

WASTE STREAM	3K09	Miscellaneous Activated Components - Debris Vault 1
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SITE Hartlepool

SITE OWNER EDF Energy Nuclear Generation Ltd (EDFE NGL)

WASTE CUSTODIAN EDF Energy Nuclear Generation Ltd (EDFE NGL)

WASTE TYPE ILW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025 = 19.3			
Future arisings:	1.4.2025 - 31.3.2027 = 1.2			
	1.4.2027 - 31.3.2030 = 6.0			
Total future arisings:	7.2			
Total waste volume:	26.5			

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: Stock volume updated to 19.3 m3 based on previous assessment. Waste volumes will be variable depending on station operating conditions. Estimated annual arising of 0.6 m3/yr until end of life in 2027 and 2 m3/yr during defueling from 2027 to 2030. Total future arising value increased compared to 2022 due to station lifetime extension and defueling period which will end in 2030

Additional information on quantities: -

Uncertainty factors on volumes: Stock (upper): x 1.25 Arisings (upper): x 1.50
Stock (lower): x 0.75 Arisings (lower): x 0.50

WASTE SOURCE Irradiated reactor components (excluding principal fuel stringer components and control rods).

PHYSICAL CHARACTERISTICS

General description: Highly active components replaced during the refurbishment of plug units along with tie bar stub ends. Also includes other miscellaneous wastes such as tie bar pieces, thermocouple ferrules, damaged tools, bob weights etc.

Changes since waste generated: -

Bulk density (t/m³): = 1.0

Comment on density: -

CHEMICAL COMPOSITION

General description and components (%wt): Principally steel (>50% wt). Other materials not assessed.

Chemical state: Neutral

Sheet metal proportion / thickness: -

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	P	-	
Other ferrous metals.....	P	-	
Iron.....	NE	-	
Aluminium.....	NE	-	
Beryllium.....	NE	-	
Cobalt.....	NE	-	
Copper.....	NE	-	
Lead.....	NE	-	
Magnox/Magnesium.....	NE	-	
Nickel.....	NE	-	
Titanium.....	NE	-	
Uranium.....	NE	-	
Zinc.....	NE	-	
Zircaloy/Zirconium.....	NE	-	
Other metals.....	NE	Other metals not assessed.	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	= 0	-	
Paper, cotton.....	= 0	-	
Wood.....	= 0	-	
Halogenated plastics.....	= 0	-	
Total non-halogenated plastics.....	= 0	-	
Condensation polymers.....	= 0	-	
Others.....	= 0	-	
Organic ion exchange materials.....	= 0	-	
Total rubber.....	= 0	-	
Halogenated rubber.....	= 0	-	
Non-halogenated rubber.....	= 0	-	
Hydrocarbons.....	TR	-	
Oil or grease.....	-	-	
Fuel.....	-	-	
Asphalt/Tarmac (cont.coal tar).....	-	-	
Asphalt/Tarmac (no coal tar).....	-	-	
Bitumen.....	-	-	
Others.....	-	-	
Other organics.....	NE	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	= 0	-	
Inorganic sludges and flocs.....	= 0	-	
Soil.....	= 0	-	
Brick/Stone/Rubble.....	= 0	-	
Cementitious material.....	= 0	-	
Sand.....	= 0	-	
Glass/Ceramics.....	-	-	
Graphite.....	= 0	-	
Desiccants/Catalysts.....	= 0	-	
Asbestos.....	= 0	-	
Non/low friable.....	-	-	
Moderately friable.....	-	-	
Highly friable.....	-	-	
Free aqueous liquids.....	= 0	-	
Free non-aqueous liquids.....	= 0	-	
Powder/Ash.....	= 0	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	NE	-
Chloride.....	NE	-
Iodide.....	NE	-
Cyanide.....	NE	-
Carbonate.....	NE	-
Nitrate.....	NE	-
Nitrite.....	NE	-
Phosphate.....	NE	-
Sulphate.....	NE	-
Sulphide.....	NE	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	= 0	-
Low flash point liquids.....	= 0	-
Explosive materials.....	= 0	-
Phosphorus.....	= 0	-
Hydrides.....	= 0	-
Biological etc. materials.....	= 0	-
Biodegradable materials.....	= 0	-
Putrescible wastes.....	= 0	-
Non-putrescible wastes.....	= 0	-
Corrosive materials.....	= 0	-
Pyrophoric materials.....	= 0	-
Generating toxic gases.....	= 0	-
Reacting with water.....	= 0	-
Higher activity particles.....	P	-
Soluble solids as bulk chemical compounds.....	= 0	-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	NE	-
Benzene.....	NE	-
Chlorinated solvents.....	NE	-
Formaldehyde.....	NE	-
Organometallics.....	NE	-
Phenol.....	NE	-
Styrene.....	NE	-
Tri-butyl phosphate.....	NE	-
Other organophosphates.....	NE	-
Vinyl chloride.....	NE	-
Arsenic.....	NE	-
Barium.....	NE	-
Boron.....	NE	-
Boron (in Boral).....	NE	-
Boron (non-Boral).....	NE	-
Cadmium.....	NE	-
Caesium.....	NE	-
Selenium.....	NE	-
Chromium.....	NE	-
Molybdenum.....	NE	-
Thallium.....	NE	-
Tin.....	NE	-
Vanadium.....	NE	-
Mercury compounds.....	NE	-
Others.....	NE	-

Complexing agents (%wt):

Not yet determined		
	(%wt)	Type(s) and comment
EDTA.....	NE	-
DPTA.....	NE	-
NTA.....	NE	-
Polycarboxylic acids.....	NE	-
Other organic complexants.....	NE	May be present in trace quantities.
Total complexing agents.....	NE	-

Physical components:

	Number	Type(s) and comment
Sources.....	= 0	-
Electronic & Electrical Equipment (EEE)		
EEE Type 1.....		-
EEE Type 2.....		-
EEE Type 3.....		-
EEE Type 4.....		-
EEE Type 5.....		-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction Decay storage Low force compaction Supercompaction (HFC) Incineration Drying/dewatering/liquid separation Tie down/fixatives/strippable coating/painting application Decontamination Metal treatment Recycling / reuse Thermal treatment, including vitrification Encapsulation Polymer encapsulation Other physical treatment Other chemical treatment Containerisation Treatment not yet determined None	On-site	= 100.0

Comments on planned treatments:

-

Conditioning method:

"The waste will be conditioned to satisfy the disposal requirements which are effective at the time of retrieval/conditioning. It is currently assumed that the waste will be placed in 'baskets' in the waste packages and will be encapsulated."

Conditioning plants:

Plant Name	Location
Hartlepool Waste Management Centre (WMC)	Hartlepool

Likely conditioning matrix:

-

Further information on the conditioning matrix:

Conditioning matrix will be BFS/OPC. Mix ratios are yet to be established

Waste Packaging:

Likely container type:	Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
	4 m box (100 mm concrete shielding)	100.0	12.2	14.3	3	-

Range in container waste loading:

Other information on packaging and conditioning: Waste will be retained on site pending Final Site Clearance, to let nuclides such as Co-60 undergo considerable radioactive decay. Baskets of different Final Site Clearance ILW wastes may be in the same waste package.

Conditioned density (t/m³): ~ 3.0
 Conditioned density comment: The density of the encapsulated waste is expected to be approximately 3 t/m³.

Management Routes:

Disposal Route	Stream volume %	Raw density t/m³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	= 100.0		
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source: Irradiated components removed from the reactor. Activated material removed from the reactor core is likely to be of high specific activity.

Uncertainty: Specific activity is a function of station operating history. The values quoted are indicative of the activities that might be expected.

Measurement of radioactivities: "Estimates are based upon theoretical assessments. Other beta/gamma nuclides of arisings and stocks (in TBq/m³) include Cr51 (4E+02, 2E-01); Co58 (1E+02, 9E-01); Nb95 (3E-01, 4E-04) and Ru103 (2E-04, 4E-07)."

Chemical form of radionuclides:

- H-3: Diffused into metal
- C-14: Graphite
- Cl-36: Not determined
- Se-79: Not determined
- Tc-99: Not determined
- I-129: Not determined
- Ra: Not determined
- Th: Not determined
- U: Not determined
- Np: Not determined
- Pu: Not determined

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Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3		6		6	Gd 153				
Be 10		8		8	Ho 163				
C 14	5.00E-02	C C 2	5.00E-02	C C 2	Ho 166m				
Na 22		4		4	Tm 170				
Al 26		4		4	Tm 171				
Cl 36		6		6	Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41		8		8	Pt 193				
Mn 53					Ti 204				
Mn 54	6.00E-01	C C 2	1.00E+01	C C 2	Pb 205				
Fe 55	6.00E+01	C C 2	3.00E+02	C C 2	Pb 210		8		8
Co 60	4.00E+01	C C 2	1.00E+02	C C 2	Bi 208				
Ni 59	2.00E-01	C C 2	2.00E-01	C C 2	Bi 210m				
Ni 63	1.00E+01	C C 2	1.00E+01	C C 2	Po 210		8		8
Zn 65	1.00E-06	C C 2	3.00E-05	C C 2	Ra 223				
Se 79		8		8	Ra 225				
Kr 81					Ra 226		8		8
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90		8		8	Th 227				
Zr 93		8		8	Th 228				
Nb 91					Th 229		8		8
Nb 92					Th 230		8		8
Nb 93m	4.00E-05	C C 2	5.00E-05	C C 2	Th 232		8		8
Nb 94	1.00E-03	C C 2	1.00E-03	C C 2	Th 234				
Mo 93	5.00E-04	C C 2	5.00E-04	C C 2	Pa 231		8		8
Tc 97					Pa 233				
Tc 99		8		8	U 232				
Ru 106		8		8	U 233		8		8
Pd 107		8		8	U 234		8		8
Ag 108m	4.00E-03	C C 2	4.00E-03	C C 2	U 235		8		8
Ag 110m					U 236		8		8
Cd 109					U 238		8		8
Cd 113m					Np 237		8		8
Sn 119m					Pu 236				
Sn 121m		8		8	Pu 238		8		8
Sn 123					Pu 239		8		8
Sn 126		8		8	Pu 240		8		8
Sb 125					Pu 241		8		8
Sb 126					Pu 242		8		8
Te 125m					Am 241		8		8
Te 127m					Am 242m		8		8
I 129		8		8	Am 243		8		8
Cs 134		6		6	Cm 242		8		8
Cs 135		8		8	Cm 243		8		8
Cs 137		6		6	Cm 244		8		8
Ba 133					Cm 245		8		8
La 137					Cm 246		8		8
La 138					Cm 248				
Ce 144		8		8	Cf 249				
Pm 145					Cf 250				
Pm 147		8		8	Cf 251				
Sm 147					Cf 252				
Sm 151		8		8	Unsp a		8		8
Eu 152		8		8	Unsp b/g	1.00E+00	C C 2	5.00E+02	C C 2
Eu 154		8		8	Total a	0	*	0	*
Eu 155		8		8	Total b/g	1.12E+02	*	9.20E+02	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides