

WASTE STREAM	3K311	Decommissioning Stage 3: Stainless Steel (Reactor) ILW
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SITE Hartlepool

SITE OWNER EDF Energy Nuclear Generation Ltd (EDFE NGL)

WASTE CUSTODIAN EDF Energy Nuclear Generation Ltd (EDFE NGL)

WASTE TYPE ILW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025 = 0			
Future arisings:	1.4.2025 - 31.3.2115 = 0			
	1.4.2115 - 31.3.2116 = 72.2			
	1.4.2116 - 31.3.2117 = 79.1			
	1.4.2117 - 31.3.2118 = 67.7			
Total future arisings:	219.0			
Total waste volume:	219.0			

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: Waste volumes will be variable depending on station operating conditions.

Additional information on quantities: Volumes based on Back to Bio Shield strategy. Work is ongoing looking at optimising the strategy which could lead to a change in volume and timings of arisings across Final Site Clearance wastes (300s) and Pre C&M wastes (100s), in future submissions.

Uncertainty factors on volumes: Stock (upper): x - Arisings (upper): x 1.50
Stock (lower): x - Arisings (lower): x 0.50

WASTE SOURCE Stainless steel items (including Control rods) from reactor dismantling.

PHYSICAL CHARACTERISTICS

General description: A variety of stainless steel items. Waste can be packaged in standard NDA packages.

Changes since waste generated: -

Bulk density (t/m³): ~ 1.4

Comment on density: The density is of the waste as cut for packaging.

CHEMICAL COMPOSITION

General description and components (%wt): Almost completely stainless steel (100%) with possibly a trace of other metals. Percentages of steels based on Heysham 2/Torness Values.

Chemical state: -

Sheet metal proportion / thickness: The waste will be bulk metal items which have been cut for packaging. Metal thicknesses will range from a few mm to about 50mm.

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	= 100.0	316SS (52.3%), 304SS(31.4%), 321SS(16.3%).	100.0
Other ferrous metals.....	= 0	-	
Iron.....	= 0	-	
Aluminium.....	= 0	-	
Beryllium.....	= 0	-	
Cobalt.....	= 0	-	
Copper.....	= 0	-	
Lead.....	= 0	-	
Magnox/Magnesium.....	= 0	-	
Nickel.....	= 0	-	
Titanium.....	= 0	-	
Uranium.....	= 0	-	
Zinc.....	= 0	-	
Zircaloy/Zirconium.....	= 0	-	
Other metals.....	= 0	-	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	= 0	-	
Paper, cotton.....	= 0	-	
Wood.....	= 0	-	
Halogenated plastics.....	= 0	-	
Total non-halogenated plastics.....	= 0	-	
Condensation polymers.....	= 0	-	
Others.....	= 0	-	
Organic ion exchange materials.....	= 0	-	
Total rubber.....	= 0	-	
Halogenated rubber.....	= 0	-	
Non-halogenated rubber.....	= 0	-	
Hydrocarbons.....	= 0	-	
Oil or grease.....	-	-	
Fuel.....	-	-	
Asphalt/Tarmac (cont.coal tar).....	-	-	
Asphalt/Tarmac (no coal tar).....	-	-	
Bitumen.....	-	-	
Others.....	-	-	
Other organics.....	= 0	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	= 0	-	
Inorganic sludges and flocs.....	= 0	-	
Soil.....	= 0	-	
Brick/Stone/Rubble.....	= 0	-	
Cementitious material.....	= 0	-	
Sand.....	= 0	-	
Glass/Ceramics.....	= 0	-	
Graphite.....	~ 0	Graphite dust will be associated with waste.	
Desiccants/Catalysts.....	= 0	-	
Asbestos.....	= 0	-	
Non/low friable.....	-	-	
Moderately friable.....	-	-	
Highly friable.....	-	-	
Free aqueous liquids.....	= 0	-	
Free non-aqueous liquids.....	= 0	-	
Powder/Ash.....	= 0	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	= 0	-
Chloride.....	= 0	-
Iodide.....	= 0	-
Cyanide.....	= 0	-
Carbonate.....	= 0	-
Nitrate.....	= 0	-
Nitrite.....	= 0	-
Phosphate.....	= 0	-
Sulphate.....	= 0	-
Sulphide.....	= 0	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	= 0	-
Low flash point liquids.....	= 0	-
Explosive materials.....	= 0	-
Phosphorus.....	= 0	-
Hydrides.....	= 0	-
Biological etc. materials.....	= 0	-
Biodegradable materials.....	= 0	-
Putrescible wastes.....	= 0	-
Non-putrescible wastes.....	= 0	-
Corrosive materials.....	= 0	-
Pyrophoric materials.....	= 0	-
Generating toxic gases.....	= 0	-
Reacting with water.....	= 0	-
Higher activity particles.....	P	May be present.
Soluble solids as bulk chemical compounds.....	= 0	-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	NE	-
Benzene.....	NE	-
Chlorinated solvents.....	NE	-
Formaldehyde.....	NE	-
Organometallics.....	NE	-
Phenol.....	NE	-
Styrene.....	NE	-
Tri-butyl phosphate.....	NE	-
Other organophosphates.....	NE	-
Vinyl chloride.....	NE	-
Arsenic.....	NE	-
Barium.....	NE	-
Boron.....	NE	-
Boron (in Boral).....	NE	-
Boron (non-Boral).....	NE	-
Cadmium.....	NE	-
Caesium.....	NE	-
Selenium.....	NE	-
Chromium.....	NE	-
Molybdenum.....	NE	-
Thallium.....	NE	-
Tin.....	NE	-
Vanadium.....	NE	-
Mercury compounds.....	NE	-
Others.....	NE	-

Complexing agents (%wt):

Not yet determined		
	(%wt)	Type(s) and comment
EDTA.....	NE	-
DPTA.....	NE	-
NTA.....	NE	-
Polycarboxylic acids.....	NE	-
Other organic complexants.....	NE	Only trace quantities, if any.
Total complexing agents.....	NE	-

Physical components:

	Number	Type(s) and comment
Sources.....	= 0	-
Electronic & Electrical Equipment (EEE)		
EEE Type 1.....		-
EEE Type 2.....		-
EEE Type 3.....		-
EEE Type 4.....		-
EEE Type 5.....		-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction		
Decay storage		
Low force compaction		
Supercompaction (HFC)		
Incineration		
Drying/dewatering/liquid separation		
Tie down/fixatives/strippable coating/painting application		
Decontamination		
Metal treatment		
Recycling / reuse		
Thermal treatment, including vitrification		
Encapsulation		
Polymer encapsulation		
Other physical treatment		
Other chemical treatment		
Containerisation		
Treatment not yet determined	On-site	= 100.0
None		

Comments on planned treatments:

-

Conditioning method:

The waste is not expected to be supercompacted. It will be placed in 'baskets' in the waste packages, and is assumed to be encapsulated.

Conditioning plants:

Plant Name	Location
Hartlepool Waste Management Centre (WMC)	Hartlepool

Likely conditioning matrix:

Cement 1:1 BFS/PFA

Further information on the conditioning matrix:

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Waste Packaging:

Likely container type:	Container	Waste packaged (vol%)	Waste loading (m ³)	Payload (m ³)	Number of packages	Estimated start date for packaging
	4 m box (100 mm concrete shielding)	100.0	12.2	14.3	18	-

Range in container waste loading:

Other information on packaging and conditioning: The waste will be in baskets placed in the waste packages. Baskets of different Stage 3 ILW wastes may be in the same waste package.

Conditioned density (t/m³): ~ 3.1

Conditioned density comment: Assumes waste will be encapsulated, matrix would be likely to be BFS/OPC.

Management Routes:

Disposal Route	Stream volume %	Raw density t/m ³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	= 100.0		2115
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: Not yet determined

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source: Activation of the stainless steel and impurities.

Uncertainty: The values quoted were derived by calculation from available material specification and are indicative of the activities that are expected. The major source of uncertainty is the impurity levels.

Measurement of radioactivities: Activity/decay calculations based on neutron flux and operating history. The activities quoted are for the time at which this waste will arise (i.e. ~85 years after end of generation). There may be some contamination by Cs137.

Chemical form of radionuclides:

- H-3: Diffused into matrix
- C-14: Incorporated in the steel. There may be some surface contamination as graphite.
- Cl-36: The chlorine will be incorporated in the steel
- Se-79: Selenium content not expected to be significant
- Tc-99: Not determined
- I-129: Not determined
- Ra: Radium content is insignificant
- Th: Thorium content is insignificant
- U: Not determined
- Np: The neptunium content is insignificant
- Pu: Not determined

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Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3				8	Gd 153				
Be 10				8	Ho 163				
C 14			1.30E-02	C C 2	Ho 166m				
Na 22				4	Tm 170				
Al 26				4	Tm 171				
Cl 36			1.00E-05	C C 2	Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41				8	Pt 193				
Mn 53					Ti 204				
Mn 54				8	Pb 205				
Fe 55			2.01E-08	C C 2	Pb 210				8
Co 60			9.17E-05	C C 2	Bi 208				
Ni 59			2.50E-02	C C 2	Bi 210m				
Ni 63			1.53E+00	C C 2	Po 210				8
Zn 65				8	Ra 223				
Se 79				8	Ra 225				
Kr 81					Ra 226				8
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90				8	Th 227				
Zr 93				8	Th 228				
Nb 91					Th 229				8
Nb 92					Th 230				8
Nb 93m			1.41E-05	C C 2	Th 232				8
Nb 94			1.78E-05	C C 2	Th 234				
Mo 93			1.28E-04	C C 2	Pa 231				8
Tc 97					Pa 233				
Tc 99			2.36E-05	C C 2	U 232				
Ru 106				8	U 233				8
Pd 107				8	U 234				8
Ag 108m			1.80E-06	C C 2	U 235				8
Ag 110m					U 236				8
Cd 109					U 238				8
Cd 113m					Np 237				8
Sn 119m					Pu 236				
Sn 121m				8	Pu 238				8
Sn 123					Pu 239				8
Sn 126				8	Pu 240				8
Sb 125					Pu 241				8
Sb 126					Pu 242				8
Te 125m					Am 241				8
Te 127m					Am 242m				8
I 129				8	Am 243				8
Cs 134				8	Cm 242				8
Cs 135				8	Cm 243				8
Cs 137				8	Cm 244				8
Ba 133					Cm 245				8
La 137					Cm 246				8
La 138					Cm 248				
Ce 144				8	Cf 249				
Pm 145					Cf 250				
Pm 147				8	Cf 251				
Sm 147					Cf 252				
Sm 151				8	Unsp a				8
Eu 152				8	Unsp b/g				8
Eu 154				8	Total a	0	*	0	*
Eu 155				8	Total b/g	0	*	1.57E+00	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides