

WASTE STREAM	5B340	PIE Facility ILW
--------------	-------	------------------

SITE Dounreay

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Nuclear Restoration Services Ltd (NRS)

WASTE TYPE ILW

WASTE VOLUMES

	Reported (m ³)	OR	Conditioned (m ³)	Packaged (m ³)
Stocks:	At 1.4.2025			
Future arisings:	= 61.9			
Total future arisings:	0.0			
Total waste volume:	61.9			

Number of waste packages in stock: At 1.4.2025..... - packages

Comment on arising rates: There will be no further arising of ILW from this stream

Additional information on quantities: -

Uncertainty factors on volumes: Stock (upper): x 1.02 Arisings (upper): x -
Stock (lower): x 0.98 Arisings (lower): x -

WASTE SOURCE Filters and other waste generated during decommissioning of cells.

PHYSICAL CHARACTERISTICS

General description: Cell contents

Changes since waste generated: -

Bulk density (t/m³): = 0.50

Comment on density: The density is based on Consignor's records.

CHEMICAL COMPOSITION

General description and components (%wt): Mild Steel (66.8%), Lead (3.5%), Aluminium (0.1%), Copper (2.4%), Glass (TR), Rubber (0.2%), Wood (0.3%), Paper (13.6%), Nonhalogenated Plastic (4%), Halogenated Plastic (3.6%), Rubble (0.2%), Other (5.3%) mostly collected dust from cell cleaning

Chemical state: Neutral

Sheet metal proportion / thickness: Metals mostly miscellaneous items from cell cleanup. This includes putty drums steel benches and 200L drums.

Metals and alloys (%wt):

	(%wt)	Type(s) / Grades(s) with proportions	% of total C14 activity
Stainless steel.....	= 0	-	
Other ferrous metals.....	= 66.8	Mix of steels	
Iron.....	= 0	-	
Aluminium.....	= 0.10	-	
Beryllium.....	= 0	-	
Cobalt.....	= 0	-	
Copper.....	= 2.4	-	
Lead.....	= 3.5	-	
Magnox/Magnesium.....	= 0	-	
Nickel.....	= 0	-	
Titanium.....	= 0	-	
Uranium.....	= 0	-	
Zinc.....	= 0	-	
Zircaloy/Zirconium.....	= 0	-	
Other metals.....	= 0	-	

Organics (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	= 13.9	-	
Paper, cotton.....	= 13.6	-	
Wood.....	= 0.30	-	
Halogenated plastics.....	= 3.6	-	
Total non-halogenated plastics.....	= 4.0	-	
Condensation polymers.....	NE	-	
Others.....	NE	-	
Organic ion exchange materials.....	= 0	-	
Total rubber.....	= 0.20	-	
Halogenated rubber.....	NE	-	
Non-halogenated rubber.....	NE	-	
Hydrocarbons.....	= 0	-	
Oil or grease.....	= 0	-	
Fuel.....	= 0	-	
Asphalt/Tarmac (cont.coal tar).....	= 0	-	
Asphalt/Tarmac (no coal tar).....	= 0	-	
Bitumen.....	= 0	-	
Others.....	= 0	-	
Other organics.....	= 0	-	

Other materials (%wt):

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials.....	= 0	-	
Inorganic sludges and flocs.....	= 0	-	
Soil.....	= 0	-	
Brick/Stone/Rubble.....	= 0.20	-	
Cementitious material.....	= 0	-	
Sand.....	= 0	-	
Glass/Ceramics.....	TR	-	
Graphite.....	= 0	-	
Desiccants/Catalysts.....	= 0	-	
Asbestos.....	= 0	-	
Non/low friable.....	NE	-	
Moderately friable.....	NE	-	
Highly friable.....	NE	-	
Free aqueous liquids.....	= 0	-	
Free non-aqueous liquids.....	= 0	-	
Powder/Ash.....	= 5.3	Dust/Sweepings	

COMPONENTS OF MATERIALS, WASTE PROPERTIES, MATERIALS NOT CONTRIBUTING TO MASS

Inorganic anions (%wt):

	(%wt)	Type(s) and comment
Fluoride.....	= 0	-
Chloride.....	= 0	-
Iodide.....	= 0	-
Cyanide.....	= 0	-
Carbonate.....	= 0	-
Nitrate.....	= 0	-
Nitrite.....	= 0	-
Phosphate.....	= 0	-
Sulphate.....	= 0	-
Sulphide.....	= 0	-

Materials of interest for waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	= 0	-
Low flash point liquids.....	= 0	-
Explosive materials.....	= 0	-
Phosphorus.....	= 0	-
Hydrides.....	= 0	-
Biological etc. materials.....	= 0	-
Biodegradable materials.....	= 0	-
Putrescible wastes.....	= 0	-
Non-putrescible wastes.....	= 0	-
Corrosive materials.....	= 0	-
Pyrophoric materials.....	= 0	-
Generating toxic gases.....	= 0	-
Reacting with water.....	= 0	-
Higher activity particles.....	NE	-
Soluble solids as bulk chemical compounds.....	= 0	-

Hazardous substances / non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	NE	-
Benzene.....	NE	-
Chlorinated solvents.....	NE	-
Formaldehyde.....	NE	-
Organometallics.....	NE	-
Phenol.....	NE	-
Styrene.....	NE	-
Tri-butyl phosphate.....	NE	-
Other organophosphates.....	NE	-
Vinyl chloride.....	NE	-
Arsenic.....	NE	-
Barium.....	NE	-
Boron.....	NE	-
Boron (in Boral).....	NE	-
Boron (non-Boral).....	NE	-
Cadmium.....	NE	-
Caesium.....	NE	-
Selenium.....	NE	-
Chromium.....	NE	-
Molybdenum.....	NE	-
Thallium.....	NE	-
Tin.....	NE	-
Vanadium.....	NE	-
Mercury compounds.....	NE	-
Others.....	NE	-

Complexing agents (%wt):

Not yet determined		
	(%wt)	Type(s) and comment
EDTA.....	NE	-
DPTA.....	NE	-
NTA.....	NE	-
Polycarboxylic acids.....	NE	-
Other organic complexants.....	NE	-
Total complexing agents.....	NE	-

Physical components:

	Number	Type(s) and comment
Sources.....		-
Electronic & Electrical Equipment (EEE)		-
EEE Type 1.....		-
EEE Type 2.....		-
EEE Type 3.....		-
EEE Type 4.....		-
EEE Type 5.....		-

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off-site	Stream volume %
Size reduction Decay storage Low force compaction Supercompaction (HFC) Incineration Drying/dewatering/liquid separation Tie down/fixatives/strippable coating/painting application Decontamination Metal treatment Recycling / reuse Thermal treatment, including vitrification Encapsulation Polymer encapsulation Other physical treatment Other chemical treatment Containerisation Treatment not yet determined None	On-site	= 100.0

Comments on planned treatments:

CHILW and RHILW drums will be repackaged and encapsulated into 500 L Drums in the ILW Repackaging facility

Conditioning method:

Waste will be conditioned using grout matrix into 500L Drums. This will be done through dedicated ILW repackaging facility, which will handle both RHILW and CHILW 200L drums. This facility will produce conditioned 500L drums

Conditioning plants:

Plant Name	Location
Combined ILW Repackaging Facility	Dounreay

Likely conditioning matrix:

Non-standard

Further information on the conditioning matrix:

42% Water, Dounreay uses 1:3 OPC:PFA

Waste Packaging:

Likely container type:	Container	Waste packaged (vol%)	Waste loading (m³)	Payload (m³)	Number of packages	Estimated start date for packaging
	500 l drum (basket for waste)	76.1	0.30	0.40	158	-
	500 l drum (pucks)	23.9	0.99	0.40	15	-

Range in container waste loading: It is estimated that between 2 and 8 CHILW pucks will be placed into each 500 ltr drum with the average being 5 drums per 500l drum. A small percentage of drums may not be suitable for supercompaction and will be directly immobilised into the 500 ltr drum.

Other information on packaging and conditioning: -

Conditioned density (t/m³): ~ 2.5

Conditioned density comment: The density is likely to be around 2 - 3 t/m³.

Management Routes:

Disposal Route	Stream volume %	Raw density t/m³	Start date
Expected to be consigned to a Near Site, Near Surface Disposal Facility (Scotland)	= 100.0		
Expected to be Non-NSD HAW managed under Scottish Government's policy			
Expected to be disposed to LLW Vaults NRS Dounreay			
Expected to be consigned to the Geological Disposal Facility			
Expected to be consigned to a Near Surface Disposal Facility			
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be disposed On-Site			
Expected to be managed by In-Situ Disposal			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Classification codes for waste expected to be consigned to a landfill facility:

Opportunities for alternative disposal routing: Yes

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Opportunity Confidence	Comment
Non-NSDF HAW	Dounreay LLWDV	NE	RED	There is potential for LLW to be diverted out of this stream during repacking of ILW into 500L drums. However details of this will be confirmed through the design process of the repackaging plant

RADIOACTIVITY

Source: Representative swab, bench samples and radiation readings have been taken from the North and South Cells and analysed by the labs to determine the radionuclide fingerprint.

Uncertainty: Stocks data is taken from RHILW Soild and CHILW drummed LoCS. These LoCs provide a generic activity for all CHILW/RHILW wastes in store.

Measurement of radioactivities: Stocks is based on LoC data for ILW in stocks. Arisings is based on consignors data.

Chemical form of radionuclides:

- H-3: -
- C-14: -
- Cl-36: -
- Se-79: -
- Tc-99: -
- I-129: -
- Ra: -
- Th: -
- U: -
- Np: -
- Pu: -

WASTE STREAM		5B340		PIE Facility ILW					
Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code		Waste at 1.4.2025	Bands and Code	Future Arisings	Bands and Code
H 3	= 3.31E-03	C C 2			Gd 153	= 2.85E-13	C C 2		
Be 10					Ho 163				
C 14					Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
Cl 36					Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53	Tl 204								
Mn 54					Pb 205				
Fe 55					Pb 210				
Co 60					Bi 208				
Ni 59					Bi 210m				
Ni 63					Po 210	= 2.18E-13	C C 2		
Zn 65					Ra 223	= 2.13E-11	C C 2		
Se 79					Ra 225	= 9.89E-20	C C 2		
Kr 81					Ra 226	= 4.80E-12	C C 2		
Kr 85					Ra 228	= 1.77E-16	C C 2		
Rb 87					Ac 227	= 2.21E-11	C C 2		
Sr 90	= 3.88E-02	C C 2			Th 227	= 2.13E-11	C C 2		
Zr 93					Th 228	= 8.39E-17	C C 2		
Nb 91					Th 229	= 1.02E-19	C C 2		
Nb 92					Th 230	= 3.70E-09	C C 2		
Nb 93m					Th 232	= 6.15E-16	C C 2		
Nb 94					Th 234	= 1.78E-06	C C 2		
Mo 93					Pa 231	= 2.47E-10	C C 2		
Tc 97					Pa 233	= 4.52E-11	C C 2		
Tc 99					U 232				
Ru 106					U 233	= 5.60E-16	C C 2		
Pd 107					U 234	= 6.70E-05	C C 2		
Ag 108m					U 235	= 1.94E-06	C C 2		
Ag 110m					U 236	= 2.08E-06	C C 2		
Cd 109					U 238	= 1.78E-06	C C 2		
Cd 113m					Np 237	= 4.61E-11	C C 2		
Sn 119m					Pu 236				
Sn 121m					Pu 238	= 1.05E-05	C C 2		
Sn 123					Pu 239	= 6.15E-04	C C 2		
Sn 126					Pu 240	= 8.49E-05	C C 2		
Sb 125					Pu 241	= 4.83E-04	C C 2		
Sb 126					Pu 242				
Te 125m					Am 241	= 2.62E-05	C C 2		
Te 127m					Am 242m				
I 129					Am 243				
Cs 134					Cm 242	= 3.52E-11	C C 2		
Cs 135					Cm 243				
Cs 137	= 5.94E-02	C C 2			Cm 244				
Ba 133					Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147					Cf 251				
Sm 147					Cf 252				
Sm 151					Unsp a				
Eu 152	= 6.45E-03	C C 2			Unsp b/g				
Eu 154	= 5.68E-03	C C 2			Total a	8.09E-04	*	0	*
Eu 155	= 4.22E-05	C C 2			Total b/g	1.14E-01	*	0	*

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in the mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity
* Total calculated from the 114 declared radionuclides