

WASTE STREAM	5B329	CHILW Retrievable Drum Store LLW
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SITE Dounreay

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Nuclear Restoration Services Ltd (NRS)

WASTE TYPE LLW

WASTE VOLUMES

Stocks:
Future arisings:

	Reported (m ³)
At 1.4.2025	0
1.4.2025 - 31.3.2026	= 0.2
1.4.2026 - 31.3.2027	= 0.2
1.4.2027 - 31.3.2028	= 0.2
1.4.2028 - 31.3.2029	= 0.2
1.4.2029 - 31.3.2030	= 0.2
1.4.2030 - 31.3.2031	= 0.2
1.4.2031 - 31.3.2032	= 0.2
1.4.2032 - 31.3.2033	= 0.2
1.4.2033 - 31.3.2034	= 0.2
1.4.2034 - 31.3.2035	= 0.2
1.4.2035 - 31.3.2036	= 0.2
1.4.2036 - 31.3.2037	= 0.2
1.4.2037 - 31.3.2038	= 0.2
1.4.2038 - 31.3.2039	= 0.2
1.4.2039 - 31.3.2040	= 0.2
1.4.2040 - 31.3.2041	= 0.2
1.4.2041 - 31.3.2042	= 0.2
1.4.2042 - 31.3.2043	= 0.2
1.4.2043 - 31.3.2044	= 0.2
1.4.2044 - 31.3.2045	= 0.2
1.4.2045 - 31.3.2046	= 0.2
1.4.2046 - 31.3.2047	= 0.2
1.4.2047 - 31.3.2048	= 0.3
1.4.2048 - 31.3.2049	= 1.8
1.4.2049 - 31.3.2050	= 1.7
1.4.2050 - 31.3.2051	= 0.2
1.4.2051 - 31.3.2052	= 0.1

OR

Conditioned (m ³)	Packaged (m ³)

Total future arisings: **7.4**
Total waste volume: **7.4**

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: Future arisings data is based on Dounreay's Lifetime Plan 2024 as at December 2023

Additional information on quantities: -

Uncertainty factors on volumes: Stock (upper): x - Arisings (upper): x 1.20
Stock (lower): x - Arisings (lower): x 0.80

WASTE SOURCE Decommissioning of high alpha low beta/gamma drum store.

PHYSICAL CHARACTERISTICS

General description: Building materials from decommissioning, contaminated equipment and glovebox components. Items will be size reduced where practicable during decommissioning.

Changes since waste generated: -

Bulk density (t/m³): = 0.35

Comment on density: Based on actuals data from Dounreay's waste consignment system. Data considered acceptable for 2025 submission

CHEMICAL COMPOSITION

General description and components (%wt): Aluminium (0.10%), Cementitious material (e.g. concrete) (0.92%), Mild Steel (55.00%), Other (2.78%), Paper (10.72%), Plastic (15.11%), Rubber (12.93%), Sources (0.04%), Wood/ Wood composite (2.39%),

Chemical state: Neutral

Sheet metal proportion / thickness: 24.41% by wt of all metals will be sheet from ventilation and ducting. Assumed sheet metal thickness is of a range between 1.6-2.5mm.

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	0	-	
Other ferrous metals.....	= 55.0	-	
Iron.....	0	-	
Aluminium.....	= 0.10	-	
Beryllium.....	0	-	
Cobalt.....	0	-	
Copper.....	0	-	
Lead.....	0	-	
Magnox/Magnesium.....	0	-	
Nickel.....	0	-	
Titanium.....	0	-	
Uranium.....	0	-	
Zinc.....	0	-	
Zircaloy/Zirconium.....	0	-	
Other metals.....	= 0.04	-	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	= 13.1	-	
Paper, cotton.....	= 10.7	-	
Wood.....	= 2.4	-	
Halogenated plastics.....	= 7.6	-	
Total non-halogenated plastics.....	= 7.6	-	
Condensation polymers.....	NE	-	
Others.....	NE	-	
Organic ion exchange materials.....	0	-	
Total rubber.....	= 12.9	-	
Halogenated rubber.....	NE	-	
Non-halogenated rubber.....	NE	-	
Hydrocarbons.....	0	-	
Oil or grease.....	0	-	
Fuel.....	NE	-	
Asphalt/Tarmac (cont.coal tar).....	0	-	
Asphalt/Tarmac (no coal tar).....	0	-	
Bitumen.....	0	-	
Others.....	NE	-	
Other organics.....	= 2.8	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	= 0	-	
Inorganic sludges and flocs.....	= 0	-	
Soil.....	= 0	-	
Brick/Stone/Rubble.....	= 0	-	
Cementitious material.....	= 0.92	-	
Sand.....	= 0	-	
Glass/Ceramics.....	= 0	-	
Graphite.....	= 0	-	
Desiccants/Catalysts.....	= 0	-	
Asbestos.....	= 0	-	
Non/low friable.....	NE	-	
Moderately friable.....	NE	-	
Highly friable.....	NE	-	
Free aqueous liquids.....	= 0	-	
Free non-aqueous liquids.....	= 0	-	
Powder/Ash.....	= 0	-	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	= 0	-
Chloride.....	NE	-
Iodide.....	NE	-
Cyanide.....	= 0	-
Carbonate.....	NE	-
Nitrate.....	NE	-
Nitrite.....	NE	-
Phosphate.....	= 0	-
Sulphate.....	= 0	-
Sulphide.....	NE	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	NE	-
Low flash point liquids.....	NE	-
Explosive materials.....	NE	-
Phosphorus.....	NE	-
Hydrides.....	NE	-
Biological etc. materials.....	NE	-
Biodegradable materials.....	-	-
Putrescible wastes.....	NE	-
Non-putrescible wastes.....	NE	-
Corrosive materials.....	NE	-
Pyrophoric materials.....	NE	-
Generating toxic gases.....	NE	-
Reacting with water.....	-	-
Higher activity particles.....	NE	-
Soluble solids as bulk chemical compounds.....	NE	-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	NE	-
Benzene.....	0	-
Chlorinated solvents.....	NE	-
Formaldehyde.....	NE	-
Organometallics.....	NE	-
Phenol.....	NE	-
Styrene.....	NE	-
Tri-butyl phosphate.....	NE	-
Other organophosphates.....	NE	-
Vinyl chloride.....	NE	-
Arsenic.....	0	-
Barium.....	NE	-
Boron.....	0	-
Boron (in Boral).....	NE	-
Boron (non-Boral).....	NE	-
Cadmium.....	0	-
Caesium.....	NE	-
Selenium.....	0	-
Chromium.....	0	-
Molybdenum.....	0	-
Thallium.....	NE	-
Tin.....	0	-
Vanadium.....	0	-
Mercury compounds.....	0	-
Others.....	NE	-

Complexing agents (%wt):

Yes		
	(%wt)	Type(s) and comment
EDTA.....	NE	-
DPTA.....	NE	-
NTA.....	NE	-
Polycarboxylic acids.....	NE	-
Other organic complexants.....	P	Preliminary estimates indicate that complexing agents may be present in small quantities.
Total complexing agents.....	P	-

Physical components:

	Number	Type(s) and comment
Sources.....	= 1	solid LLW Cs137
Electronic & Electrical Equipment (EEE)		-
EEE Type 1.....		-
EEE Type 2.....		-
EEE Type 3.....	= 4	4 vacuum cleaners
EEE Type 4.....		-
EEE Type 5.....		-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction	On-site	~ 71.0
Decay storage		
Low force compaction		
Supercompaction (HFC)		
Incineration		
Drying/dewatering/liquid separation	On-site	= 100.0
Tie down/fixatives/strippable coating/painting application		
Decontamination		
Metal treatment		
Recycling / reuse		
Thermal treatment, including vitrification		
Encapsulation		
Polymer encapsulation		
Other physical treatment		
Other chemical treatment		
Containerisation		
Treatment not yet determined		
None		

Comments on planned treatments:

~71% of the waste stream will be supercompacted before being placed into HHISOs. HHISOs filled with Bulk waste, compacted drums, or a mix of both will be encapsulated before final disposal.

Conditioning method:

For LLW, waste will be grouted into non IP rated HHISOs through a dedicated grouting facility

Conditioning plants:

Plant Name	Location

Likely conditioning matrix:

Non-standard

Further information on the conditioning matrix:

Dounreay uses: OPC 1:3 PFA ~35% water and plasticiser

Waste Packaging:

Likely container type:

Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
Non IP-2 rated 1/2 Height ISO (DC02)	100.0	17.1	15.6	1	-

Range in container waste loading:

The waste loading value is a rough average using previously consigned waste data. Waste loading per ISO can vary significantly, based on how the container is loaded. In general bulk items lead to a lower waste loading value whereas compactible items lead to a higher one. Most containers contain a mix of the two. Cement 1:3 OPC/PFA

Other information on packaging and conditioning:

The waste will be loaded into an alternative non-IP2 rated LLW Disposal HHISO for transfer to the Dounreay LLW Disposal Facility. Each HHISO may have LLW items from other waste streams in the final HHISO. High waste loading fraction is due to majority compacted waste in HHISO.

Conditioned density (t/m³):

~ 2.0

Conditioned density comment:

This value is the midpoint between a range of densities going from 1.49 - 2.47. These were taken from HHISOs disposed to the NRSD LLW Disposal Vaults

Management Routes:

Disposal Route	Stream volume %	Raw density t/m³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	= 100.0		
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: Yes

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
Dounreay LLWDV	Incineration facility	< 71.0	GREEN	This opportunity is still at an early stage of development. A small scale trial has taken place. This can potentially divert up to all compactable LLW. The incinerables waste route % is a theoretical maximum based on 100% of drummed LLW being suitable for incineration. This % is subject to further review by NRS Dounreay

RADIOACTIVITY

Source:	The radioactivity arises from contamination of drum store construction materials.
Uncertainty:	Activities are based on the activity in high alpha low beta/gamma drum store operational LLW, however there is considerable uncertainty in the activity of the decommissioning waste.
Measurement of radioactivities:	Activities for individual radionuclides derived from profiles used for other PCM streams. Alpha activities based on plutonium content from drum records. Beta/gamma activities based on measurements of some drums.
Chemical form of radionuclides:	H-3: not expected to be present C-14: not expected to be present Cl-36: not expected to be present Se-79: not expected to be present Tc-99: not expected to be present I-129: not expected to be present Ra: not expected to be present Th: not expected to be present U: May be present as contamination at low levels, probably as oxide Np: May be present as contamination at low levels Pu: May be present as contamination at low levels, probably as oxide

WASTE STREAM		5B329		CHILW Retrievable Drum Store LLW					
Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3					Gd 153				
Be 10					Ho 163				
C 14					Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
Cl 36					Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53					Tl 204				
Mn 54					Pb 205				
Fe 55					Pb 210			= 1.02E-17	C C 2
Co 60					Bi 208				
Ni 59					Bi 210m				
Ni 63					Po 210			= 7.78E-18	C C 2
Zn 65					Ra 223			= 2.24E-21	C C 2
Se 79					Ra 225			= 8.40E-22	C C 2
Kr 81					Ra 226			= 1.71E-16	C C 2
Kr 85					Ra 228			= 1.06E-24	C C 2
Rb 87					Ac 227			= 2.38E-21	C C 2
Sr 90			= 9.82E-09	C C 2	Th 227			= 2.26E-21	C C 2
Zr 93					Th 228			= 4.03E-25	C C 2
Nb 91					Th 229			= 8.66E-22	C C 2
Nb 92					Th 230			= 1.32E-13	C C 2
Nb 93m					Th 232			= 5.20E-24	C C 2
Nb 94					Th 234				
Mo 93					Pa 231			= 3.92E-20	C C 2
Tc 97					Pa 233			= 4.07E-13	C C 2
Tc 99					U 232				
Ru 106					U 233			= 4.86E-18	C C 2
Pd 107					U 234			= 2.39E-09	C C 2
Ag 108m					U 235			= 6.18E-16	C C 2
Ag 110m					U 236			= 3.51E-14	C C 2
Cd 109					U 238				
Cd 113m					Np 237			= 4.16E-13	C C 2
Sn 119m					Pu 236				
Sn 121m					Pu 238			= 1.19E-07	C C 2
Sn 123					Pu 239			= 1.05E-07	C C 2
Sn 126					Pu 240			= 2.00E-07	C C 2
Sb 125					Pu 241			= 8.47E-06	C C 2
Sb 126					Pu 242				
Te 125m					Am 241			= 2.58E-07	C C 2
Te 127m					Am 242m				
I 129					Am 243				
Cs 134					Cm 242				
Cs 135					Cm 243				
Cs 137			= 9.88E-09	C C 2	Cm 244				
Ba 133					Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147					Cf 251				
Sm 147					Cf 252				
Sm 151					Unsp a				
Eu 152					Unsp b/g				
Eu 154					Total a	0	*	6.84E-07	*
Eu 155					Total b/g	0	*	8.49E-06	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides