232				
Ru 106		6			U 233				
Pd 107					U 234				
Ag 108m		6			U 235				
Ag 110m		6			U 236				
Cd 109					U 238				
Cd 113m					Np 237				
Sn 119m					Pu 236				
Sn 121m					Pu 238		6		
Sn 123					Pu 239				
Sn 126					Pu 240		6		
Sb 125					Pu 241		6		
Sb 126					Pu 242				
Te 125m					Am 241		6		
Te 127m					Am 242m				
I 129					Am 243				
Cs 134					Cm 242		6		
Cs 135					Cm 243		6		
Cs 137					Cm 244		6		
Ba 133		6			Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144		6			Cf 249				
Pm 145					Cf 250				
Pm 147		6			Cf 251				
Sm 147					Cf 252				
Sm 151					Unsp a		8		
Eu 152		6			Unsp b/g		6		
Eu 154		6			Total a	0	*	0	*
Eu 155		6			Total b/g	2.44E-02	*	0	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides