

WASTE STREAM	3L27	Bypass Blowdown Filters (LLW)
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SITE Heysham 1

SITE OWNER EDF Energy Nuclear Generation Ltd (EDFE NGL)

WASTE CUSTODIAN EDF Energy Nuclear Generation Ltd (EDFE NGL)

WASTE TYPE LLW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025	~ 10.8		
Future arisings:	1.4.2025 - 31.3.2026	~ 0.8		
	1.4.2026 - 31.3.2027	~ 0.8		
	1.4.2027 - 31.3.2028	~ 0.8		
	1.4.2028 - 31.3.2029	~ 0.8		
	1.4.2029 - 31.3.2030	~ 0.8		
Total future arisings:		4.0		
Total waste volume:		14.8		

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: Waste Stream covers Both Bypass Blowdown Filters (BPBDF) and Dust Sump Exit Filters (DSEF). These are ILW at the time of arising, however after a period of decay (circa 10 years) they can be disposed as LLW. Future arising will be dependant on operating conditions, with 1 off BPBDF (0.24m3) and 1 off DSEF (0.14m3) assumed to arise per reactor, per year, through operation and defueling.

Additional information on quantities: -

Uncertainty factors on volumes: Stock (upper): x 1.25 Arisings (upper): x 1.75
Stock (lower): x 0.75 Arisings (lower): x 0.25

WASTE SOURCE BPBDFs remove particulate from the primary coolant circuit. The BPBDF is provided with a back flush facility for periodic in-service dust removal. During the blowback, the dislodged particulate is transferred to the DSEF. Both filters require replacement when differential pressure drops below a certain level.

PHYSICAL CHARACTERISTICS

General description: Each Bypass Blowdown Filter consists of 19 stainless steel filter elements attached to a stainless steel tubesheet. The filter elements have sintered steel metal fibre filter elements. The assemblies weigh 220kg. The DSEFs are sintered stainless steel layered entrapment filters containing pleated cloth filtration media. It is approximately 0.5m long x 0.2m dia.

Changes since waste generated: -

Bulk density (t/m³): ~ 0.60

Comment on density: Based on filter volume and mass.

CHEMICAL COMPOSITION

General description and components (%wt): BPBDF assemblies are made entirely of stainless steel, however, small quantities of debris (spalled oxides, carbonaceous debris) will be present in the waste.

Chemical state: Neutral

Sheet metal proportion / thickness: 100% bulk items.

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	~ 98.0	-	
Other ferrous metals.....	TR	-	
Iron.....	TR	-	
Aluminium.....	= 0	-	
Beryllium.....	= 0	-	
Cobalt.....	= 0	-	
Copper.....	= 0	-	
Lead.....	= 0	-	
Magnox/Magnesium.....	= 0	-	
Nickel.....	= 0	-	
Titanium.....	= 0	-	
Uranium.....	= 0	-	
Zinc.....	= 0	-	
Zircaloy/Zirconium.....	= 0	-	
Other metals.....	= 0	-	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulotics.....		-	
Paper, cotton.....		-	
Wood.....		-	
Halogenated plastics.....		-	
Total non-halogenated plastics.....	~ 1.0	-	
Condensation polymers.....		-	
Others.....		-	
Organic ion exchange materials.....		-	
Total rubber.....		-	
Halogenated rubber.....		-	
Non-halogenated rubber.....		-	
Hydrocarbons.....		-	
Oil or grease.....		-	
Fuel.....		-	
Asphalt/Tarmac (cont.coal tar).....		-	
Asphalt/Tarmac (no coal tar).....		-	
Bitumen.....		-	
Others.....		-	
Other organics.....		-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....		-	
Inorganic sludges and flocs.....		-	
Soil.....		-	
Brick/Stone/Rubble.....		-	
Cementitious material.....		-	
Sand.....		-	
Glass/Ceramics.....		-	
Graphite.....		-	
Desiccants/Catalysts.....		-	
Asbestos.....		-	
Non/low friable.....		-	
Moderately friable.....		-	
Highly friable.....		-	
Free aqueous liquids.....		-	
Free non-aqueous liquids.....		-	
Powder/Ash.....	~ 1.0	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	0	-
Chloride.....	0	-
Iodide.....	0	-
Cyanide.....	0	-
Carbonate.....	0	-
Nitrate.....	0	-
Nitrite.....	0	-
Phosphate.....	0	-
Sulphate.....	0	-
Sulphide.....	0	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	= 0	-
Low flash point liquids.....	= 0	-
Explosive materials.....	= 0	-
Phosphorus.....	= 0	-
Hydrides.....	= 0	-
Biological etc. materials.....	= 0	-
Biodegradable materials.....	= 0	-
Putrescible wastes.....	= 0	-
Non-putrescible wastes.....	= 0	-
Corrosive materials.....	= 0	-
Pyrophoric materials.....	= 0	-
Generating toxic gases.....	= 0	-
Reacting with water.....	= 0	-
Higher activity particles.....	P	May be present
Soluble solids as bulk chemical compounds.....	= 0	-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	NE	-
Benzene.....	NE	-
Chlorinated solvents.....	NE	-
Formaldehyde.....	NE	-
Organometallics.....	NE	-
Phenol.....	NE	-
Styrene.....	NE	-
Tri-butyl phosphate.....	NE	-
Other organophosphates.....	NE	-
Vinyl chloride.....	NE	-
Arsenic.....	NE	-
Barium.....	NE	-
Boron.....	NE	-
Boron (in Boral).....	NE	-
Boron (non-Boral).....	NE	-
Cadmium.....	NE	-
Caesium.....	NE	-
Selenium.....	NE	-
Chromium.....	NE	-
Molybdenum.....	NE	-
Thallium.....	NE	-
Tin.....	NE	-
Vanadium.....	NE	-
Mercury compounds.....	NE	-
Others.....	NE	-

Complexing agents (%wt):

Yes		
	(%wt)	Type(s) and comment
EDTA.....	P	Category 2
DPTA.....	P	Category 2
NTA.....	P	Category 2
Polycarboxylic acids.....	-	-
Other organic complexants.....	-	-
Total complexing agents.....	P	-

Physical components:

	Number	Type(s) and comment
Sources.....	= 0	-
Electronic & Electrical Equipment (EEE)		
EEE Type 1.....	-	-
EEE Type 2.....	-	-
EEE Type 3.....	-	-
EEE Type 4.....	-	-
EEE Type 5.....	-	-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction Decay storage Low force compaction Supercompaction (HFC) Incineration Drying/dewatering/liquid separation Tie down/fixatives/strippable coating/painting application Decontamination Metal treatment Recycling / reuse Thermal treatment, including vitrification Encapsulation Polymer encapsulation Other physical treatment Other chemical treatment Containerisation Treatment not yet determined None	On-site	= 100.0

Comments on planned treatments:

Waste is decay stored onsite then transported to an off-site treatment facility (Inutec) for treatment and disposal as LLW.

Conditioning method:

-

Conditioning plants:

Plant Name	Location

Likely conditioning matrix:

-

Further information on the conditioning matrix:

-

Waste Packaging:

Likely container type:

Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
1/2 Height WAMAC IP-2 ISO (TC08)	100.0	9.6	18.8	2	-

Range in container waste loading: Waste loading based on the assumption of 40 BPBDF in a HHISO

Other information on packaging and conditioning:

-

Conditioned density (t/m³):

-

Conditioned density comment:

-

Management Routes:

Disposal Route	Stream volume %	Raw density t/m³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	= 100.0		
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source: Contamination by activation products will be the main source of activity.

Uncertainty: Specific activity is a function of station operating history. The values quoted are indicative of the activities that might be expected.

Measurement of radioactivities: A combination of sample analysis and theoretical assessments. The specific activities stated for future arisings are typical values for a filter at the time of arising.

Chemical form of radionuclides:

- H-3: Diffused into materials
- C-14: Graphite
- Cl-36: Incorporated into steels
- Se-79: Not expected to be significant
- Tc-99: Not expected to be significant
- I-129: Not expected to be significant
- Ra: Not expected to be significant
- Th: Not expected to be significant
- U: Not assessed
- Np: Not expected to be significant
- Pu: Not assessed

WASTE STREAM 3L27 Bypass Blowdown Filters (LLW)									
Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3	3.95E-03	C C 1	3.95E-03	C C 1	Gd 153				
Be 10					Ho 163				
C 14	4.27E-04	C C 1	4.27E-04	C C 1	Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
Cl 36	1.12E-05	C C 1	1.12E-05	C C 1	Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53					Ti 204				
Mn 54	3.18E-06	C C 1	3.18E-06	C C 1	Pb 205				
Fe 55	4.20E-03	C C 1	4.20E-03	C C 1	Pb 210				
Co 60	4.58E-04	C C 1	4.58E-04	C C 1	Bi 208				
Ni 59					Bi 210m				
Ni 63	1.97E-03	C C 1	1.97E-03	C C 1	Po 210				
Zn 65	2.36E-08	C C 1	2.36E-08	C C 1	Ra 223				
Se 79					Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90	7.15E-06	C C 1	7.15E-06	C C 1	Th 227				
Zr 93					Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94	1.85E-06	C C 1	1.85E-06	C C 1	Th 234				
Mo 93					Pa 231				
Tc 97					Pa 233				
Tc 99					U 232				
Ru 106	5.01E-08	C C 1	5.01E-08	C C 1	U 233				
Pd 107					U 234				
Ag 108m	2.39E-06	C C 1	2.39E-06	C C 1	U 235				
Ag 110m	1.09E-09	C C 1	1.09E-09	C C 1	U 236				
Cd 109					U 238				
Cd 113m					Np 237				
Sn 119m					Pu 236				
Sn 121m					Pu 238	3.03E-05	C C 1	3.03E-05	C C 1
Sn 123					Pu 239	1.07E-05	C C 1	1.07E-05	C C 1
Sn 126					Pu 240	1.07E-05	C C 1	1.07E-05	C C 1
Sb 125	1.25E-06	C C 1	1.25E-06	C C 1	Pu 241	8.88E-06	C C 1	8.88E-06	C C 1
Sb 126					Pu 242				
Te 125m					Am 241	2.78E-06	C C 1	2.78E-06	C C 1
Te 127m					Am 242m				
I 129					Am 243				
Cs 134	1.18E-06	C C 1	1.18E-06	C C 1	Cm 242	8.40E-14	C C 1	8.40E-14	C C 1
Cs 135					Cm 243	3.64E-07	C C 1	3.64E-07	C C 1
Cs 137	2.37E-05	C C 1	2.37E-05	C C 1	Cm 244	2.94E-07	C C 1	2.94E-07	C C 1
Ba 133	1.44E-06	C C 1	1.44E-06	C C 1	Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144	5.62E-10	C C 1	5.62E-10	C C 1	Cf 249				
Pm 145					Cf 250				
Pm 147	8.48E-06	C C 1	8.48E-06	C C 1	Cf 251				
Sm 147					Cf 252				
Sm 151					Unsp a				
Eu 152	2.80E-06	C C 1	2.80E-06	C C 1	Unsp b/g				
Eu 154	1.37E-06	C C 1	1.37E-06	C C 1	Total a	5.51E-05	*	5.51E-05	*
Eu 155	1.22E-06	C C 1	1.22E-06	C C 1	Total b/g	1.11E-02	*	1.11E-02	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides