

WASTE STREAM	3T01	ILW Ion Exchange Resins
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SITE Hinkley Point C

SITE OWNER NNB GenCo (HPC) Ltd

WASTE CUSTODIAN NNB GenCo (HPC) Ltd

WASTE TYPE ILW

WASTE VOLUMES

Stocks:
Future arisings:

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
At 1.4.2025	0			
1.4.2029 - 31.3.2030	6.0			
1.4.2030 - 31.3.2031	6.0			
1.4.2031 - 31.3.2032	6.0			
1.4.2032 - 31.3.2033	6.0			
1.4.2033 - 31.3.2034	6.0			
1.4.2034 - 31.3.2035	6.0			
1.4.2035 - 31.3.2036	6.0			
1.4.2036 - 31.3.2037	6.0			
1.4.2037 - 31.3.2038	6.0			
1.4.2038 - 31.3.2039	6.0			
1.4.2039 - 31.3.2040	6.0			
1.4.2040 - 31.3.2041	6.0			
1.4.2041 - 31.3.2042	6.0			
1.4.2042 - 31.3.2043	6.0			
1.4.2043 - 31.3.2044	6.0			
1.4.2044 - 31.3.2045	6.0			
1.4.2045 - 31.3.2046	6.0			
1.4.2046 - 31.3.2047	6.0			
1.4.2047 - 31.3.2048	6.0			
1.4.2048 - 31.3.2049	6.0			
1.4.2049 - 31.3.2050	6.0			
1.4.2050 - 31.3.2051	6.0			
1.4.2051 - 31.3.2052	6.0			
1.4.2052 - 31.3.2053	6.0			
1.4.2053 - 31.3.2054	6.0			
1.4.2054 - 31.3.2055	6.0			
1.4.2055 - 31.3.2056	6.0			
1.4.2056 - 31.3.2057	6.0			
1.4.2057 - 31.3.2058	6.0			
1.4.2058 - 31.3.2059	6.0			
1.4.2059 - 31.3.2060	6.0			
1.4.2060 - 31.3.2061	6.0			
1.4.2061 - 31.3.2062	6.0			
1.4.2062 - 31.3.2063	6.0			
1.4.2063 - 31.3.2064	6.0			
1.4.2064 - 31.3.2065	6.0			
1.4.2065 - 31.3.2066	6.0			
1.4.2066 - 31.3.2067	6.0			
1.4.2067 - 31.3.2068	6.0			
1.4.2068 - 31.3.2069	6.0			
1.4.2069 - 31.3.2070	6.0			
1.4.2070 - 31.3.2071	6.0			
1.4.2071 - 31.3.2072	6.0			
1.4.2072 - 31.3.2073	6.0			
1.4.2073 - 31.3.2074	6.0			
1.4.2074 - 31.3.2075	6.0			
1.4.2075 - 31.3.2076	6.0			
1.4.2076 - 31.3.2077	6.0			
1.4.2077 - 31.3.2078	6.0			
1.4.2078 - 31.3.2079	6.0			
1.4.2079 - 31.3.2080	6.0			
1.4.2080 - 31.3.2081	6.0			
1.4.2081 - 31.3.2082	6.0			
1.4.2082 - 31.3.2083	6.0			
1.4.2083 - 31.3.2084	6.0			
1.4.2084 - 31.3.2085	6.0			
1.4.2085 - 31.3.2086	6.0			
1.4.2086 - 31.3.2087	6.0			
1.4.2087 - 31.3.2088	6.0			
1.4.2088 - 31.3.2089	6.0			

Total future arisings: **360.0**

Total waste volume: **360.0**

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: All future arisings, no legacy waste for disposal

Additional information on quantities: No uncertainty data currently available.

Uncertainty factors on volumes: Stock (upper): x - Arisings (upper): x 1.00
Stock (lower): x - Arisings (lower): x 1.00

WASTE SOURCE Ion exchangers resins removed from the treatment lines of water auxiliary circuits: Chemical and Volumetric Control System (CVCS) Boron Recycle System (BRS), Liquid Waste Treatment System (LWTS), Spent Fuel Pit Treatment System (FPTS).

PHYSICAL CHARACTERISTICS

General description: Made of balls or grains (diameter ranges 0.3 - 1.2mm) of organic resins with polystyrenic, phenolic, acrylic or formophenolic skeleton (cationic resins strongly acid, anionic resins strongly basic and mixed bed) Activity: Activation product and fission product β and β/γ emitters (60Co, 137Cs, 63Ni...) Chemicals: borates, Li, Fe, Co, Ni, Cr, Na, Ca...

Changes since waste generated: -

Bulk density (t/m³): ~ 1.0

Comment on density: Waste form density

CHEMICAL COMPOSITION

General description and components (%wt): Balls or grains (diameter ranges 0.3 - 1.2mm) of organic resins with polystyrenic, phenolic, acrylic or formophenolic skeleton (cationic resins strongly acid, anionic resins strongly basic and mixed bed).

Chemical state: Neutral

Sheet metal proportion / thickness: Metals that are also hazardous/ pollutant are captured in the hazardous materials section.

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	NE	-	
Other ferrous metals.....	NE	-	
Iron.....	NE	-	
Aluminium.....	NE	-	
Beryllium.....	NE	-	
Cobalt.....	NE	-	
Copper.....	NE	-	
Lead.....	NE	-	
Magnox/Magnesium.....	NE	-	
Nickel.....	NE	-	
Titanium.....	NE	-	
Uranium.....	NE	-	
Zinc.....	NE	-	
Zircaloy/Zirconium.....	NE	-	
Other metals.....	NE	-	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	~ 100.0	-	100.0
Paper, cotton.....		-	
Wood.....		-	
Halogenated plastics.....		-	
Total non-halogenated plastics.....		-	
Condensation polymers.....		-	
Others.....		-	
Organic ion exchange materials.....		-	
Total rubber.....		-	
Halogenated rubber.....		-	
Non-halogenated rubber.....		-	
Hydrocarbons.....		-	
Oil or grease.....		-	
Fuel.....		-	
Asphalt/Tarmac (cont.coal tar).....		-	
Asphalt/Tarmac (no coal tar).....		-	
Bitumen.....		-	
Others.....		-	
Other organics.....		-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	NE	-	
Inorganic sludges and flocs.....	NE	-	
Soil.....	NE	-	
Brick/Stone/Rubble.....	NE	-	
Cementitious material.....	NE	-	
Sand.....	NE	-	
Glass/Ceramics.....	NE	-	
Graphite.....	NE	-	
Desiccants/Catalysts.....	NE	-	
Asbestos.....	NE	-	
Non/low friable.....	NE	-	
Moderately friable.....	NE	-	
Highly friable.....	NE	-	
Free aqueous liquids.....	NE	-	
Free non-aqueous liquids.....	NE	-	
Powder/Ash.....	NE	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	NE	-
Chloride.....	NE	-
Iodide.....	NE	-
Cyanide.....	NE	-
Carbonate.....	NE	-
Nitrate.....	NE	-
Nitrite.....	NE	-
Phosphate.....	NE	-
Sulphate.....	NE	-
Sulphide.....	NE	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	NE	-
Low flash point liquids.....	NE	-
Explosive materials.....	NE	-
Phosphorus.....	NE	-
Hydrides.....	NE	-
Biological etc. materials.....	NE	-
Biodegradable materials.....	NE	-
Putrescible wastes.....	NE	-
Non-putrescible wastes.....	NE	-
Corrosive materials.....	NE	-
Pyrophoric materials.....	NE	-
Generating toxic gases.....	NE	-
Reacting with water.....	NE	-
Higher activity particles.....	NE	-
Soluble solids as bulk chemical compounds.....	NE	-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....		-
Benzene.....		-
Chlorinated solvents.....		-
Formaldehyde.....		-
Organometallics.....		-
Phenol.....		-
Styrene.....		-
Tri-butyl phosphate.....		-
Other organophosphates.....		-
Vinyl chloride.....		-
Arsenic.....		-
Barium.....		-
Boron.....	~ 0.90	3700g per package
Boron (in Boral).....		-
Boron (non-Boral).....		-
Cadmium.....		-
Caesium.....		-
Selenium.....		-
Chromium.....		-
Molybdenum.....		-
Thallium.....		-
Tin.....		-
Vanadium.....		-
Mercury compounds.....	< 0.01	10g per package
Others.....		-

Complexing agents (%wt):

No

	(%wt)	Type(s) and comment
EDTA.....	-	-
DPTA.....	-	-
NTA.....	-	-
Polycarboxylic acids.....	-	-
Other organic complexants.....	-	-
Total complexing agents.....	-	-

Physical components:

	Number	Type(s) and comment
Sources.....	-	-
Electronic & Electrical Equipment (EEE)	-	-
EEE Type 1.....	-	-
EEE Type 2.....	-	-
EEE Type 3.....	-	-
EEE Type 4.....	-	-
EEE Type 5.....	-	-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction	On-site	= 100.0
Decay storage		
Low force compaction		
Supercompaction (HFC)		
Incineration		
Drying/dewatering/liquid separation		
Tie down/fixatives/strippable coating/painting application		
Decontamination		
Metal treatment		
Recycling / reuse		
Thermal treatment, including vitrification		
Encapsulation		
Polymer encapsulation		
Other physical treatment		
Other chemical treatment		
Containerisation		
Treatment not yet determined		
None		

Comments on planned treatments:

Likely to be 100% polymer encapsulation

Conditioning method:

Encapsulation with epoxy resin

Conditioning plants:

Plant Name	Location
Hinkley Point C Mobile Epoxy Resin Encapsulation Plant	Hinkley Point C

Likely conditioning matrix:

Polymer

Further information on the conditioning matrix:

Epoxy matrix comprising epoxy resin and the hardener

Waste Packaging:

Likely container type:

Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
1 m³ Concrete drum (40 mm steel)	100.0	0.40	0.62	900	2033

Range in container waste loading: 0.42-0.34-0.28 dependent on shielding

Other information on packaging and conditioning:

-

Conditioned density (t/m³):

~ 1.0

Conditioned density comment:

Spent resins embedded in epoxy matrix

Management Routes:

Disposal Route	Stream volume %	Raw density t/m ³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	= 100.0		2089
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
-	-	-	-	-

RADIOACTIVITY

Source: Ion exchangers resins removed from the treatment lines of water auxiliary circuits: Chemical and Volumetric Control System (CVCS), Boron Recycle System (BRS), Liquid Waste Treatment System (LWTS), Spent Fuel Pit Treatment System (FPTS).

Uncertainty: Sample is based on 144 reactor years of operation of PWRs in France so is a very reasonable estimate of anticipated waste arisings from HPC.

Measurement of radioactivities: Sample is based on 144 reactor years of operation of PWRs in France so is a very reasonable estimate of anticipated waste arisings from HPC.

Chemical form of radionuclides:

- H-3: -
- C-14: -
- Cl-36: -
- Se-79: -
- Tc-99: -
- I-129: -
- Ra: -
- Th: -
- U: -
- Np: -
- Pu: -

WASTE STREAM		3T01		ILW Ion Exchange Resins					
Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3			~ 2.50E-03	B B 2	Gd 153				
Be 10			~ 1.80E-08	B B 2	Ho 163				
C 14			~ 1.62E-03	B B 2	Ho 166m				
Na 22			~ 4.28E-03	B B 2	Tm 170				
Al 26					Tm 171				
Cl 36			~ 8.98E-07	B B 2	Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41			~ 4.48E-07	B B 2	Pt 193				
Mn 53					Tl 204				
Mn 54			~ 1.97E-02	B B 2	Pb 205				
Fe 55			~ 1.26E-02	B B 2	Pb 210				
Co 60			~ 8.98E-02	B B 2	Bi 208				
Ni 59			~ 9.87E-05	B B 2	Bi 210m				
Ni 63			~ 1.26E-01	B B 2	Po 210				
Zn 65					Ra 223				
Se 79			~ 2.53E-07	B B 2	Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90			~ 1.46E-04	B B 2	Th 227				
Zr 93			~ 4.48E-08	B B 2	Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94			~ 1.08E-05	B B 2	Th 234				
Mo 93			~ 8.97E-08	B B 2	Pa 231				
Tc 97					Pa 233				
Tc 99			~ 6.33E-07	B B 2	U 232				
Ru 106					U 233				
Pd 107			~ 6.33E-09	B B 2	U 234				
Ag 108m			~ 8.98E-05	B B 2	U 235				
Ag 110m			~ 2.52E-02	B B 2	U 236				
Cd 109					U 238				
Cd 113m					Np 237				
Sn 119m					Pu 236				
Sn 121m			~ 1.27E-06	B B 2	Pu 238				
Sn 123					Pu 239				
Sn 126			~ 5.70E-07	B B 2	Pu 240				
Sb 125					Pu 241				
Sb 126					Pu 242				
Te 125m					Am 241				
Te 127m					Am 242m				
I 129			~ 6.33E-08	B B 2	Am 243				
Cs 134			~ 2.48E-02	B B 2	Cm 242				
Cs 135			~ 3.15E-07	B B 2	Cm 243				
Cs 137			~ 6.32E-02	B B 2	Cm 244				
Ba 133					Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147					Cf 251				
Sm 147					Cf 252				
Sm 151			~ 4.43E-05	B B 2	Unsp a				
Eu 152					Unsp b/g				
Eu 154					Total a	0	*	0	*
Eu 155					Total b/g	0	*	3.70E-01	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides