

WASTE STREAM	3L01	Pond Water Ion Exchange Material
--------------	------	----------------------------------

SITE Heysham 1

SITE OWNER EDF Energy Nuclear Generation Ltd (EDFE NGL)

WASTE CUSTODIAN EDF Energy Nuclear Generation Ltd (EDFE NGL)

WASTE TYPE ILW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025	= 9.1		
Future arisings:	1.4.2025 - 31.3.2026	= 0.8		
	1.4.2026 - 31.3.2027	= 0.5		
Total future arisings:		1.3		
Total waste volume:		10.4		

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: Waste volumes will be variable depending on station operating conditions.

Additional information on quantities: -

Uncertainty factors on volumes:

Stock (upper):	x 1.25	Arisings (upper):	x 1.50
Stock (lower):	x 0.75	Arisings (lower):	x 0.50

WASTE SOURCE Spent ion exchange materials.

PHYSICAL CHARACTERISTICS

General description: The Ion Exchange material is stored under water in tanks. It should be easily pumped and have rapid settling characteristics. The waste is expected to be predominantly Rohm and Haas ion exchange material IRN 150 L (mixed bed resin). There are no large items which may require special handling. Particle size range of resin is 0.4 to 0.6 mm.

Changes since waste generated: -

Bulk density (t/m³): = 1.1

Comment on density: -

CHEMICAL COMPOSITION

General description and components (%wt): Proprietary Ion Exchange materials, water. Minor components not assessed. Composition appropriate to proprietary ion exchange materials, some of which will be organic in nature. Materials accumulated include IRN 150L (a combination of IRN77 and IRN78L). Pond water ion exchange material will be in the borate form following use in treatment of boric acid dosed pond water.

Chemical state: -

Sheet metal proportion / thickness: Steel particulate may be present

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	TR	-	
Other ferrous metals.....	TR	-	
Iron.....	TR	-	
Aluminium.....	= 0	-	
Beryllium.....	NE	-	
Cobalt.....	NE	-	
Copper.....	= 0	-	
Lead.....	= 0	-	
Magnox/Magnesium.....	= 0	-	
Nickel.....	NE	-	
Titanium.....	NE	-	
Uranium.....	NE	-	
Zinc.....	= 0	-	
Zircaloy/Zirconium.....	= 0	-	
Other metals.....	NE	-	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	= 0	-	
Paper, cotton.....	= 0	-	
Wood.....	= 0	-	
Halogenated plastics.....	= 0	-	
Total non-halogenated plastics.....	= 0	-	
Condensation polymers.....	= 0	-	
Others.....	= 0	-	
Organic ion exchange materials.....	NE	-	
Total rubber.....	= 0	-	
Halogenated rubber.....	= 0	-	
Non-halogenated rubber.....	= 0	-	
Hydrocarbons.....	NE	-	
Oil or grease.....	-	-	
Fuel.....	-	-	
Asphalt/Tarmac (cont.coal tar).....	-	-	
Asphalt/Tarmac (no coal tar).....	-	-	
Bitumen.....	-	-	
Others.....	-	-	
Other organics.....	NE	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	NE	-	
Inorganic sludges and flocs.....	NE	-	
Soil.....	= 0	-	
Brick/Stone/Rubble.....	= 0	-	
Cementitious material.....	= 0	-	
Sand.....	NE	-	
Glass/Ceramics.....	= 0	-	
Graphite.....	= 0	-	
Desiccants/Catalysts.....	NE	-	
Asbestos.....	= 0	-	
Non/low friable.....	-	-	
Moderately friable.....	-	-	
Highly friable.....	-	-	
Free aqueous liquids.....	P	-	
Free non-aqueous liquids.....	= 0	-	
Powder/Ash.....	= 0	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	NE	-
Chloride.....	TR	-
Iodide.....	NE	-
Cyanide.....	NE	-
Carbonate.....	TR	-
Nitrate.....	NE	-
Nitrite.....	NE	-
Phosphate.....	NE	-
Sulphate.....	TR	-
Sulphide.....	NE	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	= 0	-
Low flash point liquids.....	= 0	-
Explosive materials.....	= 0	-
Phosphorus.....	= 0	-
Hydrides.....	= 0	-
Biological etc. materials.....	= 0	-
Biodegradable materials.....	= 0	-
Putrescible wastes.....	= 0	-
Non-putrescible wastes.....	= 0	-
Corrosive materials.....	= 0	-
Pyrophoric materials.....	= 0	-
Generating toxic gases.....	= 0	-
Reacting with water.....	= 0	-
Higher activity particles.....	P	May be present
Soluble solids as bulk chemical compounds.....	= 0	-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	NE	-
Benzene.....	NE	-
Chlorinated solvents.....	NE	-
Formaldehyde.....	NE	-
Organometallics.....	NE	-
Phenol.....	NE	-
Styrene.....	NE	-
Tri-butyl phosphate.....	NE	-
Other organophosphates.....	NE	-
Vinyl chloride.....	NE	-
Arsenic.....	NE	-
Barium.....	NE	-
Boron.....	NE	-
Boron (in Boral).....	NE	-
Boron (non-Boral).....	NE	-
Cadmium.....	NE	-
Caesium.....	NE	-
Selenium.....	NE	-
Chromium.....	NE	-
Molybdenum.....	NE	-
Thallium.....	NE	-
Tin.....	NE	-
Vanadium.....	NE	-
Mercury compounds.....	NE	-
Others.....	NE	-

Complexing agents (%wt):

Not yet determined		
	(%wt)	Type(s) and comment
EDTA.....	NE	-
DPTA.....	NE	-
NTA.....	NE	-
Polycarboxylic acids.....	NE	-
Other organic complexants.....	NE	Possibly in trace quantities.
Total complexing agents.....	NE	-

Physical components:

	Number	Type(s) and comment
Sources.....	= 0	-
Electronic & Electrical Equipment (EEE)		
EEE Type 1.....		-
EEE Type 2.....		-
EEE Type 3.....		-
EEE Type 4.....		-
EEE Type 5.....		-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction Decay storage Low force compaction Supercompaction (HFC) Incineration Drying/dewatering/liquid separation Tie down/fixatives/strippable coating/painting application Decontamination Metal treatment Recycling / reuse Thermal treatment, including vitrification Encapsulation Polymer encapsulation Other physical treatment Other chemical treatment Containerisation Treatment not yet determined None	On-site	~ 100.0

Comments on planned treatments:

-

Conditioning method:

-

Conditioning plants:

Plant Name	Location
Heysham 1 Operational Waste Processing Facility (OWPF)	Heysham 1

Likely conditioning matrix:

-

Further information on the conditioning matrix:

A 9:1 BFS/OPC matrix may be the encapsulating matrix but investigation of appropriate matrix materials is continuing and another material may consequently be selected.

Waste Packaging:

Likely container type:	Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
	500 l drum	100.0	0.20	0.47	52	-

Range in container waste loading:

Other information on packaging and conditioning: Appropriate plant to be provided at the Station in accordance with strategy.

Conditioned density (t/m³): ~ 1.7
 Conditioned density comment: Density range may vary from 1.62 - 1.72 t/m³.

Management Routes:

Disposal Route	Stream volume %	Raw density t/m³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	= 100.0		
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source: Contamination by activation products will be the main source of activity.

Uncertainty: Specific activity is a function of station operating history. The estimates are based upon theoretical assessments and limited operational data. The values quoted are indicative of those that might be expected.

Measurement of radioactivities: Theoretical assessment and limited measurement of samples.

Chemical form of radionuclides:

- H-3: -
- C-14: -
- Cl-36: -
- Se-79: -
- Tc-99: -
- I-129: -
- Ra: -
- Th: -
- U: -
- Np: -
- Pu: -

WASTE STREAM 3L01 Pond Water Ion Exchange Material									
Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3	5.48E-05	C C 1	5.48E-05	C C 1	Gd 153				
Be 10					Ho 163				
C 14	4.19E-05	C C 1	4.19E-05	C C 1	Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
Cl 36	9.56E-05	C C 1	9.56E-05	C C 1	Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53					Ti 204				
Mn 54	2.50E-04	C C 1	2.50E-04	C C 1	Pb 205				
Fe 55	4.48E-04	C C 1	4.48E-04	C C 1	Pb 210				
Co 60	2.31E-03	C C 1	2.31E-03	C C 1	Bi 208				
Ni 59					Bi 210m				
Ni 63	2.02E-02	C C 1	2.02E-02	C C 1	Po 210				
Zn 65					Ra 223				
Se 79					Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90	8.91E-04	C C 1	8.91E-04	C C 1	Th 227				
Zr 93					Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94	2.90E-05	C C 1	2.90E-05	C C 1	Th 234				
Mo 93					Pa 231				
Tc 97					Pa 233				
Tc 99					U 232				
Ru 106					U 233				
Pd 107					U 234				
Ag 108m					U 235				
Ag 110m					U 236				
Cd 109					U 238				
Cd 113m					Np 237				
Sn 119m					Pu 236				
Sn 121m					Pu 238	1.13E-04	C C 1	1.13E-04	C C 1
Sn 123					Pu 239	2.19E-04	C C 1	2.19E-04	C C 1
Sn 126					Pu 240	2.19E-04	C C 1	2.19E-04	C C 1
Sb 125					Pu 241	7.02E-03	C C 1	7.02E-03	C C 1
Sb 126					Pu 242				
Te 125m					Am 241	9.34E-04	C C 1	9.34E-04	C C 1
Te 127m					Am 242m				
I 129					Am 243				
Cs 134	1.01E-05	C C 1	1.01E-05	C C 1	Cm 242				
Cs 135					Cm 243	2.04E-05	C C 1	2.04E-05	C C 1
Cs 137	3.49E-03	C C 1	3.49E-03	C C 1	Cm 244	2.04E-05	C C 1	2.04E-05	C C 1
Ba 133	2.72E-05	C C 1	2.72E-05	C C 1	Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147	9.56E-05	C C 1	9.56E-05	C C 1	Cf 251				
Sm 147					Cf 252				
Sm 151					Unsp a				
Eu 152					Unsp b/g	3.02E-05	C C 1	3.02E-05	C C 1
Eu 154	1.51E-04	C C 1	1.51E-04	C C 1	Total a	1.53E-03	*	1.53E-03	*
Eu 155	3.74E-05	C C 1	3.74E-05	C C 1	Total b/g	3.51E-02	*	3.51E-02	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides